



HELVI LINE PRICE LIST 02.2023



● BATTERY CHARGERS

● MMA / TIG

● TIG DC HF - TIG AC/DC HF

● MIG/MAG

● MULTIPROCESS

● PLASMA CUTTING

● SPOT WELDING

● SAFETY



HELVI®



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BATTERY CHARGERS

PROGRESS 14	11 A	99000067	package of 4 pieces · metal case · portable · 6/12 V	1 ph	230V	173,00
PROGRESS 17	12,5 A	99000068	package of 4 pieces · metal case · portable · 12/24 V	1ph	230V	201,00
PROGRESS 20	16 A	99000069	package of 4 pieces · metal case · portable · 12/24 V	1ph	230V	255,00
ARTIK 22	18 A	99000077	metal case · portable · 12/24 V	1 ph	230V	290,00
ARTIK 33	25 A	99000072	metal case · portable · 12/24 V	1ph	230V	320,00
PROGRESS 25	25 A	99000031	metal case · portable · 6/12/24 V	1ph	230V	485,00
PROGRESS 35	38 A	99000032	metal case · portable · 6/12/24 V	1 ph	230V	730,00
PROGRESS 35B	38 A	99000040	metal case · portable · 6/12/24/36/48 V	1ph	230V	980,00
AUTOMATIC 30	30 A	99000066	metal case · portable · 12/24 V	1ph	230V	660,00
VOYAGER 4 <i>NEW</i>	1/4 A	99000086	inverter battery charger · portable · 6/12 V	1ph	230V	150,00
VOYAGER 8 <i>NEW</i>	8/4 A	99000087	inverter battery charger · portable · 12/24 V	1ph	230V	240,00
VOYAGER 16 <i>NEW</i>	16/8 A	99000088	inverter battery charger · portable · 12/24 V	1ph	230V	375,00
VOYAGER 25 <i>NEW</i>	24/12 A	99000089	inverter battery charger · portable · 12/24 V	1ph	230V	465,00
DISCOVERY MOTO	1,5 A	99000076	inverter battery charger · portable · 12 V	1ph	230V	77,00
DISCOVERY 60	4 A	99000074	inverter battery charger · portable · 6/12 V	1 ph	230V	137,00
DISCOVERY 120 PLUS	8/4 A	99000083	inverter battery charger · portable · 12/24 V	1ph	230V	210,00
DISCOVERY 250	16/8 A	99000082	inverter battery charger · portable · 12/24 V	1ph	230V	305,00
EXPLORER 120	100 A	99000084	inverter battery charger · portable · 12 V	1 ph	230V	1.700,00
EXPLORER 130	120 A	99000085	inverter battery charger · portable · 12 V	1 ph	230V	2.100,00

BATTERY CHARGERS • STARTERS • TESTER

SPEEDY 150	16/140 A	99005051	Charger & starter • portable • 12 V	1ph	230V	258,00
SPEEDY 250	27/220 A	99005052	Charger & starter • portable • 12/24 V	1ph	230V	371,00
SPEEDY 430	42/380 A	99005031	Charger & starter • portable • 12/24 V	1ph	230V	558,00
RAPID 280	38/240 A	99005040	Charger & starter • portable • 12 V	1ph	230V	445,00
RAPID 380	38/280 A	99005041	Charger & starter • portable • 12/24 V	1ph	230V	485,00
RAPID 480	55/450 A	99005053	Charger & starter • portable • 12/24 V	1ph	230V	685,00
SPRINTCAR 341	45/300 A	99010046	Charger & starter • on wheels • 12/24 V	1ph	230V	595,00
SPRINTCAR 441	55/380 A	99010047	Charger & starter • on wheels • 12/24 V	1ph	230V	670,00
SPRINTCAR 540	60/480 A	99010041	Charger & starter • on wheels • 12/24 V	1ph	230V	850,00
SPRINTCAR 640	75/580 A	99010030	Charger & starter • on wheels • 12/24 V	1ph	230V	1.005,00
AUTOSTAR 300	38/300 A	99005043	Charger & starter • safe start • portable • 12 V	1ph	230V	585,00
AUTOSTAR 500	55/450 A	99005044	Charger & starter • safe start • portable • 12/24 V	1ph	230V	750,00
AUTOSTAR 701	75/580 A	99010037	Charger & starter • safe start • on wheels • 12/24 V	1ph	230V	1.155,00
AUTOSTAR 1001	90/1000 A	99010038	Charger & starter • safe start • on wheels • 12/24 V	3ph	230/400V	1.900,00
AUTOSTAR 1300	120/1300 A	99010042	Charger & starter • safe start • on wheels • 12/24 V	3ph	230/400V	3.370,00
AUTOSTAR 2000	150/2000 A	99010043	Charger & starter • safe start • on wheels • 12/24 V	3ph	230/400V	4.740,00
DIGICAR 540E	55/380 A	99010049	Digital charger & starter • on wheels • 12/24 V	1ph	230V	1.135,00
DIGICAR 1100E	100/580 A	99010051	Digital charger & starter • on wheels • 12/24 V	1ph	230V	1.550,00
BOOSTY 25 + smart charger 3.8Ah	2500 A	99005068	Booster • Portable • 12 V	1ph	230V	740,00
BOOSTY 31 + smart charger 3.8Ah	3100 A	99005064	Booster • Portable • 12 V	1ph	230V	840,00
BOOSTY TRUCK 12/24 + smart charger 3.8Ah	6200/3100 A	99005065	Booster • on wheels • 12/24 V	1ph	230V	2.020,00
POWER UP 8.0	500 A	99005067	Multifunction portable starter / power Bank 7 Led light • 12 V	1 ph	230V	235,00
SUPER POWER 13.0	800 A	99005069	Multifunction portable starter / power Bank 7 Led light • 12 V	1 ph	230V	295,00
BATTERY TESTER T1	-	99090040	Digital Read-out Battery Tester • 12 V	1ph	230V	51,00
BATTERY TESTER T5	-	99090038	Professional Battery & Electrical System Analyzer • 12 V	1ph	230V	455,00
BATTERY TESTER T10	-	99090039	Professional Battery & Electrical System Analyzer • 12/24 V	1ph	230V	780,00

MMA WELDING

JET 155 - ON DEMAND	140 A	99200076	MMA · transformer · portable · 10 mm ² accessories	1ph	230V	304,00
UTIL 166N - ON DEMAND	140 A	99200079	MMA · transformer · portable · 10 mm ² accessories	1ph	230V	366,00
UTIL 171N - ON DEMAND	140 A	99200080	MMA · transformer · portable	1ph	230/400V	361,00
NOVA 191N - ON DEMAND	170 A	99200081	MMA · transformer · portable	1ph	230/400V	443,00
UTIL 186N - ON DEMAND	150 A	99200089	MMA · transformer · wheels · 10 mm ² accessories	1ph	230V	381,00
NOVA 260N - ON DEMAND	190 A	99200085	MMA · transformer · wheels	1ph	230/400V	500,00
SPARC 146	120A	99805991	MMA · Machine only	1ph	230V	319,00
		99806001	KIT SPARC 146 + CARTON BOX	1ph	230V	383,00
		-	Power source	INCLUDED		
		43210238	Ground cable · 10mm ² · 1,6 m			
		43205118	Welding cable · 10mm ² · 2,4 m			
		21905064	Welding mask · Glass 75x98 mm			
		44900001	Kit Glass			
		21905039	Hammer/brush			
		77005212	Carton Box Case			
SPARC 186	160A	99805992	MMA · Machine only	1ph	230V	373,00
		99806002	KIT SPARC 186 + CARTON BOX	1ph	230V	459,00
		-	Power source	INCLUDED		
		43210229	Ground cable · 16mm ² · 2 m			
		43205114	Welding cable · 16mm ² · 3 m			
		21905064	Welding mask · Glass 75x98 mm			
		44900001	Kit Glass			
		21905039	Hammer/brush			
		77005212	Carton Box Case			
		99806012	KIT SPARC 186 + HELVI BAG M	1ph	230V	545,00
		-	Power source	INCLUDED		
		43210229	Ground cable · 16mm ² · 2 m			
		43205114	Welding cable · 16mm ² · 3 m			
		21905039	Hammer/brush			
		21905178	Helvi Bag M · 450x220x270 mm			

MMA/TIG WELDING

SPARC 226	200A	99805993	MMA · Machine only	1ph	230V	405,00
		99806003	KIT SPARC 226 + CARTON BOX	1ph	230V	497,00
		-	Power source	INCLUDED		
		43210236	Ground cable · 16mm ² · 2 m			
		43205114	Welding cable · 16mm ² · 3 m			
		21905064	Welding mask · Glass 75x98 mm			
		44900001	Kit Glass			
		21905039	Hammer/brush			
		77005212	Carton Box Case			
		99806013	KIT SPARC 226 + HELVI BAG M	1ph	230V	594,00
		-	Power source	INCLUDED		
		43210236	Ground cable · 16mm ² · 2 m			
		43205114	Welding cable · 16mm ² · 3 m			
		21905064	Welding mask · Glass 75x98 mm			
		44900001	Kit Glass			
		21905039	Hammer/brush			
		21905178	Helvi Bag M · 450x220x270 mm			
GALILEO 179	160A	99806008	MMA/TIG · Machine only	1ph	230V	729,00
		99806010	KIT GALILEO 179 + HELVI BAG M	1ph	230V	961,00
		-	Power source	INCLUDED		
		43210170	Ground cable · 25mm ² · 2 m			
		43205097	Welding cable · 25mm ² · 3 m			
		21905178	Helvi Bag M · 450x220x270 mm			
		99900278	KIT CABLES 25mm²			135,00
		43210170	Ground cable · 25mm ² · 2 m	INCLUDED		
		43205097	Welding cable · 25mm ² · 3 m			
GALILEO 219	200A	99806009	MMA/TIG · Machine only	1ph	230V	821,00
		99806011	KIT GALILEO 219 + HELVI BAG M	1ph	230V	1053,00
		-	Power source	INCLUDED		
		43210170	Ground cable · 25mm ² · 2 m			
		43205097	Welding cable · 25mm ² · 3 m			
		21905178	Helvi Bag M · 450x220x270 mm			
		99900278	KIT CABLES 25mm²			135,00
		43210170	Ground cable · 25mm ² · 2 m	INCLUDED		
		43205097	Welding cable · 25mm ² · 3 m			
FLEXY 160	160A	99805986	MMA/TIG · Machine only	1ph	230V	695,00
		99805987	KIT FLEXY 160 + PLASTIC CASE	1ph	230V	820,00
		-	Power source	INCLUDED		
		43210185	Ground cable · 16mm ² · 2 m			
		43205098	Welding cable · 16mm ² · 3 m			
		21905039	Hammer/brush			
		21690609	Plastic case			

