

2024

TECH PRICE LIST







SOVICO (Monza Brianza)



SANDRIGO (Vicenza)



www.helvi.com

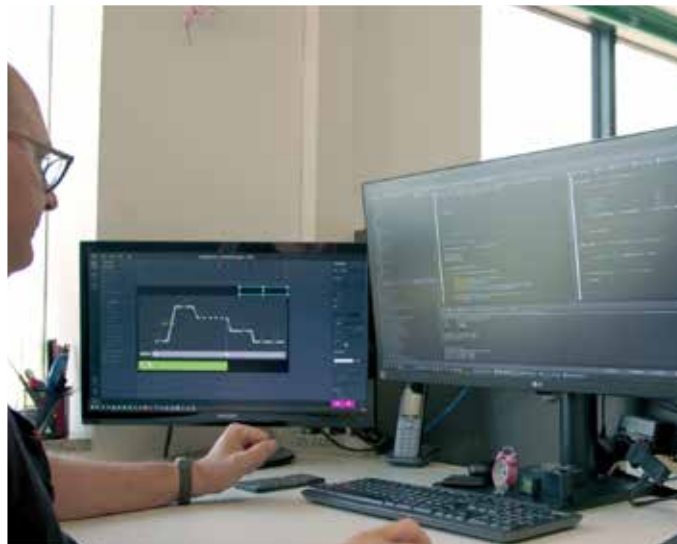


From 1975 to the present day, the story of **Helvi S.p.A.** is that of an Italian company with a strong international dimension, pursued throughout its growth, from its foundation to its entry into the **Beta Group**.

Helvi S.p.A. produces industrial welding machines, plasma cutting machines, professional battery chargers and accessories. The headquarter is in Sandrigo, in the province of Vicenza, and today employs more than 80 people, with a turnover of about 15 million euros developed more than 70 percent abroad.

In 2023 it became part of the **Beta Group**, Europe's leading manufacturer of tools and work equipment for specialists in mechanical engineering, industrial maintenance and auto repair.

Reliability is the key factor in our success: those who choose Helvi finds it in our people and in every welding machine, plasma cutting machine or professional battery charger. Every component is chosen and tested down to the smallest details, so that they combine perfectly in products designed to guarantee the best performance according to high quality standards.



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MMA

◉ MMA



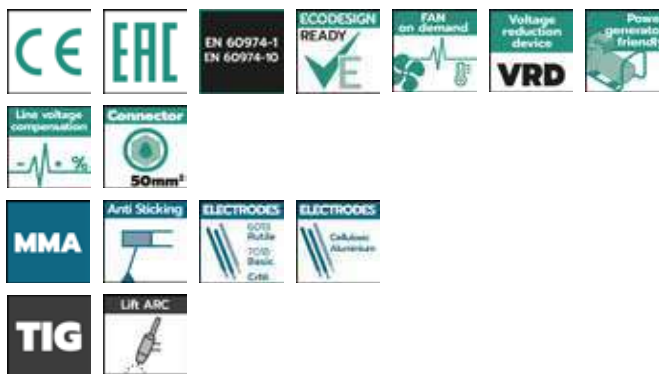
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GLOBUS 201C



FEATURES



TECHNICAL DATA

Input Voltage	230V ± 10% · 50/60 Hz · (1ph)	
	MMA	TIG
Power 60%	6,9 KVA	6,9 KVA
No load voltage U ₀	98 ± 20 V	98 ± 20 V
Amp. Min-Max	5 ÷ 190 A	5 ÷ 190 A
Duty Cycle 40°	190A @ 40% 120A @ 100%	190A @ 40% 120A @ 100%
Insulation class	H	
Protection degree	IP 22S	
Dimensions (LxWxH)	175x465x345 mm	
Weight box/net	13,2 / 12,2 kg	

STANDARD CONFIGURATION

Part number	Description	Price
99805974A	GLOBUS 201C	1.660,00 €

CUSTOMIZED CONFIGURATION

● MMA WELDING KIT

99900009	MMA Welding KIT · 35 mm² · 5+3 mt · conn. 50 mm²	257,00 €
99900022	MMA Welding KIT · 50 mm² · 5+3 mt · conn. 50mm²	328,00 €

● GROUND CABLES

43210132K	Ground cable with clamp · 25 mm² · 3 mt · conn. 50 mm²	97,50 €
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● WELDING TORCHES

43205040K	Welding cable with electrode holder · 25 mm² · 3mt · conn. 50 mm²	82,50 €
23020199	TIG Torch · Tig 26V · 4 mt · with gas valve · conn. 50 mm² · Air · Consumables KIT Ø 2,4 mm	291,00 €

UNITECH MMA EVO 368



FEATURES



TECHNICAL DATA

Input Voltage	400V ± 10% · 50/60 Hz · (3ph)
	MMA
Power 60%	10,3 KVA
No load voltage U ₀	70 V
Amp. Min-Max	20 ÷ 300 A
Duty Cycle 40°	300A @ 50% 280A @ 60% 250A @ 100%
Insulation class	H
Protection degree	IP 23S
Dimensions (LxWxH)	250x610x440 mm
Weight box/net	29,6 / 28,0 kg

STANDARD CONFIGURATION

Part number	Description	Price
99850010	UNITECH EVO 368	3.180,00 €

CUSTOMIZED CONFIGURATION

● MMA WELDING KIT

99900022	MMA Welding KIT · 50 mm² · 5+3 mt · conn. 50 mm²	328,00 €
99900063	MMA Welding KIT · 70 mm² · 5+3 mt · conn. 70 mm²	428,00 €

● GROUND CABLES

43210076K	Ground cable with clamp · 50 mm² · 3 mt · conn. 50 mm²	128,00 €
43210115K	Ground cable with clamp · 70 mm² · 3 mt · conn. 70 mm²	172,00 €
43210247K	Ground cable with C-clamp · 70 mm² · 5 mt · conn. 95 mm²	307,00 €

● WELDING TORCHES

43205037K	Welding cable with electrode holder · 50 mm² · 5 mt · conn. 50 mm²	191,00 €
43205052K	Welding cable with electrode holder · 70 mm² · 5 mt · conn. 70 mm²	246,50 €
23020176	TIG Torch · EXPERTIG 26 · 4 mt · conn. 50 mm² · 12 Pin · Air · Consumables KIT Ø 2,4 mm	351,00 €

● TROLLEYS

99900171A	Trolley · 2 wheels + shelves ECO	399,00 €
99900258A	Trolley · 4 wheels + shelves HD	607,00 €