TIG DC HF · TIG AC/DC HF WELDING

GALILEO TIG 219 HF	200A	99806005	TIG DC HF · Machine only	1ph	230V	1350,00
		99806007	KIT GALILEO TIG 219 HF + HELVI BAG XL	1ph	230V	1852,00
		-	Power source	INCLUDED		
		23020157	TIG Torch · Ergotig 26 · 50mm ² · 4 m · 3 pins			
		43210170	Ground cable · 25mm ² · 2 m			
		3090030	Gas hose · L= 2 m			
		21905139	Helvi Bag XL · 540x225x250 mm			
		21905133	Professional Gloves for TIG welding · Size 10			
COMPACT 211 EASY AC/DC PFC	200A	99806014	TIG AC/DC HF · Machine only	1ph	110/230V	2695,00
		99806014K	KIT COMPACT 211 EASY AC/DC PFC	1ph	110/230V	2986,00
		-	Power source	INCLUDED		
		23020410	TIG Torch · Tig 26 · 50mm ² · 4 m · 12 pins			
		43210170	Ground cable · 25mm ² · 2 m · 200A			
		3090030	Gas hose · L= 2 m			

MIG / MAG WELDING

READY MIG 100	100 A	99405018	Gas/No Gas · Portable MIG Welding unit	1ph	230V	551,00
		23000086	Fix MIG Torch · 2 m	INCLUDED		
		43210021	Ground cable · 10mm ² · 1,6 m			
		21910116	Flux Core welding wire reel · Ø 0,9 mm · 0,5 Kg			
		21905039	Hammer/brush			
		21905064	Welding Mask · Glass 75x98 mm			
		44900001	Glasses kit			
PANTHER 152	145 A	99405021	Gas/No Gas · Portable MIG Welding unit	1ph	230V	893,00
		23000072	Fix MIG Torch · 10mm ² · 2 m	INCLUDED		
		43210108	Ground cable · 10mm ² · 2 m			
		21910116	Flux Core welding wire reel · Ø 0,9 mm · 0,5 Kg			
		21905064	Welding Mask · Glass 75x98 mm			
		44900001	Glasses kit			

MIG / MAG WELDING

MONOMIG 186	170 A	99400054	MIG welding unit on wheels	1ph	230V	1.785,00
		23000440	MIG torch MA 15 · 3 m			
		43210010	Ground cable · 16mm ² · 2 m			
		22905090	Pressure regulator ECO MINI CO ₂			INCLUDED
		22910014	Adaptor for gas bottle			
MONOMIG 196	180 A	99400038	MIG welding unit on wheels	1ph	230V	2.121,00
		23000424	MIG torch 15 AK · 3 m			
		43210010	Ground cable · 16mm ² · 2 m			
		22905090	Pressure regulator ECO MINI CO ₂			INCLUDED
		22910014	Adaptor for gas bottle			
MONOMIG 216	220 A	99400050	MIG welding unit on wheels	1ph	230V	2.384,00
		23000424	MIG torch 15 AK · 3 m			
		43210167	Ground cable · 25mm ² · 3 m			
		22905049	Pressure regulator MINI CO ₂			INCLUDED
		22910014	Adaptor for gas bottle			
MONOMIG 246	250 A	99400051	MIG welding unit on wheels	1ph	230V	2.945,00
		23000424	MIG torch 15 AK · 3 m			
		43210167	Ground cable · 25mm ² · 3 m			
		22905049	Pressure regulator MINI CO ₂			INCLUDED
		22910014	Adaptor for gas bottle			
MONOMIG 286	280 A	99400052	MIG welding unit on wheels	1ph	230V	3.218,00
		23000425	MIG torch 25 AK · 3 m			
		43210167	Ground cable · 25mm ² · 3 m			
		22905049	Pressure regulator MINI CO ₂			INCLUDED
		22910014	Adaptor for gas bottle			
EASYMIG 208N	190 A	99410051	MIG welding unit on wheels	3ph	230/400V	2.121,00
		23000424	MIG torch 15 AK · 3 m			
		43210138	Ground cable · 16mm ² · 2 m			
		22905090	Pressure regulator ECO MINI CO ₂			INCLUDED
		22910014	Adaptor for gas bottle			
EASYMIG 238	240 A	99410037	MIG welding unit on wheels	3ph	230/400V	2.436,00
		23000424	MIG torch 15 AK · 3 m			
		43210167	Ground cable · 25mm ² · 3 m			
		22905090	Pressure regulator ECO MINI CO ₂			INCLUDED
		22910014	Adaptor for gas bottle			
MAXIMIG 278	260 A	99410072	MIG welding unit on wheels	3ph	230/400V	2.683,00
		23000424	MIG torch 15 AK · 3 m			
		43210167	Ground cable · 25mm ² · 3 m			
		22905049	Pressure regulator MINI CO ₂			INCLUDED
		22910014	Adaptor for gas bottle			
MAXIMIG 298	300 A	99410073	MIG welding unit on wheels	3ph	230/400V	3.082,00
		23000425	MIG torch 25 AK · 3 m			
		43210142	Ground cable · 35mm ² · 3 m			
		22905049	Pressure regulator MINI CO ₂			INCLUDED
		22910014	Adaptor for gas bottle			
UNIMIG 298 + T2E	300 A	99425062	MIG welding unit on wheels	3ph	230/400V	4.357,00
		99420062	Wire feeder T2E			
		23000425	MIG torch 25 AK · 3 m			
		43210142	Ground cable · 35mm ² · 3 m			
		44890001	Interconnection cable · 35mm ² · 5 m			INCLUDED
		22905094	Pressure regulator MAXI CO ₂			
		22910014	Adaptor for gas bottle			
		21625001	Wheel for T2E (x4)			

MULTIPROCESS INVERTER

PUMA 256 NEW	250 A	99820061K	Gas/No Gas · Unit on wheels Multiprocess inverter	1ph	230V	3.090,00
		99820061	Power source · no accesories	INCLUDED		
		23000425	MIG torch 25 · 3 m			
		43210132	Ground cable · 25mm ² · 3 m			
		22905049	Pressure regulator ECO MINI CO ₂			
		22910014	Adaptor for gas bottle			
PUMA 278 NEW	250 A	99825017K	Gas/No Gas · Unit on wheels MIG inverter	3ph	400V	3.150,00
		99825017	Power source · no accesories	INCLUDED		
		23000425	MIG torch 25 · 3 m			
		43210132	Ground cable · 25mm ² · 3 m			
		22905049	Pressure regulator ECO MINI CO ₂			
		22910014	Adaptor for gas bottle			
PUMA 298 NEW	300 A	99825016K	Gas/No Gas · Unit on wheels Multiprocess inverter	3ph	400V	3.840,00
		99825016	Power source · no accesories	INCLUDED		
		23000350	MIG torch ERGOPLUS 25 · 3 m			
		43210142	Ground cable · 35mm ² · 3 m			
		22905049	Pressure regulator ECO MINI CO ₂			
		22910014	Adaptor for gas bottle			

PUMA

MIG INVERTER RANGE



MULTIPROCESS INVERTER

mini FOX 161 MIG	150 A	99820060	Gas/No Gas · Portable MIG inverter	1ph	230V	775,00
		23000142K	MIG torch (fixed) · 10mm ² · 2,7 m	INCLUDED		
		43210234	Ground cable · 10mm ² · 2 m			
		21910116	Flux Core welding wire reel · Ø 0,9 mm · 0,5 Kg			
		30900030	Gas hose · L= 2 m			
		21605039	Hammer/Brush			
FOX 165 MIG / MMA	150 A	99820050	Gas/No Gas · Portable MIG/MMA Multiprocess inverter	1ph	230V	1.050,00
		23000132	MIG torch · 10mm ² · 2,7 m	INCLUDED		
		43210229	Ground cable · 16mm ² · 2 m			
		21910116	Flux Core welding wire reel · Ø 0,9 mm · 0,5 Kg			
		30900030	Gas hose · L= 2 m			
		33805074	Drive rolls · Knurled groove · Ø 25 mm · 0,6 - 0,8/0,9 mm			
FOX 189 MIG / MMA	180 A	99820051	Gas/No Gas · Portable MIG/MMA Multiprocess inverter	1ph	230V	1.274,00
		23000424	MIG torch 15 AK · 3 m	INCLUDED		
		43210229	Ground cable · 16mm ² · 2 m			
		21910116	Flux Core welding wire reel · Ø 0,9 mm · 0,5 Kg			
		30900030	Gas hose · L= 2 m			
		33805001	Drive rolls · Knurled groove · Ø 30 mm · 0,6 - 0,8/0,9 mm			
FOX 185 · NEW KIT MIG / MMA / TIG	170 A	99820039A	Gas/No Gas · Portable MIG/TIG/MMA Multiprocess inverter	1ph	230V	1.840,00
		23000424	MIG torch 15 AK · 3 m	INCLUDED		
		21910108	Mild Steel wire reel · Ø 0,8 mm · 1,0 Kg			
		43210138	Ground cable · 16mm ² · 2 m			
		30900030	Gas hose · L= 2 m			
		33805003	Drive roll · Ø 30mm · 0,6 - 0,8 mm			
FOX 211 · NEW KIT MIG / MMA / TIG	200 A	99820053A	Gas/No Gas · Portable MIG/TIG/MMA Multiprocess inverter	1ph	230V	2.150,00
		23000350	MIG torch ERGO PLUS 25 · 3 m	INCLUDED		
		43210132	Ground cable · 25mm ² · 3 m			
		30900030	Gas hose · L= 2 m			
		33805101	Drive roll · Ø 30mm · 0,8 - 1,0 mm			
TP 195A · NEW KIT MIG / MMA / TIG	180 A	99820057A	Gas/No Gas · Portable MIG/TIG/MMA Multiprocess inverter	1ph	230V	1.900,00
		23000424	MIG torch 15 AK · 3 m	INCLUDED		
		43210138	Ground cable · 16mm ² · 2 m			
TP 202 MIG MULTITORCH	170 A	99820038K	Multitorch MIG welding Inverter	1ph	230V	4.035,00
		23000452	MIG torch MIG 15 · 3 m · blue/black	INCLUDED		
		23000490	MIG torch MIG 15 · 3 m · green/black			
		43210188	Ground cable · 16mm ² · 3 m			
		21910075	CuSi ₃ Welding wire reel · Ø 0,8 mm · 2,0 Kg			
		21910086	AlMg ₅ Welding wire reel · Ø 1,0 mm · 2,0 Kg			
		22905049 (2x)	Pressure regulator mini CO ₂ /Argon · 2 manometers			
		22910014 (2x)	Adaptor for gas bottle			