UNITECH MMA EVO 418 | 558

FEATURES



TECHNICAL DATA

	UNITECH MMA EVO 418	UNITECH MMA EVO 558
Input Voltage	400V ± 10% · 50/60 Hz · (3ph)	400V ± 10% · 50/60 Hz · (3ph)
	MMA	MMA
Power 60%	12,5 KVA	21 KVA
No load voltage U ₀	60 V	60 V
Amp. Min-Max	20 ÷ 350 A	20 ÷ 500 A
Duty Cycle 40°	350A @ 60% 310A @ 100%	500A @ 60% 400A @ 100%
Insulation class	H	tH
Protection degree	IP 23S	IP 23S
Dimensions (LxWxH)	250x610x440 mm	250x610x440 mm
Weight box/net	31,8 / 30,16 kg	36,8 / 35,15 kg

STANDARD CONFIGURATION

Part number	Description	Price
99850009A	UNITECH EVO 418	3.660,00 €
99850008A	UNITECH EVO 558	4.200,00 €

CUSTOMIZED CONFIGURATION

MMA WELDING KIT

99900022	MMA Welding KIT · 50 mm² · 5+3 mt · conn. 50 mm²	328,00 €
99900063	MMA Welding KIT · 70 mm² · 5+3 mt · conn. 70 mm²	428,00 €

GROUND CABLES

43210076K	Ground cable with clamp · 50 mm² · 3 mt · conn. 50 mm²	128,00 €
43210115K	Ground cable with clamp · 70 mm² · 3 mt · conn. 70 mm²	172,00 €
43210247K	Ground cable with C-clamp · 70 mm² · 5 mt · conn. 95 mm²	307,00 €

WELDING TORCHES

43205037K	Welding cable with electrode holder · 50 mm² · 5 mt · conn. 50 mm²	191,00 €
43205052K	Welding cable with electrode holder · 70 mm² · 5 mt · conn. 70 mm²	246,50 €
23020176	TIG Torch · EXPERTIG 26 · 4 mt · conn. 50 mm² · 12 Pin · Air · Consumables KIT Ø 2,4 mm	351,00 €

TROLLEYS

99900171A	Trolley · 2 wheels + shelves ECO	399,00 €
99900258A	Trolley · 4 wheels + shelves HD	607,00 €

COMPACT EVO 306C | 406C



FEATURES



TECHNICAL DATA

	COMPACT EVO 306C		COMPACT EVO 406C	
	MMA	TIG	MMA	TIG
Input Voltage	400V ± 10% · 50/60 Hz · (3ph)		400V ± 10% · 50/60 Hz · (3ph)	
Power 60%	10,3 KVA	9,3 KVA	13,7 KVA	12,2 KVA
No load voltage U ₀	75 V	10 V	75 V	10 V
Amp. Min-Max	5 ÷ 270 A	5 ÷ 300 A	5 ÷ 350 A	5 ÷ 400 A
Duty Cycle 40°	270A @ 60% 200A @ 100%	300A @ 50% 210A @ 100%	350A @ 50% 270A @ 100%	400A @ 50% 300A @ 100%
Insulation class	H		H	
Protection degree	IP 22S		IP 22S	
Dimensions (LxWxH)	195x495x395 mm		255x530x460 mm	
Weight box/net	20 / 18,8 kg		31,5 / 30,1 kg	

STANDARD CONFIGURATION

Part number	Description	Price
99815042A	COMPACT EVO 306C	3.785,00 €
99815043A	COMPACT EVO 406C	4.510,00 €

CUSTOMIZED CONFIGURATION

● MMA WEKING KIT

99900022	MMA Welding KIT · 50 mm² · 5+3 mt · conn. 50 mm²	328,00 €
99900063	MMA Welding KIT · 70 mm² · 5+3 mt · conn. 70 mm²	428,00 €

● GROUND CABLES

43210076K	Ground cable with clamp · 50 mm² · 3 mt · conn. 50 mm²	128,00 €
43210115K	Ground cable with clamp · 70 mm² · 3 mt · conn. 70 mm²	172,00 €
43210247K	Ground cable with C-clamp · 70 mm² · 5 mt · conn. 95 mm²	307,00 €

● WELDING TORCHES

43205037K	Welding cable with electrode holder · 50 mm² · 5 mt · conn. 50 mm²	191,00 €
43205052K	Welding cable with electrode holder · 70 mm² · 5 mt · conn. 70 mm²	246,50 €
23020176	TIG Torch · EXPERTIG 26 · 4 mt · conn. 50 mm² · 12 Pin · Air · Consumables KIT Ø 2,4 mm	351,00 €

● REMOTE CONTROLS

99810020	Manual remote control · 12 pin · 10 mt	x MMA	226,00 €
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● TROLLEYS

99900171A	Trolley · 2 wheels + shelves ECO	399,00 €
99900258A	Trolley · 4 wheels + shelves HD	607,00 €



TIG DC HF · TIG AC/DC HF

○ TIG DC HF · TIG AC/DC HF



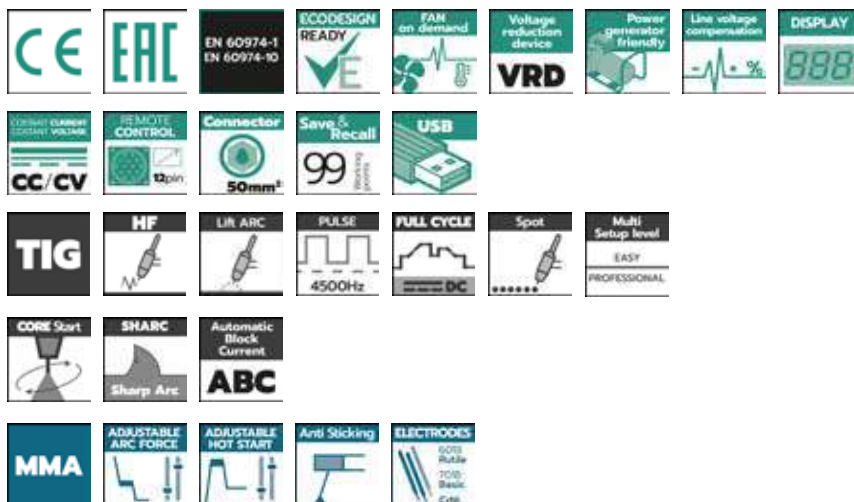
COMPACT EVO 246HF	1ph · 250A · 230V	PAG. 14
COMPACT EVO 306HF	3ph · 300A · 400V	PAG. 16
COMPACT EVO 416HF	3ph · 400A · 400V	PAG. 16
COMPACT 220 AC/DC	1ph · 200A · 230V	PAG. 18
COMPACT EVO 280 AC/DC	3ph · 250A · 400V	PAG. 20
COMPACT EVO 410 AC/DC	3ph · 400A · 400V	PAG. 20



COMPACT EVO 246HF



FEATURES



TECHNICAL DATA

Input Voltage
Power 60%
No load voltage U_0
Amp Min-Max
Duty Cycle 40°
Insulation class
Protection degree
Dimensions (LxWxH)
Weight box/net

COMPACT EVO 246HF

230V ± 10% · 50/60 Hz · (1ph)	
TIG	MMA
6,8 KVA	6,6 KVA
65 V	65 V
5 ÷ 250 A	20 ÷ 200 A
250A @ 25%	200A @ 35%
160A @ 60%	150A @ 60%
125A @ 100%	120A @ 100%
H	
IP 22S	
195x440x395 mm	
14,6 / 13,6 kg	

STANDARD CONFIGURATION

Part number	Description	Price
99805990A	COMPACT EVO 246HF · Air	2.652,00 €
99805990KA	COMPACT EVO 246HF · H ₂ O	4.364,00 €
99805990A	Power source	INCLUDED
99490021KIA	Cooler unit SMART 230V 246HF + tank CL 500 · 5 kg	
99900171A	Trolley · 2 wheels + shelves ECO	

CUSTOMIZED CONFIGURATION

POWER SOURCES

99805990A	Power source COMPACT EVO 246HF	2.652,00	€
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COOLER UNITS

99490021KIA	Cooler unit SMART 230V 246HF + tank CL 500 · 5 kg	1394,00	€
10910035	Tank CL 500 · 5 kg	76,40	€

TROLLEYS

99900171A	Trolley · 2 wheels + shelves ECO	399,00	€
99900258A	Trolley · 4 wheels + shelves HD	607,00	€

WELDING TORCHES

23020176	TIG torch · EXPERTIG 26 · 4 mt · conn. 50 mm ² · 12 Pin · Air · Consumables KIT Ø 2,4 mm	351,00	€
23020189	TIG torch · EXPERTIG 26 · 8 mt · conn. 50 mm ² · 12 Pin · Air · Consumables KIT Ø 2,4 mm	546,00	€
23020191	TIG torch · EXPERTIG 20 R.A. · 4 mt · conn. 50mm ² · 12 pin · H ₂ O · Consumables KIT Ø 2,4 mm	453,00	€
23020192	TIG torch · EXPERTIG 20 R.A. · 8 mt · conn. 50mm ² · 12 pin · H ₂ O · Consumables KIT Ø 2,4 mm	611,00	€
23020193	TIG torch · SUREGRIP SGT 20 R.A. · Up/Down · 4 mt · conn. 50 mm ² · 12 pin · H ₂ O · Consumables KIT Ø 2,4 mm	458,00	€
23020194	TIG torch · SUREGRIP SGT 20 R.A. · Up/Down · 8 mt · conn. 50 mm ² · 12 pin · H ₂ O · Consumables KIT Ø 2,4 mm	540,00	€
43205034K	Welding cable with electrode holder · 35 mm ² · 5 mt · conn. 50 mm ²	143,50	€
43205037K	Welding cable with electrode holder · 50 mm ² · 5 mt · conn. 50 mm ²	191,00	€

GROUND CABLES

43210142K	Ground cable with clamp · 35 mm ² · 3 mt · conn. 50 mm ²	104,50	€
43210076K	Ground cable with clamp · 50 mm ² · 3 mt · conn. 50 mm ²	128,00	€
43210115K	Ground cable with clamp · 70 mm ² · 3 mt · conn. 70 mm ²	172,00	€

PRESSURE REGULATORS

22905114	Zero compensated Flowmeter regulator · Argon	235,00	€
22905111	Pressure regulator double stage · Argon	613,00	€

REMOTE CONTROLS

99810020	Manual remote control · 12 pin · 10 mt	x MMA	226,00	€
99810021	Foot remote control · 12 pin · 5 mt		604,00	€



99900171A

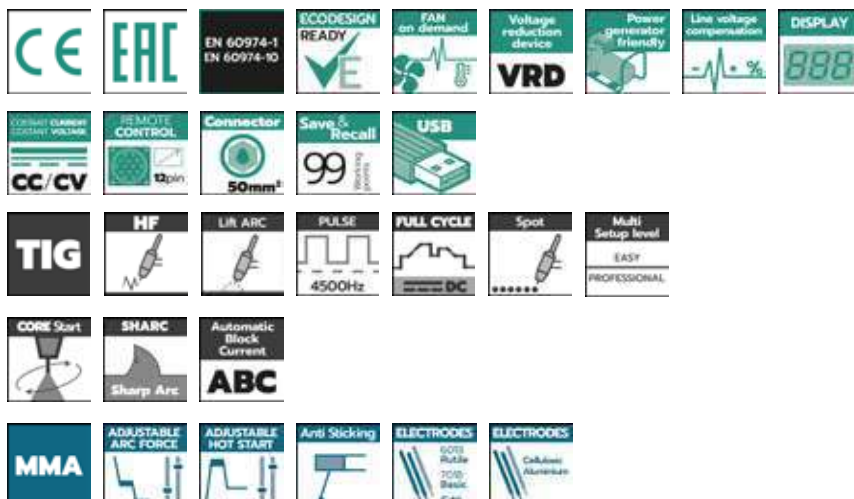


99900258A

COMPACT EVO 306HF | 416HF



FEATURES



TECHNICAL DATA

	COMPACT EVO 306HF		COMPACT EVO 416HF	
	TIG	MMA	TIG	MMA
Input Voltage	400V ± 10% · 50/60 Hz · (3ph)		400V ± 10% · 50/60 Hz · (3ph)	
Power 60%	8,5 KVA	10,1 KVA	13,8 KVA	14,7 KVA
No load voltage U ₀	10 V	75 V	10 V	75 V
Amp Min-Max	5 ÷ 300 A	5 ÷ 270 A	5 ÷ 400 A	5 ÷ 350 A
Duty Cycle 40°	300A @ 50% 210A @ 100%	270A @ 60% 200A @ 100%	400A @ 50% 300A @ 100%	350A @ 50% 270A @ 100%
Insulation class	H		H	
Protection degree	IP 22S		IP 22S	
Dimensions (LxWxH)	255x530x460 mm		255x530x460 mm	
Weight box/net	28,2 / 26,8 kg		33,2 / 31,4 kg	

STANDARD CONFIGURATION

Part number	Description	Price
99815044KA	COMPACT EVO 306HF · H ₂ O	6.344,00 €
99815044A	Power source	INCLUDED
99490027KA	Cooler unit SMART 400V + tank CL 500 · 5 kg	
99900282	Trolley · 4 wheels UNI	
99815045KA	COMPACT EVO 416HF · H ₂ O	6.900,00 €
99815045A	Power source	INCLUDED
99490027KA	Cooler unit SMART 400V + tank CL 500 · 5 kg	
99900282	Trolley · 4 wheels UNI	

CUSTOMIZED CONFIGURATION

POWER SOURCES

99815044A	Power source COMPACT EVO 306HF	4.452,00	€
99815045A	Power source COMPACT EVO 416HF	5.009,00	€

COOLER UNITS

99490027KA	Cooler unit SMART 400V + tank CL 500 · 5 kg	1314,00	€
10910035	Tank CL 500 · 5 kg	76,40	€