PLASMA CUTTING

PC 33	30 A	99830024	Portable plasma inverter	1ph	230V	1.790,00
		23010070	Plasma torch PT40 · 4 m	INCLUDED		
		43210150	Ground cable · 6mm ² · 4 m			
			Kit Consumables 1 Tip Ø 0,65 mm 10-20A · 1 Tip Ø 0,8 mm 20-30A 1 electrode			
PC 43	40 A	99830019	Portable plasma inverter	1ph	230V	2.091,00
		23010070	Plasma torch PT40 · 4 m	INCLUDED		
		43210150	Ground cable · 6mm ² · 4 m			
			Kit Consumables 1 Tip Ø 0,65 mm 10-20A · 1 Tip Ø 0,8 mm 20-30A 1 electrode			
COMBI PC 302K	30 A	99830015	Portable plasma inverter	1ph	230V	2.570,00
		23010067	Plasma torch PT40C · 4 m	INCLUDED		
		43210150	Ground cable · 6mm ² · 4 m			
			Kit Consumables 1 Tip Ø 0,65 mm 10-20A · 1 Tip Ø 0,8 mm 20-30A 1 electrode · 1 Retaining Cap (6 holes)			

SPOT WELDING

SPOTWELD 21	-	99500030	with electrodes · 125 mm lenght arms	1ph	230V	1.349,00
SPOTWELD 22E	-	99500022	with electrodes · 125 mm lenght arms	1ph	230V	1.575,00
SPOTCAR EVO 4000	-	99500043	Multifunction portable Spotter	1ph	230V	1.822,00
		99920108	Ground cable · 50mm ² · 2,2 m	INCLUDED		
		99920122	Fast ground			
		99920218	Gun · 50mm ² 2 m · 3 pins			
		99920525	Accessories box			
SPOTCAR EVO 5000	-	99500044	Multifunction portable Spotter	1ph	230V	2.000,00
		99920216	Ground cable · 70mm ² · 2,2 m	INCLUDED		
		99920122	Fast ground			
		99920223	Gun · 70mm ² 2 m · 3 pins			
		99920525	Accessories box			
SPOT CAR ALU 33	-	99500039	Multifunction portable Spotter for Aluminium	1ph	230V	2.415,00
		99920500	FastGun + Ground cable · 3 m · 3 pins	INCLUDED		
		99920134	Accessories box + Extractor hammer			
SPOT CAR ALU 66	-	99500040	Multifunction portable Spotter for Aluminium	1ph	230V	3.260,00
		99920500	FastGun + Ground cable · 3 m · 3 pins	INCLUDED		
		99920134	Accessories box + Extractor hammer			



SAFETY · MASKS & CLOTHING

WELDING MASKS

STORM VISION 4.1 4 SENSORS	-	21905151	Professional welding mask · 4 sensors · TRUE COLOR with powered air purifying system	-	-	1815,00
VISION 4.1 4 SENSORS	-	21905147	Professional welding mask · 4 sensors · TRUE COLOR	-	-	507,00
SKY 4.0 4 SENSORS	-	21905179	Welding mask · 4 sensors · TRUE COLOR	-	-	202,00
VISION 2.1 2 SENSORS	-	21905100A	Professional welding mask · 2 sensors · TRUE COLOR	-	-	243,00
SKY 2.0 2 SENSORS	-	21905125	Welding mask · 2 sensors	-	-	139,00
MIRAGE	-	21905182	DIN 11 Fix	-	-	51,50
WELDING MASK BAG	-	21905181	Practical bag for welding masks	-	-	12,60

REPLACEMENT KIT GLASSES

EXTERNAL SCREEN PROTECTION	-	21905076	for VISION 4.1 and STORM VISION 4.1 · 133 x 114 x 1 mm	-	-	4,40
INTERNAL SCREEN PROTECTION	-	21905079	for VISION 4.1 and STORM VISION 4.1 · 96,9 x 65,7 x 1 mm	-	-	3,50
EXTERNAL SCREEN PROTECTION	-	21905168	for SKY 4.0 · 120 x 104 x 1 mm	-	-	4,30
INTERNAL SCREEN PROTECTION	-	21905169	for SKY 4.0 · 105,6 x 58 x 0,8 mm	-	-	3,50
EXTERNAL SCREEN PROTECTION	-	21905077	for VISION 2.1 · 114 x 100 x 1,5 mm	-	-	4,40
INTERNAL SCREEN PROTECTION	-	21905078	for VISION 2.1 · 95,9 x 47,2 x 1 mm	-	-	3,70
EXTERNAL SCREEN PROTECTION	-	21905128	for SKY 2.0 · 117 x 104 mm	-	-	4,30
INTERNAL SCREEN PROTECTION	-	21905129	for SKY 2.0 101 x 49 mm	-	-	3,50
EXTERNAL SCREEN PROTECTION	-	21905184	for MIRAGE · 110,5 x 93 x 1 mm	-	-	3,50
INTERNAL SCREEN PROTECTION	-	21905183	for MIRAGE · 110 x 90 x 5 mm · DIN11	-	-	4,60

STORM VISION 4.1 EXTRA ACCESSORIES

Standard Battery	-	21905155	Standard battery	-	-	184,00
Extended Battery	-	21905156	Extended battery	-	-	333,50
Spark screen	-	21905159	Spark screen	-	-	9,00
Pre-filter (5 pieces kit)	-	21905158K	Pre-filter	-	-	36,80
Particle filter	-	21905157	Particle filter	-	-	28,70
Gas filter	-	21905161	Gas filter	-	-	184,00

WELDING CLOTHING - ABBIGLIAMENTO DA SALDATURA

WELDING JACKET	-	21905135	Available sizes: 48 M - 50 M/L - 52 L - 54 XL - 56 XXL	-	-	216,00
WELDING TROUSER	-	21905136	Available sizes: 48 M - 50 M/L - 52 L - 54 XL - 56 XXL	-	-	190,80
WELDING APRON	-	21905176	Available sizes: one-fits-all	-	-	31,20
WELDING GLOVES TIG	-	21905133	Available sizes: 09 - 10	-	-	19,50
WELDING GLOVES MIG/MMA	-	21905134	Available sizes: 10 - 11	-	-	25,90
WELDING GLOVES SPLIT LEATHER	-	21905177	Available sizes: one-fits-all	-	-	18,50
WELDING SHOES	-	21905149	Available sizes: 39 - 40 - 41 - 42 - 43 - 44 - 45 - 46 - 47	-	-	90,00

SAFETY • FUME EXTRACTORS - ASPIRATORI FUMO

FUME EXTRACTORS - ASPIRATORI FUMO

PFE	-	99900230	Portable fume extractor with flexible hose Aspiratore fumo portatile con braccio flessibile Hose - Tubo : Ø 55 mm · L= 2 m	1 ph	230V	2.040,00
One filter kit included with the machine. Single parts also available as replacement parts. Kit filtro completo incluso. Le singole parti sono comunque disponibili come ricambi		99900242	Anti-sparks metallic filter · 485x485x12 mm	-	-	51,00
		99900243	Filter cartridge · Ø 195 mm · L=28 mm	-	-	539,00
		99900244	Carbon filter · 240x292 mm	-	-	230,00
MFE	-	99900235	Mobile fume extractor + Armotech 160/3 (rigid) Aspiratore fumo mobile + braccio rigido Hose - Tubo: Ø 160 mm · L= 3 m	1 ph	230V	5.400,00
One filter kit included with the machine. Single parts also available as replacement parts. Kit filtro completo incluso. Le singole parti sono comunque disponibili come ricambi		99900231	Mobile fume extractor + Armoflex 160/3 (flexible) Aspiratore fumo mobile + braccio flessibile Hose - Tubo: Ø 160 mm · L= 3 m	1 ph	230V	5.100,00
		99900236	Metallic filter · 240x337x12 mm	-	-	67,00
		99900237	Corrugated filter cell · 490x592x48 mm	-	-	57,00
		99900238	Rigid HEPA filter · 490x592x592 mm	-	-	482,00
MFE HD	-	99900232	Mobile fume extractor HD + Armotech 160/3 (rigid) Aspiratore fumo mobile HD + braccio rigido Hose - Tubo: Ø 160 mm · L= 3 m	1 ph	230V	5.950,00
One filter kit included with the machine. Single parts also available as replacement parts. Kit filtro completo incluso. Le singole parti sono comunque disponibili come ricambi		99900233	Mobile fume extractor HD + Armoflex 160/3 (flexible) Aspiratore fumo mobile + braccio flessibile Hose - Tubo: Ø 160 mm · L= 3 m	1 ph	230V	5.650,00
		99900239	Metallic filter · 485x592x12 mm	-	-	75,00
		99900240	Corrugated filter cell · 490x592x98 mm	-	-	75,00
		99900238	Rigid HEPA filter · 490x592x592 mm	-	-	482,00
		99900241	Activated Carbon filter · 292x648x48 mm	-	-	452,00














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GENERAL ACCESSORIES

BLISTER



	21915002B5	Electrode Blister • Rutile • 2,0 mm • 30 pcs/blister sold in carton box of 5 blister	72,00
	21915003B5	Electrode Blister • Rutile • 2,5 mm • 20 pcs/blister sold in carton box of 5 blister	54,00
	21915006B5	Electrode Blister • Rutile • 3,25 mm • 15 pcs/blister sold in carton box of 5 blister	57,60
	21910109B5	Wire Reel Blister • Flux core • \varnothing 0,9 mm • 1,0 Kg sold in carton box of 5 blister	177,50
	21910107B5	Wire Reel Blister • Mild Steel SG2 • \varnothing 0,6 mm • 1,0 Kg sold in carton box of 5 blister	112,40
	21910108B5	Wire Reel Blister • Mild Steel SG2 • \varnothing 0,8 mm • 1,0 Kg sold in carton box of 5 blister	94,50
	21910047B5	Wire Reel Blister • AlMg5 5356 • \varnothing 0,8 mm • 0,5 Kg sold in carton box of 5 blister	165,00
	21910088B5	Wire Reel Blister • AlSi5 4043 • \varnothing 0,8 mm • 0,5 Kg sold in carton box of 5 blister	189,00
	21910089B5	Wire Reel Blister • AlSi5 4043 • \varnothing 1,0 mm • 0,5 Kg sold in carton box of 5 blister	151,20
	21910111B5	Wire Reel Blister • Stainless Steel 308L Si • \varnothing 0,8 mm • 0,5 Kg sold in carton box of 5 blister	237,60
	21910056B5	Wire Reel Blister • CuSi3 • \varnothing 0,8 mm • 0,9 Kg sold in carton box of 5 blister	390,50

GENERAL ACCESSORIES

MAGNETIC SUPPORTS

	21905123	Arrow magnetic holder · 22 Kg	12,30
	21905124	Arrow magnetic holder · 34 Kg	17,65
	21905140	Magnetic holder with ON/OFF function · 40 Kg	110,50
	21905141	Adjustable magnetic holder · 12 Kg	49,00
	21905142	Adjustable magnetic holder · 15 Kg	63,50
	21905173	Magnetic MIG torch holder · BLUE	24,25
	21905174	Magnetic TIG torch holder · YELLOW	24,25
	21905175	Magnetic MMA torch holder · RED	24,25

GENERAL ACCESSORIES
HELVI BAGS

	21905178K	HELVI Bag Medium · M Dim. 450x220x270 mm	Sparc Range Galielo Range Flexy Range	113,40
	21905139K	HELVI Bag Extra Large · XL Dim. 540x225x250 mm	Galielo 219HF	126,90

WELDING STATION · PRODUCT DISPLAY

	99900193	Welding Station	3.090,00
	99900181K	Product Display	872,00

TROLLEYS

TROLLEYS CONFIGURATION

	AUTOSTAR 300	AUTOSTAR 500	EXPLORER 120	COMPACT 211 <small>Easy AC/DC</small>	FOX 165	FOX 185	FOX 189	FOX 211	SPOTCAR 4000	SPOTCAR 5000	SPOTCAR ALU 33	SPOTCAR ALU 66	
TROLLEY 1	•	•							•	•	•	•	347,00
TROLLEY 2 · EXPLORER			•										452,00
TROLLEY 3				•									399,00
TROLLEY 4					•	•	•	•					334,00
TROLLEY 5 · HD AIR				•	•	•	•	•					607,00

TROLLEY 1		TROLLEY 2 · EXPLORER		TROLLEY 3		TROLLEY 4	
Dimensions (LxWxH)	470 x 520 x 770 mm	Dimensions (LxWxH)	470 x 520 x 790 mm	Dimensions (LxWxH)	520 x 450 x 1060 mm	Dimensions (LxWxH)	520 x 450 x 1060 mm
Box	490 x 220 x 795 mm	Box	490 x 220 x 795 mm	Box	1065 x 300 x 365 mm	Box	1085 x 380 x 365 mm
Code	99900194A	Code	99900260K	Code	99900171A	Code	99900195A

Not suitable for cooler units

TROLLEY 5 · HD AIR	
Dimensions (LxWxH)	950 x 435 x 975 mm
Box	1065 x 300 x 365 mm
Code	99900258

BATTERY CHARGERS AND STARTERS ACCESSORIES

	22220044	Fuse • 80 A • (min 5 pcs)	Speedy 150	0,60
	22220047	Fuse • 100 A • (min 5 pcs)	Speedy 250	0,80
	22220048	Fuse • 120 A • (min 5 pcs)	Rapid 280 · 380	0,70
	22220031	Fuse • 75 A • (min 5 pcs)	Speedy 430	3,50
	22220030	Fuse • 100 A • (min 5 pcs)	Rapid 480 · Autostar 500 (x2)	4,00
	22220029	Fuse • 120 A • (min 5 pcs)	Autostar 300 · Sprint Car 341	3,50
	22220008	Fuse • 200 A • (min 5 pcs)	Sprint Car 441 · 540 Digicar 540E	5,20
	22220011	Fuse • 300 A • (min 5 pcs)	Sprint car 640 · Autostar 701 Digicar 900 · Digicar 1100E	8,20
	22220067	Fuse • 400 A • (min 5 pcs)	Autostar 1001 · Autostar 2000 (x2)	13,40
	22220013	Fuse • 500 A • (min 5 pcs)	Autostar 1300	13,70
	99090032	Fuse • 500 A · 55 mm	Boosty Range	40,00
	04600065	Clamps for battery chargers (red + black) • KIT 40 A	Artik 15 - 22 · Progress 14 - 17 - 20 Automatic 15	3,90
	04600066	Clamps for battery chargers (red + black) • KIT 60 A	Automatic 18 - 30 · Speedy 150 - 250 Progress 25 · Artik 33 - 100	5,90
	04600067	Clamps for battery chargers (red + black) • KIT 120 A	Progress 35 - 35B · Sprint Car 341 - 441 Sprint Car 540 - 640 · Rapid 280 - 380 - 430 Digicar 540E - 1100E	6,80
	04600406	Clamps for battery chargers (red + black) • F2E	Autostar 300 - 500	14,70
	04600407	Clamps for battery chargers (red + black) • F12	Sprint Car 540 Digicar 750E - Autostar 701 - 1001	17,90
	04600405	Clamps for battery chargers (red + black) • P280	Autostar 1300 - 2000	105,00

MMA/TIG ACCESSORIES

All Welding Kits include: Mask · Ground cable · Electrode holder · Brush - Hammer

	99900037	Arc welding kit • 180 Amp Kit • 16 mm² 3 + 2 mt • 25 mm² connector	Sparc 146 - 186 - 226	104,00
	99900045	Arc welding kit • 180 Amp Kit • 16 mm² 3 + 2 mt • 50 mm² connector	Flexy 160	107,00
	99900014	Arc welding kit • 250 Amp Kit • 25 mm² 3 + 2 mt • 25 mm² connector	Sparc 186 - 226	143,00
	99900099	Arc welding kit • 250 Amp Kit • 25 mm² 3 + 2 mt • 50 mm² connector	Galileo 179 - 219 - 219HF Compact Easy 211 AC/DC	166,00
	99810021	Foot remote control - Comando a distanza a pedale 12 pins · 5 m	Compact 211 Easy AC/DC PFC	604,00

MMA/TIG ACCESSORIES

GROUND CABLES AND WELDING CABLES

	43210134K	Ground cable with clamp • kit for 25 mm² connector 10 mm² • 1,6 mt • 140 Amp	Sparc 146	31,00
	43210205K	Ground cable with clamp • kit for 25 mm² connector 10 mm² • 2,0 mt • 140 Amp	Sparc 146	32,50
	43210138K	Ground cable with clamp • kit for 25 mm² connector 16 mm² • 2,0 mt • 180 Amp	miniFOX161 · Fox 165 - 185 - 189 Easymig 208 · Sparc 146 - 186 - 226 TP 195A · 202	37,50
	43210091K	Ground cable with clamp • kit for 50 mm² connector 16 mm² • 2,0 mt • 180 Amp	Flexy 160	42,50
	43210170K	Ground cable with clamp • kit for 50 mm² connector 25 mm² • 2,0 mt • 300 Amp	Galileo 179 - 219 · 219 HF Fox 211 · Compact Easy 211 AC/DC	57,50
	43210132K	Ground cable with clamp • kit for 50 mm² connector 25 mm² • 3,0 mt • 300 Amp	Puma 256 - 278	97,50
	43210167K	Ground cable with clamp • kit for 25 mm² connector 25 mm² • 3,0 mt • 300 Amp	Monomig 216 - 246 - 286 Easymig 238 · Maximig 278	92,00
	43210142K	Ground cable with clamp • kit for 50 mm² connector 35 mm² • 3,0 mt • 300 Amp	Maximig 298 · Unimig 298 · Puma 298	104,50
	43205054K	Welding cable with electro holder • 25 mm² connector 10 mm² • 2,4 mt • 140 Amp	Sparc 146 Fox 165	32,00
	43205028K	Welding cable with electro holder • 25 mm² connector 16 mm² • 3,0 mt • 180 Amp	Sparc 186 - 226 · TP 195A Fox 185 - 189	65,50
	43205049K	Welding cable with electro holder • 50 mm² connector 16 mm² • 3,0 mt • 180 Amp	Flexy 160 · Fox 211	65,50
	43205040K	Welding cable with electro holder • 50 mm² connector 25 mm² • 3,0 mt • 250 Amp	Galileo 179 - 219 · 219 HF Fox 211 · Puma 256 - 298	82,50
	22110007	Earth clamp • 200A type • Kit 160 A - 180 A	Fox 165 - 185 - 189 Easymig 208 · Sparc 146 · TP 195A Flexy 160	5,40
	22110033	Earth clamp • 300A type • Kit 250 A - 300 A	Sparc 186 - 226 · Galileo 179 - 219 - 219HF Monomig 216 - 246 - 286 · Easymig 238 Maximig 278 - 298 · Unimig 298 · Fox 211 Puma 256 - 278 - 298	10,00
	22110011	Electro holder • 352 type • Kit 140 A - 160 A	Sparc 146 Fox 165	8,80
	22110010	Electro holder • 202 type • Kit 180 A - 250 A - 300 A	Sparc 186 - 226 - Fox 185 - 189 - 211 TP 195A · Flexy 160 Galileo 179 - 219 - 219HF Puma 256 - 278 - 298	18,70
	22100001	Plug • 25 mm²	-	5,80
	22100003	Plug • 50 mm²	-	12,00
	22100010	Plug • 95 mm²	-	22,10
	22100020	From 50mm² to 25mm² connector adapter	-	30,50
	10210057	Welding cable • 16mm² - length on demand	-	on demand
	10210059	Welding cable • 25mm² - length on demand	-	on demand