TROLLEYS

99900282	Trolley · 4 wheels UNI	585,00	€
99900258A	Trolley · 4 wheels + shelves HD	607,00	€

WELDING TORCHES

23020176	TIG torch · EXPERTIG 26 · 4 mt · conn. 50 mm ² · 12 Pin · Air · Consumables KIT Ø 2,4 mm	351,00	€
23020189	TIG torch · EXPERTIG 26 · 8 mt · conn. 50 mm ² · 12 Pin · Air · Consumables KIT Ø 2,4 mm	546,00	€
23020178	TIG torch · EXPERTIG 18 R.A. · 4 mt · conn. 50 mm ² · 12 Pin · H ₂ O · Consumables KIT Ø 2,4 mm	459,00	€
23020190	TIG torch · EXPERTIG 18 R.A. · 8 mt · conn. 50 mm ² · 12 Pin · H ₂ O · Consumables KIT Ø 2,4 mm	611,00	€
23020191	TIG torch · EXPERTIG 20 R.A. · 4 mt · conn. 50mm ² · 12 pin · H ₂ O · Consumables KIT Ø 2,4 mm	453,00	€
23020192	TIG torch · EXPERTIG 20 R.A. · 8 mt · conn. 50 mm ² · 12 Pin · H ₂ O · Consumables KIT Ø 2,4 mm	611,00	€
23020183	TIG torch · SUREGRIP SGT 18 R.A. · Up/Down · 4 mt · conn. 50 mm ² · 12 pin · H ₂ O · Consumables KIT Ø 2,4 mm	407,00	€
23020184	TIG torch · SUREGRIP SGT 18 R.A. · Up/Down · 8 mt · conn. 50 mm ² · 12 pin · H ₂ O · Consumables KIT Ø 2,4 mm	574,00	€
23020193	TIG torch · SUREGRIP SGT 20 R.A. · Up/Down · 4 mt · conn. 50 mm ² · 12 pin · H ₂ O · Consumables KIT Ø 2,4 mm	458,00	€
23020194	TIG torch · SUREGRIP SGT 20 R.A. · Up/Down · 8 mt · conn. 50 mm ² · 12 pin · H ₂ O · Consumables KIT Ø 2,4 mm	540,00	€
43205037K	Welding cable with electrode holder · 50 mm ² · 5 mt · conn. 50 mm ²	191,00	€

GROUND CABLES

43210076K	Ground cable with clamp · 50 mm ² · 3 mt · conn. 50 mm ²	128,00	€
43210115K	Ground cable with clamp · 70 mm ² · 3 mt · conn. 70 mm ²	172,00	€
43210247K	Ground cable with C-clamp · 70 mm ² · 5 mt · conn. 95 mm ²	307,00	€

PRESSURE REGULATORS

22905114	Zero compensated flowmeter regulator · Argon	235,00	€
22905111	Pressure regulator double stage · Argon	613,00	€

REMOTE CONTROLS

99810020	Manual remote control · 12 pin · 10 mt	x MMA	226,00	€
99810021	Foot remote control · 12 pin · 5 mt		604,00	€



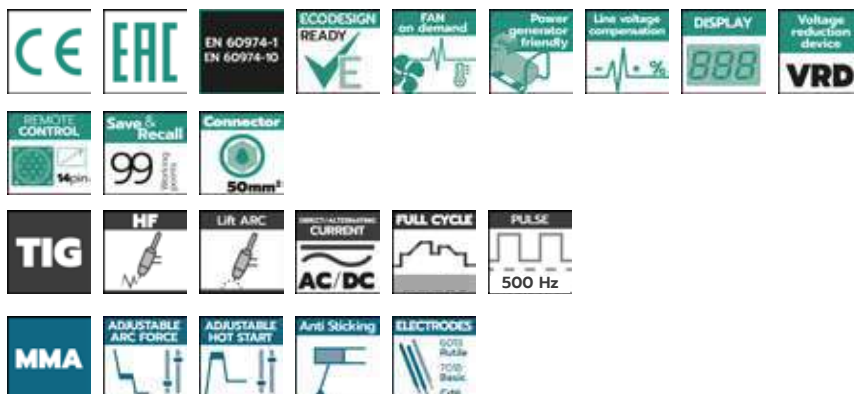
99900282

99900258A

COMPACT 220 AC/DC



FEATURES



TECHNICAL DATA

Input Voltage
Power 60%
No load voltage U_0
Amp Min-Max
Duty Cycle 40°
Insulation class
Protection degree
Dimensions (LxWxH)
Weight box/net

COMPACT 220 AC/DC

(1ph) · 230V ± 10% · 50/60 Hz	
TIG	MMA
3,7 KVA	7,5 KVA
70 V	70 V
5 ÷ 200 A	5 ÷ 200 A
200A @ 40%	200A @ 40%
160A @ 60%	160A @ 60%
125A @ 100%	125A @ 100%
H	
IP 22S	
255x530x400 mm	
25 / 23,6 kg	

STANDARD CONFIGURATION

Part number	Description	Price
99805977K3	COMPACT 220 AC/DC · Air	4.276,00 €
99805978A	Power source	INCLUDED
23020157	TIG torch · ExperTig 26 · 4 mt · conn. 50 mm ² · 3 Pin · Consumables KIT Ø 2,4 mm	
43205040	Welding cable with electrode holder MMA · 25 mm ² · 3 mt	
43210170	Ground cable · 25 mm ² · 2 mt	
22905114	Zero compensated flowmeter regulator · Argon	
99805978K2	COMPACT 220 AC/DC · H₂O	6.116,00 €
99805978A	Power source	INCLUDED
99490021KA	Cooler unit SMART 230V 220AC/DC + tank CL 500 · 5 kg	
99900171A	Trolley · 2 wheels + shelves ECO	
23020161	TIG torch · ExperTig 18 R.A. · 4 mt · 50 mm ² · 3 Pin · H ₂ O	
43205040	Welding cable with electrode holder MMA · 25 mm ² · 3 mt	
43210170	Ground cable · 25 mm ² · 2 mt	
22905114	Zero compensated flowmeter regulator · Argon	

CUSTOMIZED CONFIGURATION

POWER SOURCES

99805978A	Power source COMPACT 220 AC/DC	3.454,00	€
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COOLER UNITS

99490021KA	Cooler unit SMART 230V 220AC/DC + tank CL 500 · 5 kg	1336,00	€
10910035	Tank CL 500 · 5 kg	76,40	€

TROLLEYS

99900171A	Trolley · 2 wheels + shelves ECO	399,00	€
99900258A	Trolley · 4 wheels + shelves HD	607,00	€