GAS WELDING (for TIG & MIG/MAG welding)

PRESSURE REGULATORS · ADAPTORS · GAS BOTTLES



	22905114	Zero compensated Argon Flowmeter Regulator	Italy / England	235,00
	22905111	Pressure regulator Argon · double stage with flowmeter	Italy / England	613,00
	22905090	Pressure regulator CO ₂ - ECO Line - mini	Italy / England	75,50
	22905094	Pressure regulator ECO Line CO ₂ - maxi	Italy / England	151,00
	22910014	Adaptor for gas bottle CO ₂ Argon Suitable for 22905090 e 22905094 pressure regulators	Italy	18,70
	22905118	Pressure regulator Micro · 130 bar · no manometer (for disposable cylinder)	Fitting M10	56,00
	22905115K	Pressure regulator for MisterWork gas bottle 30L/min (for disposable cylinder)	Fitting M10	133,00
	22910140	Adaptor for MisterWork gas bottle with pressure regulator 22905090	Fitting M10	23,10
	21900010	Disposable gas bottle MisterWork Argon · 14 lt · 60 bar Average welding time: ± 70/75 min	Fitting M10	213,00
	21900011	Disposable gas bottle MisterWork MIX C8 Argon/CO ₂ · 14 lt · 60 bar Average welding time: ± 70/75 min	Fitting M10	213,00
	21900001	Disposable gas cylinders CO ₂	Fitting M10	42,00
	21900002	Disposable gas cylinders Argon	Fitting M10	37,30
	21900003	Disposable gas cylinders Argon CO ₂	Fitting M10	37,30

TIG ACCESSORIES

TORCHES AND CONSUMABLES




	23020173	Tig 17V · 4 mt · with gas valve · connector 25 mm ² KIT consumables \varnothing 1,6 mm	Fox 185 Flex-Line TP 195	184,00
	23020159	Tig 17V · 4 mt · with gas valve · connector 50 mm ² KIT consumables \varnothing 1,6 mm	Galileo 179 - 219 Flexy 160	198,00
	23020154	Eurotig 26V · 4 mt · with gas valve · connector 50 mm ² KIT consumables \varnothing 2,4 mm	Fox 211 Puma 256 - 298	371,00
	23020157	Eurotig 26 · 4 mt · connector 50 mm ² · 3 Pins KIT consumables \varnothing 2,4 mm	Galileo 219HF	351,00
	23020176	Eurotig 26 · 4 mt · connector 50 mm ² · 12 Pins KIT consumables \varnothing 2,4 mm	Compact 211 Easy AC/DC	351,00
	23020189	Eurotig 26 · 8 mt · connector 50 mm ² · 12 Pins KIT consumables \varnothing 2,4 mm	Compact 211 Easy AC/DC	546,00
	23020409	Tig26 · 4 mt · connector 50 mm ² · 3 Pins KIT consumables \varnothing 2,4 mm	Galileo 219HF	233,00
	23020410	Tig26 · 4 mt · connector 50 mm ² · 12 Pins KIT consumables \varnothing 2,4 mm	Compact 211 Easy AC/DC	233,00
	23025006	Cerium tungsten electrode (grey) · \varnothing 1,6 mm · Lots of 10 pieces		on demand
	23025015	Cerium tungsten electrode (grey) · \varnothing 2,4 mm · Lots of 10 pieces		on demand
	23025019	Cerium tungsten electrode (grey) · \varnothing 3,2 mm · Lots of 10 pieces		on demand
	23025007	Pure tungsten electrode (green) · \varnothing 1,6 mm · Lots of 10 pieces		on demand
	23025016	Pure tungsten electrode (green) · \varnothing 2,4 mm · Lots of 10 pieces		on demand
	23025020	Pure tungsten electrode (green) · \varnothing 3,2 mm · Lots of 10 pieces		on demand
	23025004	TIG collet · \varnothing 1,6 mm · Lots of 3 pieces		2,50
	23025013	TIG collet · \varnothing 2,4 mm · Lots of 3 pieces		2,50
	23025017	TIG collet · \varnothing 3,2 mm · Lots of 3 pieces		2,50
	23025005	TIG collet · \varnothing 3,2 mm · Lots of 3 pieces		5,30
	23025014	TIG collet body · \varnothing 1,6 mm · Lots of 3 pieces		5,30
	23025018	TIG collet body · \varnothing 2,4 mm · Lots of 3 pieces		5,30
	23025008	Ceramic nozzle · GR.6 · \varnothing 9,8 mm · Lots of 5 pieces		2,60
	23025009	Ceramic nozzle · GR.8 · \varnothing 12,7 mm · Lots of 5 pieces		2,60

TIG TORCH CONNECTOR

	22105126	TIG torch male connector · 3 pins	-	20,00
	22105166	TIG torch male connector · 12 pins	-	24,00

MIG/MAG ACCESSORIES


WELDING WIRE REELS Ø 300 MM

	21910006	SG2 · Copper coated steel wire · Ø 0,6 · 15 Kg	167,00
	21910007	SG2 · Copper coated steel wire · Ø 0,8 · 15 Kg	150,00
	21910008	SG2 · Copper coated steel wire · Ø 1,0 · 15 Kg	139,00
	21910025	SG2 · Copper coated steel wire · Ø 1,2 · 15 Kg	139,00
	21910013	308 LSI · Stainless steel wire · Ø 0,8 · 15 Kg	680,00
	21910026	Aluminium wire · Ø 0,8 · 7,2 Kg	315,00

WELDING WIRE REELS Ø 200 MM










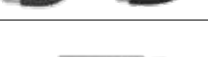







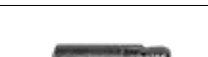























	21910003	SG2 · Copper coated steel wire · Ø 0,6 · 5 Kg	70,00
	21910004	SG2 · Copper coated steel wire · Ø 0,8 · 5 Kg	61,00
	21910005	SG2 · Copper coated steel wire · Ø 1,0 · 5 Kg	59,00
	21910090	SG3 · Copper coated steel wire · Ø 0,8 · 5 Kg	78,00
	21910083	308 LSI · Stainless steel wire · Ø 0,8 · 5 Kg	284,00
	21910084	316 LSI · Stainless steel wire · Ø 0,8 · 5 Kg	324,00
	21910082	AlMg5 (5356) · Aluminium wire · Ø 0,8 · 2 Kg	116,00
	21910086	AlMg5 (5356) · Aluminium wire · Ø 1,0 · 2 Kg	103,00
	21910092	AlMg5 (5356) · Aluminium wire · Ø 1,2 · 2 Kg	103,00
	21910081	AlSi5 (4043) · Aluminium wire · Ø 0,8 · 2 Kg	103,00
	21910085	AlSi5 (4043) · Aluminium wire · Ø 1,0 · 2 Kg	91,00
	21910093	AlSi5 (4043) · Aluminium wire · Ø 1,2 · 2 Kg	87,00
	21910075	CuSi (3) wire · Ø 0,8 · 2 Kg	175,00
	21910087	CuSi (3) wire · Ø 0,8 · 5 Kg	420,00
	21910014	Flux-cored wire · Ø 0,9 · 4,5 Kg	195,00

SPOOL HOLDER

	21690880	Spool holder Ø 50 mm adaptor for metallic coils	30,80
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








MIG/MAG ACCESSORIES

TORCHES AND CONSUMABLES

	23000072	MIG TORCH · 2 m · Black · Direct connection	Panther 152	95,00
	23005319	Torch neck		19,50
	23005001	Torch neck without gas valve		10,00
	23005004	Contact tip · \varnothing 0,6 mm · lots of 10 pieces		0,90
	23005005	Contact tip · \varnothing 0,8 mm · lots of 10 pieces		0,90
	23005006	Contact tip · \varnothing 1,0 mm · lots of 10 pieces		0,90
	23005007	Gas nozzle · \varnothing 10 mm · lots of 10 pieces		3,70
	23000142K	MIG TORCH TN 14 · 2 m · Direct connection · Gas/No Gas	mini Fox 161	103,00
	23005491	Torch neck		28,30
	23005516	Torch neck + diffuser (without gas valve)		11,10
	23005018	Contact tip · \varnothing 0,6 mm · lots of 10 pieces		0,90
	23005019	Contact tip · \varnothing 0,8 mm · lots of 10 pieces		0,90
	23005182	Contact tip · \varnothing 0,9 mm · lots of 10 pieces		1,40
	23005021	Gas nozzle · \varnothing 12 mm · lots of 10 pieces		3,90
	23005096	Gas diffuser · lots of 10 pieces		9,10
	23000132	MIG TORCH TN 2,7 m · Direct connection · Gas/No Gas	Fox 165	118,00
	23005491	Torch neck		28,30
	23005516	Torch neck + diffuser (without gas valve)		11,10
	23005018	Contact tip · \varnothing 0,6 mm · lots of 10 pieces		0,90
	23005019	Contact tip · \varnothing 0,8 mm · lots of 10 pieces		0,90
	23005020	Contact tip · \varnothing 1,0 mm · lots of 10 pieces		0,90
	23005021	Gas nozzle · \varnothing 12 mm · lots of 10 pieces		3,90
	23005096	Gas diffuser · lots of 10 pieces		9,10
	23000440	MA 15 · 3 m · Black · Euro connection	Monomig 186	105,00
	23005102	Torch neck		17,60
	23005018	Contact tip · \varnothing 0,6 mm · lots of 10 pieces		0,90
	23005019	Contact tip · \varnothing 0,8 mm · lots of 10 pieces		0,90
	23005020	Contact tip · \varnothing 1,0 mm · lots of 10 pieces		0,90
	23005029	Contact tip · \varnothing 1,2 mm · lots of 10 pieces		1,10
	23005117	Gas nozzle · \varnothing 9,5 mm · lots of 10 pieces		5,70
	23005021	Gas nozzle · \varnothing 12 mm · lots of 10 pieces		3,90
	23005022	Spot welding nozzle · lots of 10 pieces		12,80
	23005096	Gas diffuser · lots of 10 pieces		6,20
	23000431	TBI 360 · 4 m · Blue · Euro connection	Maximig 278 - 298 · Unimig 298	393,00
	23005467	Torch neck		126,50
	23005070	Contact tip · \varnothing 0,6 mm · lots of 10 pieces		1,30
	23005038	Contact tip · \varnothing 0,8 mm · lots of 10 pieces		1,30
	23005039	Contact tip · \varnothing 1,0 mm · lots of 10 pieces		1,30
	23005466	Gas nozzle · \varnothing 16 mm · lots of 10 pieces		15,50
	23005464	Gas diffuser · lots of 10 pieces		2,30
	23005465	Tip holder		3,70



MIG/MAG ACCESSORIES

TORCHES AND CONSUMABLES

	23000491	15 AK · 3 m · Gray/Black · Euro connection	Monomig 186 - 196 - 216 - 246 Easymig 208N - 238 · Maximig 278 Fox 185 Flex-line - 189 · TP 195A	120,00
	23000452	15 AK · 3 m · Blue/Black · Euro connection for Aluminium	TP 202	180,00
	23000490	15 AK · 3 m · Gren/Black · Euro connection for Cusi₃	TP 202	168,50
	23005102	Torch neck		17,60
	23005018	Contact tip · \varnothing 0,6 mm · lots of 10 pieces		0,90
	23005019	Contact tip · \varnothing 0,8 mm · lots of 10 pieces		0,90
	23005020	Contact tip · \varnothing 1,0 mm · lots of 10 pieces		0,90
	23005029	Contact tip · \varnothing 1,2 mm · lots of 10 pieces		1,10
	23005448	Contact tip · \varnothing 1,0 mm for aluminium · lots of 10 pieces		1,40
	23005117	Gas nozzle · \varnothing 9,5 mm · lots of 10 pieces		5,70
	23005021	Gas nozzle · \varnothing 12 mm · lots of 10 pieces		3,90
	23005022	Spot welding nozzle · lots of 10 pieces		12,80
	23005092	Gas diffuser · lots of 10 pieces		9,10
	23005562	Brass wire inlet tube · \varnothing 4,4 x 5 mm · L = 150 mm		9,10
	23000350	TRAFIMET ERGO PLUS 25 · 3 m · Blue · Euro connection	Fox 211 Puma 256 - 278 - 298	205,00
	23000354	TRAFIMET ERGO PLUS 25 · 4 m · Blue · Euro connection	Fox 211 Puma 256 - 278 - 298	271,00
	23005114	Torch neck		41,90
	23005070	M6 Contact tip · \varnothing 0,6 mm · lots of 10 pieces		1,30
	23005038	M6 Contact tip · \varnothing 0,8 mm · lots of 10 pieces		1,30
	23005039	M6 Contact tip · \varnothing 1,0 mm · lots of 10 pieces		1,30
	23005040	M6 Contact tip · \varnothing 1,2 mm · lots of 10 pieces		1,30
	23005112	M6 Contact tip · \varnothing 1,6 mm · lots of 10 pieces		1,60
	23005036	Gas nozzle · \varnothing 15 mm · lots of 10 pieces		7,20
	23005037	Spot welding nozzle · lots of 5 pieces		17,60
	23005034	Gas diffuser · lots of 10 pieces		3,80
	23005562	Brass wire inlet tube · \varnothing 4,4 x 5 mm · L = 150 mm		9,10
	23000484	TRAFIMET ERGO PLUS 25 AL - for Aluminium 3 m · Blue · Euro Connection	Fox 211 Maximig 278 - 298 Unimig 298 Puma 256 - 278 - 298	232,00
	23005114	Torch neck - Lancia		41,90
	23005442	M8 Contact tip - Punta guida filo M8 · \varnothing 0,8 mm · lots of 10 pieces		2,50
	23005443	M8 Contact tip - Punta guida filo M8 · \varnothing 1,0 mm · lots of 10 pieces		2,50
	23005447	M8 Contact tip - Punta guida filo M8 · \varnothing 1,2 mm · lots of 10 pieces		2,50
	23005036	Gas nozzle - Ugello · \varnothing 15 mm · lots of 10 pieces		7,20
	23005037	Spot welding nozzle - Ugello per spot · lots of 5 pieces		17,60
	23005444	Gas diffuser - Diffusore gas · lots of 10 pieces		13,80
	23005562	Brass wire inlet tube · \varnothing 4,4 x 5 mm · L = 150 mm		9,10

MIG/MAG ACCESSORIES

ALUMINIUM KIT






	04600557	23005035	Wire liner · Red · Teflon Ø 1,0 - 1,2 mm · 3,3 m	FOX 185 Flex-Line	68,80
		33805104	Drive Roll for ALU 0,8 - 1,0 mm · Ø 30 mm		
	04600589	23005442	Contact tip · Ø 0,8 mm · M8 · AL	FOX 211 Digital	90,30
		23005443	Contact tip · Ø 1,0 mm · M8 · AL		
		23005444	Gas diffuser · for Ergo Plus 25 torch · M8		
		23005490	Wire liner · Grey · Graphite Ø 1,0 - 1,2 mm · 3,5 m · brass terminal		
		33805104	Drive roll for ALU 0,8 - 1,0 mm · Ø 30 mm		

WIRE LINERS

	23005023	Wire liner · Blue · Teflon · Ø 0,6 - 0,9 mm · 3,3 m	MA 15 · 15 AK · 25 AK · 25	38,30
	23005024	Wire liner · Blue · Steel · Ø 0,6 - 0,9 mm · 3 m	15 AK · 25 AK · 25 · 25 AL	11,10
	23005025	Wire liner · Blue · Steel · Ø 0,8 - 1,0 mm · 3,3 m	MA 15	5,20
	23005035	Wire liner · Red · Teflon · Ø 1,0 - 1,2 mm · 3,3 m	MA 15 · 15 AK · 25 AK · 25	34,10
	23005041	Wire liner · Red · Steel · Ø 1,0 - 1,2 mm · 3 m	15 AK · 25 AK · 25 · 25 AL	11,30
	23005069	Wire liner · Red · Steel · Ø 1,0 - 1,2 mm · 3,3 m	MA 15	12,50
	23005097	Wire liner · Blue · Steel · Ø 0,6 - 0,9 mm · 5 m	25 AK · 25 · TBI 360	16,50
	23005106	Wire liner · Red · Steel · Ø 1,0 - 1,2 mm · 5 m	25 AK · 25 · TBI 360	15,10
	23005111	Wire liner · Yellow · Steel · Ø 1,2 - 1,6 mm · 5 m	25 AK · 25 · TBI 360	19,10
	23005127	Wire liner · Blue · Steel · Ø 1,4 x 4 mm · 1,95 m	23000072 · 23000133	4,50
	23005134	Wire liner · Blue · Teflon · Ø 0,6 - 0,9 mm · 5,3 m	25 AK · 25 · TBI 360	66,70
	23005135	Wire liner · Red · Teflon · Ø 1,0 - 1,2 mm · 5,3 m	25 AK · 25 · TBI 360	67,30
	23005324	Wire liner · Blu · Steel · Ø 1,4 x 4 mm · 2,1 m	23000086	6,00
	23005586	Wire liner · Grey · Graphite · Ø 1,0 - 1,2 mm · 3,5 m	MA 15 · 25 AK · 25 AL	40,80
	23005502	Wire liner · Grey · Graphite · Ø 1,0 - 1,2 mm · 5,5 m	TBI 360	73,60
30900001	Wire liner · Black · Teflon · Ø 1,5 x 4 mm · 2,05 m	23000072 · 23000133	3,60	

MIG/MAG ACCESSORIES

DRIVE ROLLS FOR PLASTIC WIRE FEEDERS

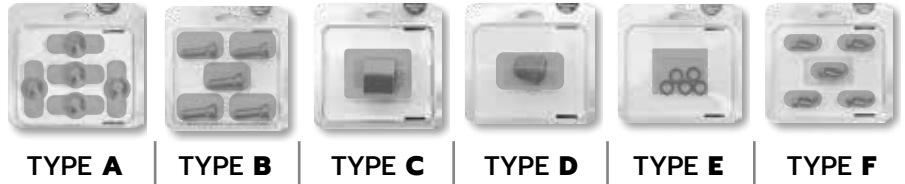
	33805074	Roll · For steel / stainless steel 0,6 - 0,8 mm · Ø 25 mm · Knurled groove	mini Fox 161 Fox 165	4,50
	33805082	Roll · For aluminium 0,8 - 1,0 mm · Ø 25 mm	Fox 165	4,30
	33805001	Roll · For steel / stainless steel 0,6 - 0,8 mm · Ø 30 mm	Panther 152 Monomig 186 - 196 Easymig 208N - 238	7,30
	33805023	Roll · For steel / stainless steel 0,6 - 0,8 mm · Ø 30 mm · Tempered	Panther 152 · Fox 189 Monomig 186 - 196 Easymig 208N - 238	20,80
	33805128	Roll · For aluminium 0,8 - 1,0 mm · Ø 30 mm	Panther 152 · Fox 189 Monomig 186 - 196 Easymig 208N - 238	24,20