WELDING TORCHES

23020157	TIG torch · EXPERTIG 26 · 4 mt · conn. 50 mm² · 3 Pin · Air · Consumables KIT Ø 2,4 mm	351,00	€
23020198	TIG torch · EXPERTIG 26 · 8 mt · conn. 50 mm² · 3 Pin · Air · Consumables KIT Ø 2,4 mm	542,00	€
23020161	TIG torch · EXPERTIG 18 R.A. · 4 mt · conn. 50 mm² · 3 Pin · H ₂ O · Consumables KIT Ø 2,4 mm	397,00	€
23020170	TIG torch · EXPERTIG 18 R.A. · 8 mt · conn. 50 mm² · 3 Pin · H ₂ O · Consumables KIT Ø 2,4 mm	601,00	€
43205034K	Welding cable with electrode holder · 35 mm² · 5 mt · conn. 50mm²	143,50	€

GROUND CABLES

43210142K	Ground cable with clamp · 35 mm² · 3 mt · conn. 50 mm²	104,50	€
43210076K	Ground cable with clamp · 50 mm² · 3 mt · conn. 50 mm²	128,00	€
43210115K	Ground cable with clamp · 70 mm² · 3 mt · conn. 70 mm²	172,00	€

PRESSURE REGULATORS

22905114	Zero compensated flowmeter regulator · Argon	235,00	€
22905111	Pressure regulator double stage · Argon	613,00	€

REMOTE CONTROLS

99810016	Manual remote control · 14 pin · 10 mt	x MMA	215,00	€
99810012	Foot remote control · 14 pin · 5 mt		599,00	€



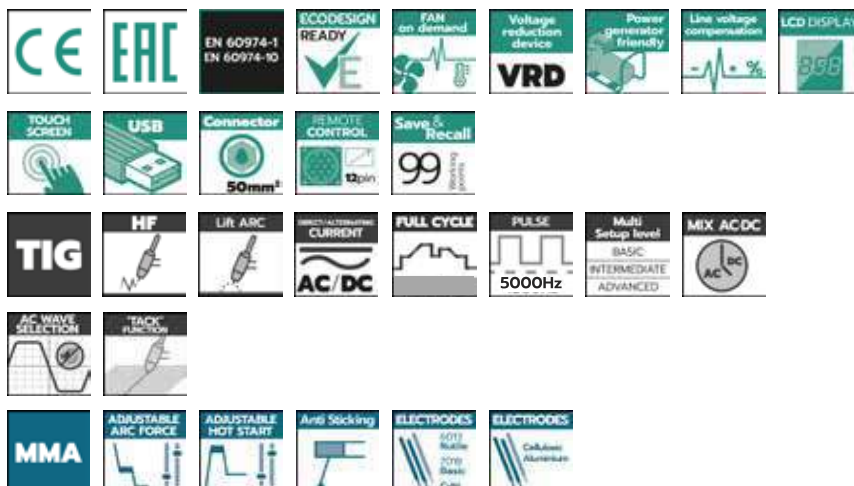
99900171A



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COMPACT EVO 280 AC/DC COMPACT EVO 410 AC/DC

FEATURES



TECHNICAL DATA

	COMPACT EVO 280 AC/DC		COMPACT EVO 410 AC/DC	
	TIG	MMA	TIG	MMA
Input Voltage	400V ± 10% · 50/60 Hz · (3ph)		400V ± 10% · 50/60 Hz · (3ph)	
Power 60%	9,2 KVA	9,2 KVA	17,5 KVA	17,5 KVA
No load voltage U ₀	55 V	55 V	63 V	63 V
Amp Min-Max	5 ÷ 250 A	5 ÷ 250 A	5 ÷ 400 A	5 ÷ 400 A
Duty Cycle 40°	250A @ 50% 230A @ 60% 200A @ 100%	250A @ 40% 210A @ 60% 190A @ 100%	400A @ 45% 360A @ 60% 320A @ 100%	400A @ 45% 360A @ 60% 300A @ 100%
Insulation class	H		H	
Protection degree	IP 22S		IP 22S	
Dimensions (LxWxH)	255x530x460 mm		320x640x520 mm	
Weight box/net	33,5 / 32,0 kg		48,4 / 51,4 kg	

STANDARD CONFIGURATION

Part number	Description	Price
99815046K	COMPACT EVO AC/DC 280 · H ₂ O	13.033,00 €
99815046	Power source	INCLUDED
99490027KA	Cooler unit SMART XL + tank CL 500 · 5 kg	
99900282	Trolley · 4 wheels UNI	
99815047K	COMPACT EVO 410 AC/DC · H ₂ O	17.300,00 €
99815047	Power source	INCLUDED
99490024KA	Cooler unit XL + tank CL 500 · 5 kg	
99900187	Trolley · 4 wheels ECO	

CUSTOMIZED CONFIGURATION

POWER SOURCES

99815046	Power source COMPACT EVO 280 AC/DC	11.140,00	€
99815047	Power source COMPACT EVO 410 AC/DC	15.140,00	€

COOLER UNITS

99490027KA	Cooler unit SMART 400V + tank CL 500 · 5 kg	(280 AC/DC)	1.314,00	€
99490024KA	Cooler unit XL 400V + tank CL 500 · 5 kg	(410 AC/DC)	1.505,00	€
10910035	Tank CL 500 · 5 kg		76,40	€

TROLLEYS

99900282	Trolley · 4 wheels UNI	(280 AC/DC)	585,00	€
99900187	Trolley · 4 wheels ECO		668,00	€

WELDING TORCHES

23020176	TIG torch · EXPERTIG 26 · 4 mt · conn. 50 mm ² · 12 Pin · Air · Consumables KIT Ø 2,4 mm	351,00	€
23020189	TIG torch · EXPERTIG 26 · 8 mt · conn. 50 mm ² · 12 Pin · Air · Consumables KIT Ø 2,4 mm	546,00	€
23020178	TIG torch · EXPERTIG 18 R.A. · 4 mt · conn. 50 mm ² · 12 Pin · H ₂ O · Consumables KIT Ø 2,4 mm	459,00	€
23020190	TIG torch · EXPERTIG 18 R.A. · 8 mt · conn. 50 mm ² · 12 Pin · H ₂ O · Consumables KIT Ø 2,4 mm	611,00	€
23020183	TIG torch · SUREGRIP SGT 18 R.A. · Up/Down · 4 mt · conn. 50 mm ² · 12 pin · H ₂ O · Consumables KIT Ø 2,4 mm	407,00	€
23020184	TIG torch · SUREGRIP SGT 18 R.A. · Up/Down · 8 mt · conn. 50 mm ² · 12 pin · H ₂ O · Consumables KIT Ø 2,4 mm	574,00	€
43205037K	Welding cable with electrode holder · 50 mm ² · 5 mt · conn. 50 mm ²	191,00	€
43205052K	Welding cable with electrode holder · 70 mm ² · 5 mt · conn. 70 mm ²	246,50	€

GROUND CABLES

43210076K	Ground cable with clamp · 50 mm ² · 3 mt · conn. 50 mm ²	128,00	€
43210115K	Ground cable with clamp · 70 mm ² · 3 mt · conn. 70 mm ²	172,00	€
43210247K	Ground cable with C-clamp · 70 mm ² · 5 mt · conn. 95 mm ²	307,00	€