DRIVE ROLLS FOR METALLIC WIRE FEEDERS

	33805007	Wire block roll · Ø 30 mm lots of 5 pieces	Monomig 216 - 246 -286 Maximig 278 - 298 Unimig 298 Fox 185 - 211 · TP 195A - 202 Puma 256 - 278 - 298	16,30
	33805003	Roll · For steel / stainless steel 0,6 - 0,8 mm · Ø 30 mm	Monomig 216 - 246 -286 Maximig 278 - 298 Unimig 298 Fox 185 - 211 · TP 195A - 202 Puma 256 - 278 - 298	18,40
	33805071	Roll · For steel / stainless steel 0,6 - 0,9 mm · Ø 30 mm	Monomig 216 - 246 -286 Maximig 278 - 298 Unimig 298 Fox 185 - 211 · TP 195A Puma 256 - 278 - 298	17,90
	33805101	Roll · For steel / stainless steel 0,8 - 1,0 mm · Ø 30 mm	Monomig 216 - 246 -286 Maximig 278 - 298 Unimig 298 Fox 185 - 211 · TP 195A - 202 Puma 256 - 278 - 298	17,90
	33805005	Roll · For steel / stainless steel 1,0 - 1,2 mm · Ø 30 mm	Monomig 216 - 246 -286 Maximig 278 - 298 Unimig 298 Fox 185 - 211 · TP 195A Puma 256 - 278 - 298	18,40
	33805067	Roll · For flux core 1,0 - 1,2 mm · Ø 30 mm · Knurled groove	Monomig 216 - 246 -286 Maximig 278 - 298 Unimig 298 Fox 185 - 211 · TP 195A Puma 256 - 278 - 298	17,90
	33805104	Roll · For Aluminum 0,8 - 1,0 mm · Ø 30 mm	Monomig 216 - 246 -286 Maximig 278 - 298 Unimig 298 Fox 185 - 211 · TP 195A - 202 Puma 256 - 278 - 298	24,20

PLASMA CUTTING ACCESSORIES AND CONSUMABLES

CONSUMABLES' TYPE OF BLISTER



MANUAL PLASMA TORCH



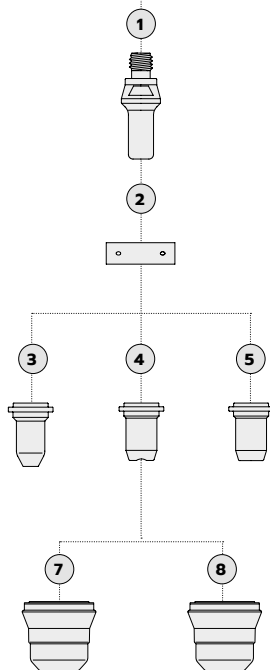
Suitable for	COMBI PC 302K	99830015
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PT 40C	40 A - 4m - direct conn.	23010067	350,00
Consumable kit (Pos.): 1 · 2 · 4 · 7			

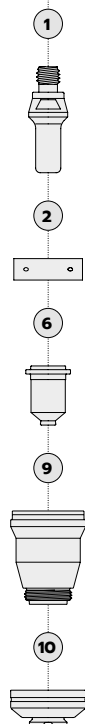
Suitable for	PC 33	99830024
	PC 43	99830019

PT 40	40 A - 4m - Conn. diretta.	23010070	353,00
Consumable kit (Pos.): 1 · 2 · 4 · 8			

Cutting 40 A



High Performance Cutting 40 A



CONSUMABLES

Pos.	Description		Code	
1	Electrode	10 pcs	23015187BH	56,70
2	Diffuser	5 pcs	23015179BH	77,70
3	Tip 10/20 A	10 pcs	23015189BH	44,10
4	Tip 20/30 A	10 pcs	23015186BH	44,10
5	Tip 30/40 A	10 pcs	23015224BH	49,40
6	Contact tip 30/40 A	10 pcs	23015349BH	98,50
7	Retaining cap 2 holes · (compressor)	1 pc	23015182BH	21,00
8	Retaining cap 6 holes	1 pc	23015188BH	18,60
9	Retaining cap	1 pc	23015347BH	45,70
10	Shield cap	2 pcs	23015348BH	39,90

COMPASS KIT

	23015211	179,40
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SPOT WELDING ACCESSORIES

SPOTCAR EVO 4000 · 5000

	99920218	Gun 50 mm² · 2 m · conn. 3 pins		Spotcar EVO 4000	228,00
	99920223	Gun · 70 mm² · 2 m · conn. 3 pins		Spotcar EVO 5000	314,00
	99920108	Ground cable · 50 mm² · direct		Spotcar EVO 4000	76,00
	99920216	Ground cable · 70 mm² · direct		Spotcar EVO 5000	97,00
	99920181	Ground cable + fast ground · 50 mm² · direct		Spotcar EVO 4000	145,00
	99920182	Ground cable + fast ground · 50 mm² · direct · 50 mm²		Spotcar EVO 5000	156,00
	99920122	Fast ground		Spotcar EVO 4000 · 5000	57,00
	99920525 Scatola ricambi	99920126	Puller hammer without handle	Spotcar EVO 4000 · 5000	219,00
		99920048	Mandrel for 3 points washers		
		99920042	Carbon electrode 10 x 300 · lots of 5 pcs		
		99920524	Electrode for squeezing Ø 16 mm		
		99920127	3 pointed washer lots of 10 pcs		
	99920173	Accessories for pulling waved wires			366,00
	99920175	Puller hammer with handle			113,00
	99920126	Puller hammer without handle			149,00







SPOT WELDING ACCESSORIES

SPOTCAR EVO 4000 · 5000





	99920048	Mandrel for 3 points washers	48,00
	99920041	3 pointed washer · lots of 20 pcs	25,00
	99920127	3 pointed washer · lots of 10 pcs	14,00
	99920042	Carbon electrode · 10 x 300 · lots of 5 pcs	64,00
	99920050	Copper chromium electrode · Ø 16 mm	50,00
	99920524	Electrode for squeezing · Ø 16 mm	22,00
	99920177	Electrode for waved wires · Ø 10 mm	22,00
	99920178	M10 pointed mass · lots of 1 pcs	34,00
	99920189	M10 pointed mass · lots da 5 pcs	53,00
	99920138	M8 pointed mass · lots of 1 pcs	18,00
	99920188	M8 pointed mass · lots of 5 pcs	49,00
	99920116	Waved copper coated wire · 315 mm · lots of 10 pcs	20,00
	99920117	Waved copper coated wire · 315 mm · lots of 50 pcs	96,00
	99920113	A · Hook gripping head · 6 hook	137,00
	99920114	B · Hook gripping head · 8 hook	325,00
	99920115	C · Hook gripping head · 10 hook	374,00
	99920187	Kit mandrel for spot welding	70,00
	99920186	Mandrel for coal heating/crushing spot welder	196,00
	99920190	Welding spray resistant fabric up to 1000°C · 92 x 200 cm	600,00
	99920090	Electrode Holder mandrel with nut	74,00

SPOT WELDING ACCESSORIES

SPOTCAR ALU 33 · 66

	99920500	FastGun + Ground cable · 3 m · 3 pins		589,00
	99920478	Electrode for AL screws · for M3		47,00
	99920219	Electrode for AL screws · for M4		47,00
	99920479	Electrode for AL screws · for M5		50,00
	99920480	Electrode for AL screws · for M6		56,00
	99920159	Washers KIT · Kit of 5 pcs · for M3		99,00
	99920160	Washers KIT · Kit of 5 pcs · for M4		99,00
	99920161	Washers KIT · Kit of 5 pcs · for M5		99,00
	99920162	Washers KIT · Kit of 5 pcs · for M6		99,00
	99920163	Screws - AlMg3 · 100 pcs · M3 x 12 mm		24,00
	99920164	Screws - AlMg3 · 100 pcs · M4 x 16 mm		37,00
	99920165	Screws - AlMg3 · 100 pcs · M5 x 20 mm		53,00
	99920167	Screws - AlSi12 · 100 pcs · M3 x 12 mm		53,00
	99920168	Screws - AlSi12 · 100 pcs · M4 x 16 mm		61,00
	99920169	Screws - AlSi12 · 100 pcs · M5 x 20 mm		94,00
	99920134	Accessories box Electrode for AL screws · for M4 Washers KIT · Kit of 5 pcs · for M4 Screws - AlMg3 · 100 pcs · M4 x 16 mm Screws - AlSi12 · 100 pcs · M4 x 16 mm		259,00

PULL SYSTEM

	99920141	Pull System for aluminium		865,00
	99920227	Alu pocket pull system		294,00
	99920226	Double pull system		1703,00
	99920225	Single pull system		1365,00

MERCHANDISING • DEALER KIT

MERCHANDISING



77920011

Helvi **MUGS** • Available in different colors:

77920012

Helvi **METER** • 3m • color **RED**

77920013

Helvi **PENS** • Available in different colors:

77920014

Helvi **ANTI-STRESS** • shape Fox 185

77920015

Helvi **T-SHIRTS** • Available in different colors and sizes:

77920016

Helvi **SHOPPERS** • Available in different colors:

77920017

Helvi **CAPS** - color **BLACK**

DEALER KIT



77920023

ROLLUP Helvi • Institutional design • ITALIAN
80x200 mm

77920024

ROLLUP Helvi • Institutional design • ENGLISH
80x200 mm

77920025

ROLLUP Helvi • Welding design • ITALIAN
80x200 mm

77920026

ROLLUP Helvi • Welding design • ENGLISH
80x200 mm

77920027

PVC BANNER Helvi
100x200 mm

TRADING TERMS & CONDITIONS

Art 1 Contract formation.

Any order from the Buyer shall be binding for HELVI SPA, only when accepted in writing by HELVI SPA itself. HELVI SPA shall have the right to refuse any amendment requested by the Buyer. Unless otherwise agreed in writing, HELVI SPA shall not accept any cancellation of orders.