PRESSURE REGULATORS

22905114	Zero compensated flowmeter regulator · Argon	235,00	€
22905111	Pressure regulator double stage · Argon	613,00	€

REMOTE CONTROLS

99810020	Manual remote control · 12 pin · 10 mt	x MMA	226,00	€
99810021	Foot remote control · 12 pin · 5 mt		604,00	€



99900282



99900187



MULTIPROCESS

MULTIPROCESS



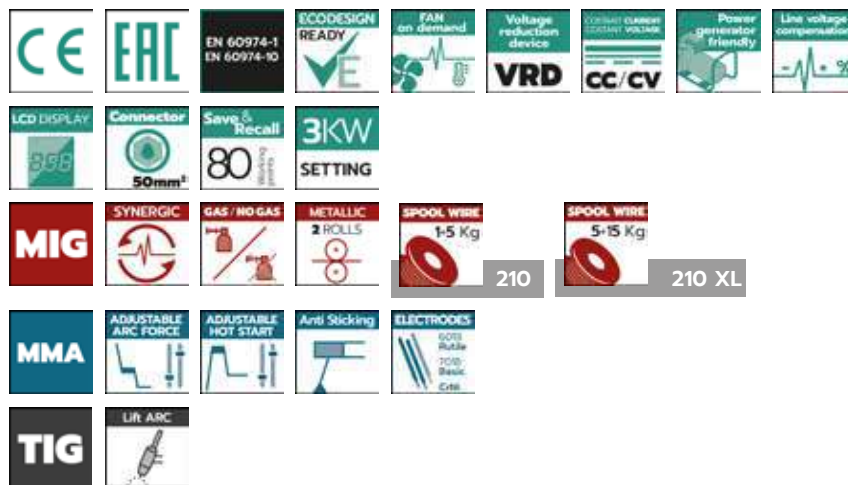
TP 210		1ph · 200A · 230V	PAG. 24
TP 210 XL		1ph · 200A · 230V	PAG. 24
TP 220		1ph · 200A · 230V	PAG. 26
TP 220 XL		1ph · 200A · 230V	PAG. 26
TP EVO 190	NEW	1ph · 200A · 230V	PAG. 28
TP EVO 220	NEW	1ph · 200A · 230V	PAG. 30
UNITECH EVO 328		3ph · 320A · 400V	PAG. 32
UNITECH EVO 358C		3ph · 350A · 400V	PAG. 34
UNITECH EVO 368		3ph · 350A · 400V	PAG. 36
UNITECH EVO 418		3ph · 400A · 400V	PAG. 38
UNITECH EVO 558		3ph · 550A · 400V	PAG. 40
UNITECH EVO PULSE 350c	NEW	3ph · 350A · 400V	PAG. 42
UNITECH EVO PULSE 360	NEW	3ph · 350A · 400V	PAG. 44
UNITECH EVO PULSE 500	NEW	3ph · 550A · 400V	PAG. 46
MAXITECH EVO 356C		3ph · 350A · 400V	PAG. 48
MAXITECH EVO 386		3ph · 350A · 400V	PAG. 50
MAXITECH EVO 506		3ph · 500A · 400V	PAG. 52



TP 210 | 210 XL



FEATURES



TECHNICAL DATA

Input Voltage
Power 60%
No load voltage U_0
Amp Min-Max
Duty Cycle 40°
Insulation class
Protection degree
Dimensions (LxWxH)
Weight box/net

TP 210			TP 210 XL		
(1ph) · 230V ± 10% · 50/60 Hz			(1ph) · 230V ± 10% · 50/60 Hz		
7 KVA			7 KVA		
MIG	MMA	TIG	MIG	MMA	TIG
35 V	65 V	65 V	35 V	65 V	65 V
20 ÷ 200 A	5 ÷ 200 A	5 ÷ 200 A	20 ÷ 200 A	5 ÷ 200 A	5 ÷ 200 A
200A @ 35%	200A @ 35%	200A @ 35%	200A @ 35%	200A @ 35%	200A @ 35%
140A @ 100%	120A @ 100%	120A @ 100%	140A @ 100%	120A @ 100%	120A @ 100%
H			H		
IP 22S			IP 22S		
250x530x400 mm			255x600x460 mm		
23 / 21 kg			29,6 / 25,4 mm		

STANDARD CONFIGURATION

Part number	Description	Price
99820058KA	TP 210	2.635,00 €
99820058A	Power source	INCLUDED
43210132	Ground cable · 25 mm² · 3 mt	
43205098	Welding cable with electrode holder · 16 mm² · 3 mt	
23000494	MIG torch · TRAFIMET ERGO PLUS 25 · 3 mt	
22905090	Pressure regulator 2 gauges · mini ECO	
22910014	Adaptor for gas bottle CO ₂ /Argon	
33805003	Drive roll · Ø 30 mm · 0,6 - 0,8 mm	
33805104	Drive roll for aluminium · Ø 30 mm · 0,8 - 1,0 mm	
99820059KA	TP 210 XL	2.920,00 €
99820059A	Power source	INCLUDED
43210132	Ground cable · 25 mm² · 3 mt	
43205098	Welding cable with electrode holder · 16 mm² · 3 mt	
23000494	MIG torch · TRAFIMET ERGO PLUS 25 · 3 mt	
22905090	Pressure regulator 2 gauges · mini ECO	
22910014	Adaptor for gas bottle CO ₂ /Argon	
33805003	Drive roll · Ø 30 mm · 0,6 - 0,8 mm	
33805104	Drive roll for aluminium · Ø 30 mm · 0,8 - 1,0 mm	

CUSTOMIZED CONFIGURATION

POWER SOURCES

99820058A	Power source TP 210	2.235,00	€
33805003	Drive roll · Ø 30 mm · 0,6 - 0,8 mm	INCLUDED	
33805104	Drive roll for aluminium · Ø 30 mm · 0,8 - 1,0 mm		
99820059A	Power source TP 210 XL	2.520,00	€
33805003	Drive roll · Ø 30 mm · 0,6 - 0,8 mm	INCLUDED	
33805104	Drive roll for aluminium · Ø 30 mm · 0,8 - 1,0 mm		

WELDING TORCHES

23000494	MIG torch · TRAFIMET ERGO PLUS 25 · 3 mt · Air	205,00	€
23000495	MIG torch · TRAFIMET ERGO PLUS 25 · 4 mt · Air	271,00	€
23020199	TIG torch · TIG 26V · 4 mt · with gas valve · conn. 50 mm ² · Consumables KIT Ø 2,4 mm	291,00	€
43205049K	Welding cable with electrode holder · 16 mm ² · 3 mt · conn. 50 mm ²	62,50	€
43205040K	Welding cable with electrode holder · 25 mm ² · 3 mt · conn. 50 mm ²	82,50	€