Art 2 Characteristics of the Products

Catalogues, price lists or other advertising matters are only an indication of the type of products and no prices or other particulars contained herein shall be binding for HELVI SPA. Any information or data relating to technical features and/or specifications of the Products contained in dépliant, price lists, catalogues and similar documents shall be binding only to the extent they are expressly referred to in the contract. All information given in price lists and catalogues or any literature are supplied by HELVI SPA in good faith; however, whilst every effort has been made to ensure that the information is correct, HELVI SPA does not accept any responsibility for errors which may have inadvertently been made. Designs and drawings of machines, wiring diagrams, manuals and graphics and marketing materials are HELVI SPA's property and no one can alter, modify or copy them. At any time, HELVI SPA shall have the right to make any change to the products which appear to be necessary or suitable. The Buyer shall have no right to indemnities or other remedies for such modifications.

Art 3 Prices.

HELVI SPA shall have the right to increase prices, by prior notice, in accordance to any change of cost of raw materials and labour which may take place between the date of order and the delivery. Unless otherwise agreed, the prices indicated in the quotations and in the contract are EX WORKS Sandrigo (Vicenza-Italy) and include only the packing costs for each single Product. It is agreed that any other cost or charge relating to any other kind of packaging, including customised packaging, shall be for the account of the Buyer.

Art 4 Payment conditions.

All payments must be made, for the exact amount applied without any deductions and clear of any charges, directly to the head office of HELVI SPA in Sandrigo (Vicenza – Italy), according to the payment conditions agreed upon each time. In addition to the other remedies permitted under the applicable laws, in case of late payment HELVI SPA shall have the right, at its own discretion, to charge delay interests at the current legal rate plus seven per cent, plus cashing, banking and legal expenses. Delay interests shall be due, from due date to the payment without any formal requests. Unless otherwise agreed in writing, any expenses or bank commissions due with respect to the payment shall be for the Buyer's account.

Art 5 Retention of title.

a) It is agreed that the Products delivered remain HELVI SPA's property until complete payment is received by HELVI SPA. b) The Buyer shall have, according to article 5 a) hereabove, the right to sell the Products, and any new product in which the Products have been converted into other products, in the ordinary course of business on the understanding that the proceeds of any such sale shall belong to HELVI SPA to whom the Buyer shall account such proceeds up to the concurrence of the full price due by the Buyer to HELVI SPA for the supply of the Products. c) HELVI SPA shall have the right at any time to revoke the Buyer's right of sale by written notice to the Buyer, if the Buyer is in default in respect of payment of any sum due to HELVI SPA for longer than 7 (seven) working days (whether in respect of Products or other goods or services supplied by HELVI SPA to the Buyer for any other reason whatsoever). d) On termination of the Buyer's right of sale in accordance with the foregoing conditions, the Buyer must place the Products at the disposal of HELVI SPA who shall have the right to enter upon the Buyer's premises for the purpose of removing the Products. e) The Buyer shall act as a bailee and the Products shall be on its responsibility, according to the articles 1766 and following of Italian Civil Code, until the complete payment is received by HELVI SPA.

Art 6 Terms of delivery.

Except otherwise agreed, the supply of the goods will be EX WORKS (Incoterms® 2020), Sandrigo (Vicenza, Italy), even if it is agreed that HELVI SPA will take care, wholly or in part, of the shipment. In any case, whatever the delivery term agreed between the parties, the risks will pass to the Buyer, at the latest, on delivery of the goods to the first carrier. HELVI SPA shall not provide any transport insurance for the Products, unless otherwise agreed in writing.

Art 7 Complaints

Any complaints relating to packing, quantity, number or exterior features of the products, including transport damages (apparent defects), must be notified to HELVI SPA by a written notice within eight days from receipt of the Products; failing such a notification, the Buyer's right to claim the above defects will be forfeited. It is agreed that any complaints or objections do not entitle the Buyer to suspend or to delay payment of the Products as well as payment of any other supply. HELVI SPA shall not accept any return without HELVI SPA's prior written authorization. Any return of Products not authorized by HELVI SPA shall be shipped back to the Buyer at the Buyer's charge.

Art 8 Delivery times.

Any date quoted in orders confirmations for delivery of the Products is approximate. In the event of delay, no liability, order cancellation nor penalty shall be accepted by HELVI SPA. HELVI SPA shall endeavour to complete the contract and/or deliver the Products within the time agreed (if any) but it shall not be liable for any loss or damage of any kind whatsoever caused directly or indirectly by any delay in the completion of the contract or delivery of the Products. Any delay caused by force majeure or by acts or omissions of the Buyer (e.g. the lack of indications which are necessary for the supply of the Products), shall not be considered as a delay on HELVI SPA's responsibility. If the Buyer fails to make any payment on the time and in the manner specified by HELVI SPA or becomes insolvent or bankrupt or makes composition with its creditors or has a receiver appointed or passes a resolution for winding up, HELVI SPA shall have, at its own discretion, the right to suspend or cancel further deliveries, to request advanced payments or guarantees.

Art 9 Force majeure.

Either party shall have the right to suspend performance of its contractual obligations when such performance becomes impossible or unduly burdensome because of unforeseeable events beyond its control, such as strikes, boycotts, lock-outs, fires, war (either declared or not), civil war, riots, revolutions, requisitions, embargo, energy black-outs, delay in delivery of components or raw materials.

Art 10 Warranty.

HELVI SPA undertakes to remedy any defects, lack of quality or non-conformity of the Products for which it is liable, occurring within the warranty terms, provided such defects have been timely notified in accordance with art. 7. HELVI SPA at its sole discretion may choose whether to repair, replace or refund (totally or partially) the products found to be defective. The guarantee will be valid only if the product is accompanied by an invoice or receipt proving the date of sale with the serial number indicated in writing in the sales document. In the event that it cannot be demonstrated with an invoice or receipt, HELVI SPA reserves the right to apply the standard guarantee of 24 months from the date of the HELVI SPA sales document to the dealer.

WARRANTY TIME PERIODS

36 MONTHS	24 MONTHS	
Transformers Chokes	Rectifiers	Power PCBs Control PCBs
12 MONTHS		
Cooling system Water pump Switches	Contactors Gas valves Mechanical parts	Remote controls Fan motors Wire drive motors Welding masks

WHAT IS NOT COVERED UNDER THIS WARRANTY:

- consumable parts, for instance contact tips, nozzles, welding cables, ground clamps, electrode holders, cable assemblies, wire spools, drive rolls, etc.;
- parts that fail due to normal wear;
- TIG, MIG and PLASMA torches;
- Input cables;
- Gas regulator;
- On-site intervention costs, damage from non-production;
- Products failed due to transport damages, abnormal working conditions, failure to follow HELVI SPA instructions, negligence, lack of maintenance, abnormal or unsuitable supply of electricity, misuse, tampering, alteration and/or repair of the products without HELVI SPA authorization.

WARRANTY EXCLUSIONS

The following cases are excluded from the guarantee and immediately invalidate the validity:

- The warranty will expire if the product has exceeded 36 months of storage;
- Breakages due to incorrect use or neglect;
- Transport damage;
- Wrong connection to the electrical network;
- Overvoltage or undervoltage due to the electricity grid
- Overvoltage or undervoltage due to underpowered, un-stabilized, too old or incorrectly used motor-generators;
- Tampering or Repairs performed by not authorized personnel;
- Removal of labels;
- Failure to pay an instalment or product invoice.

RETURN AUTHORIZATION

The buyer must contact the retailer from whom he purchased the Product or the nearest authorized service center (www.helvi.com), presenting it accompanied by the necessary documentation:

- Legible copy of the invoice or purchase receipt (proving the sales data with the serial number indicated in writing in the sales document).

Failing this documentation the warranty shall be void. In case that the retailer is not available, the buyer can forward the warranty claim directly to:

HELVI SPA.

V.le G. Galilei 123, 36066 Sandrigo (VI), Italy
service@helvi.com Ph: +39 0444 666999 Fax: +39 0444 750070

HELVI SPA shall not accept any return without HELVI SPA's prior written authorization. In case of unauthorized returns, HELVI SPA reserves the right to charge a handling fee of 40,00€. If a returned product is found not to be defective, HELVI SPA reserves the right to charge the labour cost of 50,00€/hour for the fault investigation. The warranty is EX WORKS (Incoterms® 2020), Sandrigo (Vicenza, Italy), therefore HELVI SPA shall not pay any transport costs or expenses (whether from the Buyer's premises to HELVI SPA, or from HELVI SPA premises to the Buyer's) which shall be at the Buyer's charge. At the discretion of HELVI SPA, foreign customers may be exempt from returning defective Products if the cost of transportation is excessive.

WARRANTY REPAIR

In the event that a product failure occurs within the warranty period, please contact your nearest authorized dealer or service center (www.helvi.com). At its discretion, HELVI SPA can send spare parts free of charge to the nearest service center to carry out the repair, only after checking with the Helvi Service, who can authorize the repair or not.

Art 11 Online E-Commerce and use of company logos.

HELVI SPA does not authorize its dealers to promote or sell their products on any online sales platform or website, unless agreed between both parties. The use of registered trademarks without the authorization expressed by HELVI SPA commits a criminal offence sanctioned by the Italian and European legal system (or by the country in which the crime was committed) and as such is punishable by the competent judicial police authorities and punished with the penalties provided for this offense.

Art 12 Applicable laws – Jurisdiction.

These general terms and conditions and any contract made hereunder with HELVI SPA shall be construed and interpreted in accordance with the substantive laws of Italy. The competent law Court of Vicenza, ITALY, shall have exclusive jurisdiction in any action arising of or in connection with these terms and condition or any contract made with HELVI SPA. However as an exception to the principle hereabove, HELVI SPA is in any case entitled to bring its action before the competent court of the place where the Buyer has its registered office. The United Nations Conventions for the International Sale of Goods does not apply to any supply of Products made by HELVI SPA to any Buyer.

We have done our best to ensure the information in this catalogue is correct.
However, we reserve the right to introduce changes without prior notice.

Abbiamo fatto del nostro meglio per assicurarci che le informazioni in questo catalogo siano corrette.
Ci riserviamo comunque il diritto di apportare modifiche anche senza preavviso.

Hemos hecho todo lo posible para asegurar la corrección de este catalogo.
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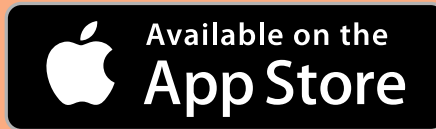


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