PRESSURE REGULATORS

22905029K	Pressure regulator + Adaptor	178,00	€
22905029	Pressure regulator CO ₂ · maxi	INCLUDED	
22910014	Adaptor for gas bottle CO ₂ /Argon		

TROLLEYS

99900171A	Trolley · 2 wheels + shelves ECO	399,00	€
99900258A	Trolley · 4 wheels + shelves HD	607,00	€

GROUND CABLES

43210132K	Ground cable with clamp · 25 mm ² · 3 mt · conn. 50 mm ²	97,50	€
43210142K	Ground cable with clamp · 35 mm ² · 3 mt · conn. 50 mm ²	104,50	€
43210076K	Ground cable with clamp · 50 mm ² · 3 mt · conn. 50 mm ²	128,00	€

DRIVE ROLLS

33805003	Drive roll · Ø 30 mm · 0,6 - 0,8 mm	19,00	€
33805071	Drive roll · Ø 30 mm · 0,6 - 0,9 mm	19,00	€
33805101	Drive roll · Ø 30 mm · 0,8 - 1,0 mm	19,00	€
33805067	Drive roll (Knurled) · Ø 30 mm · 1,0 - 1,2 mm	19,00	€
33805075	Drive roll (Knurled) · Ø 30 mm · 1,2 - 1,6 mm	20,00	€
33805104	Drive roll for aluminium · Ø 30 mm · 0,8 - 1,0 mm	25,00	€
33805115	Drive roll for aluminium · Ø 30 mm · 1,0 - 1,2 mm	25,00	€



99900171A

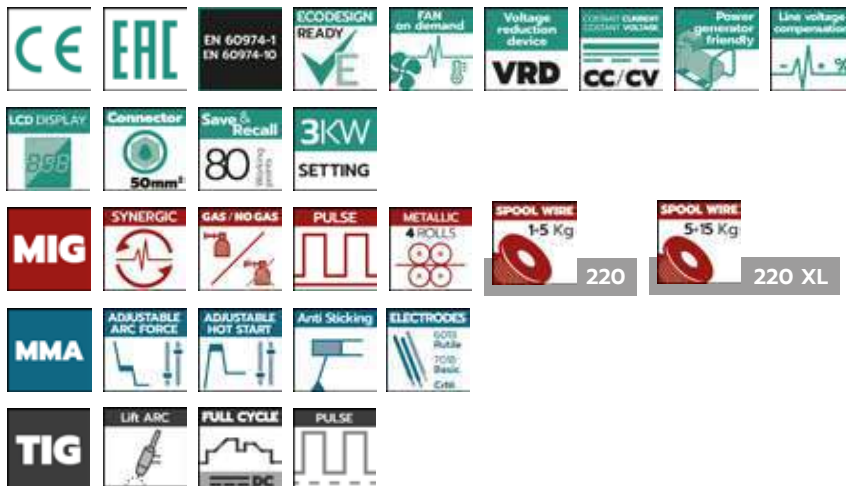


99900258A

TP 220 | 220 XL



FEATURES



TECHNICAL DATA

Input Voltage
Power 60%
No load voltage U_0
Amp Min-Max
Duty Cycle 40°
Insulation class
Protection degree
Dimensions (LxWxH)
Weight box/net

TP 220			TP 220 XL		
(1ph) · 230V ± 10% · 50/60 Hz			(1ph) · 230V ± 10% · 50/60 Hz		
7 KVA			7 KVA		
MIG	MMA	TIG	MIG	MMA	TIG
35 V	65 V	65 V	35 V	65 V	65 V
20 ÷ 200 A	5 ÷ 200 A	5 ÷ 200 A	20 ÷ 200 A	5 ÷ 200 A	5 ÷ 200 A
200A @ 35%	200A @ 35%	200A @ 35%	200A @ 35%	200A @ 35%	200A @ 35%
140A @ 100%	120A @ 100%	120A @ 100%	140A @ 100%	120A @ 100%	120A @ 100%
H			H		
IP 22S			IP 22S		
250x530x400 mm			255x600x460 mm		
23 / 21 kg			29,6 / 25,4 mm		

STANDARD CONFIGURATION

Part number	Description	Price
99820035KA	TP 220 PULSED	3.300,00 €
99820035A	Power source	INCLUDED
43210132	Ground cable · 25 mm ² · 3 mt	
43205098	Welding cable with electrode holder MMA · 16 mm ² · 3 mt	
23000494	MIG torch · TRAFIMET ERGO PLUS 25 · 3 mt	
ALU KIT	· Contact tip · Ø 0,8 M8	
	· Contact tip · Ø 1,0 M8	
	· Swirl ring · M8	
	· Wire liner · Ø 1,0 - 1,2 mm · 3,5 mt	
	· Brass wire inlet tube · Ø 4,4 x 5 mm · L= 150 mm	
22905090	Pressure regulator 2 gauges · mini ECO	
22910014	Adaptor for gas bottle CO ₂ /Argon	
33805003	Drive roll · Ø 30 mm · 0,6 - 0,8 mm	
33805104	Drive roll for aluminium · Ø 30 mm · 0,8 - 1,0 mm	
99820046KA	TP 220 XL PULSED	3.690,00 €
99820046A	Power source	INCLUDED
43210132	Ground cable · 25 mm ² · 3 mt	
43205098	Welding cable with electrode holder MMA · 16 mm ² · 3 mt	
23000494	MIG torch · TRAFIMET ERGO PLUS 25 · 3 mt	
ALU KIT	· Contact tip · Ø 0,8 M8	
	· Contact tip · Ø 1,0 M8	
	· Swirl ring · M8	
	· Wire liner · Ø 1,0 - 1,2 mm · 3,5 mt	
	· Brass wire inlet tube · Ø 4,4 x 5 mm · L= 150 mm	
22905090	Pressure regulator 2 gauges · mini ECO	
22910014	Adaptor for gas bottle CO ₂ /Argon	
33805003	Drive roll · Ø 30 mm · 0,6 - 0,8 mm	
33805104	Drive roll for aluminium · Ø 30 mm · 0,8 - 1,0 mm	

CUSTOMIZED CONFIGURATION

POWER SOURCES

99820035A	Power source TP 220 PULSED	2.860,00 €
33805003	Drive roll · Ø 30 mm · 0,6 - 0,8 mm	INCLUDED
33805104	Drive roll for aluminium · Ø 30 mm · 0,8 - 1,0 mm	
99820046A	Power source TP 220 XL PULSED	3.210,00 €
33805003	Drive roll · Ø 30 mm · 0,6 - 0,8 mm	INCLUDED
33805104	Drive roll for aluminium · Ø 30 mm · 0,8 - 1,0 mm	

WELDING TORCHES

23000494	MIG torch · TRAFIMET ERGO PLUS 25 · 3 mt · Air	205,00 €
23000495	MIG torch · TRAFIMET ERGO PLUS 25 · 4 mt · Air	271,00 €
23000431	MIG torch · TBI 360 · 4 mt · Air	412,00 €

04600384	Aluminium KIT for MIG torch 23000494	82,00 €
23005443	Contact tip · Ø 1,0 mm · M8 · AL	INCLUDED
23005444	Swirl ring · M8	
23005490	Wire liner · Ø 1,0 - 1,2 mm · 3,5 mt · Graphite · Grey · brass terminal	
23005562	Brass wire inlet tube · Ø 4,4 x 5 mm · L = 150 mm	

23020157	TIG torch · EXPERTIG 26 · 4 mt · conn. 50 mm² · 3 Pin · Consumables KIT Ø 2,4 mm	351,00 €
23020198	TIG torch · EXPERTIG 26 · 8 mt · conn. 50 mm² · 3 Pin · Consumables KIT Ø 2,4 mm	542,00 €

43205049K	Welding cable with electrode holder · 16 mm² · 3 mt · conn. 50 mm²	62,50 €
43205040K	Welding cable with electrode holder · 25 mm² · 3 mt · conn. 50 mm²	82,50 €

PRESSURE REGULATORS

22905029K	Pressure regulator + Adaptor	178,00 €
22905029	Pressure regulator CO ₂ · maxi	INCLUDED
22910014	Adaptor for gas bottle CO ₂ /Argon	

TROLLEYS

99900171A	Trolley · 2 wheels + shelves ECO	399,00 €
99900258A	Trolley · 4 wheels + shelves HD	607,00 €

GROUND CABLES

43210132K	Ground cable with clamp · 25 mm² · 3 mt · conn. 50 mm²	97,50 €
43210142K	Ground cable with clamp · 35 mm² · 3 mt · conn. 50 mm²	104,50 €
43210076K	Ground cable with clamp · 50 mm² · 3 mt · conn. 50 mm²	128,00 €

DRIVE ROLLS

33805003	Drive roll · Ø 30 mm · 0,6 - 0,8 mm	19,00 €
33805071	Drive roll · Ø 30 mm · 0,6 - 0,9 mm	19,00 €
33805101	Drive roll · Ø 30 mm · 0,8 - 1,0 mm	19,00 €
33805067	Drive roll (Knurled) · Ø 30 mm · 1,0 - 1,2 mm	19,00 €
33805075	Drive roll (Knurled) · Ø 30 mm · 1,2 - 1,6 mm	20,00 €
33805104	Drive roll for aluminium · Ø 30 mm · 0,8 - 1,0 mm	25,00 €
33805115	Drive roll for aluminium · Ø 30 mm · 1,0 - 1,2 mm	25,00 €



99900171A



99900258A

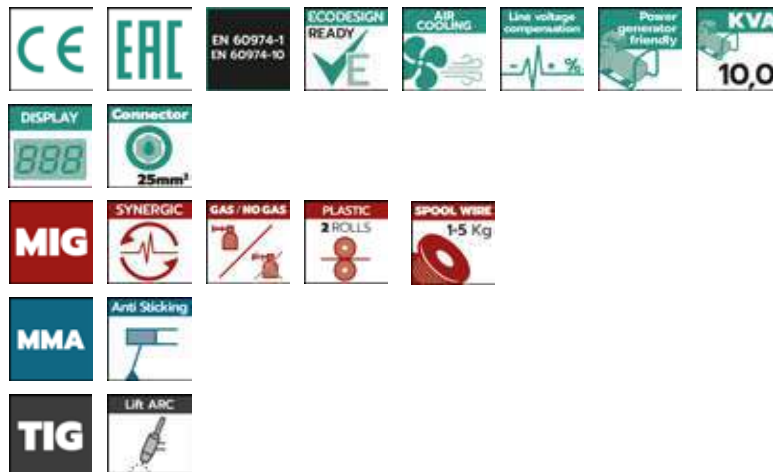
TP 190 EVO

NEW

AVAILABLE FROM OCTOBER 2024



FEATURES



TECHNICAL DATA

Input Voltage
Power 60%
No load voltage U_0
Amp Min-Max
Duty Cycle 40°
Insulation class
Protection degree
Dimensions (LxWxH)
Weight box/net

TP 190 EVOt

(1ph) · 230V ± 10% · 50/60 Hz		
6,1 KVA*		
MIG	MMA	TIG
70 V*	70 V*	70 V*
25 ÷ 180 A*	20 ÷ 180 A*	5 ÷ 180 A*
180A @ 20%*	180A @ 20%*	180A @ 20%*
105A @ 60%*	105A @ 60%*	105A @ 60%*
75A @ 100%*	75A @ 100%*	75A @ 100%*
H		
IP 22S		
230x400x400 mm		
-		

STANDARD CONFIGURATION

Part number	Description	Price
99820063	TP 190 EVO	1950,00 €
33805003	Drive roll · Ø 30 mm · 0,6 - 0,8 mm	INCLUDED

CUSTOMIZED CONFIGURATION

POWER SOURCES

99820063	Power source TP 190 EVO	1950,00	€
33805003	Drive roll · Ø 30 mm · 0,6 - 0,8 mm	INCLUDED	

WELDING TORCHES

23000494	MIG torch · TRAFIMET ERGO PLUS 25 · 3 mt · Air	205,00	€
23000495	MIG torch · TRAFIMET ERGO PLUS 25 · 4 mt · Air	271,00	€
23020199	TIG torch · TIG 26V · 4 mt · with gas valve · conn. 50 mm ² · Air · Consumables KIT Ø 2,4 mm	291,00	€
43205049K	Welding cable with electrode holder · 16 mm ² · 3 mt · conn. 50 mm ²	62,50	€
43205040K	Welding cable with electrode holder · 25 mm ² · 3 mt · conn. 50 mm ²	82,50	€

PRESSURE REGULATORS

22905029K	Pressure regulator + Adaptor	178,00	€
22905029	Pressure regulator CO ₂ · maxi	INCLUDED	
22910014	Adaptor for gas bottle CO ₂ /Argon		

TROLLEYS

99900171A	Trolley · 2 wheels + shelves ECO	399,00	€
99900258A	Trolley · 4 wheels + shelves HD	607,00	€

GROUND CABLES

43210132K	Ground cable with clamp · 25 mm ² · 3 mt · conn. 50 mm ²	97,50	€
43210142K	Ground cable with clamp · 35 mm ² · 3 mt · conn. 50 mm ²	104,50	€
43210076K	Ground cable with clamp · 50 mm ² · 3 mt · conn. 50 mm ²	128,00	€

DRIVE ROLLS

33805003	Drive roll · Ø 30 mm · 0,6 - 0,8 mm	19,00	€
33805071	Drive roll · Ø 30 mm · 0,6 - 0,9 mm	19,00	€
33805101	Drive roll · Ø 30 mm · 0,8 - 1,0 mm	19,00	€
33805104	Drive roll for aluminium · Ø 30 mm · 0,8 - 1,0 mm	25,00	€



99900171A



99900258A

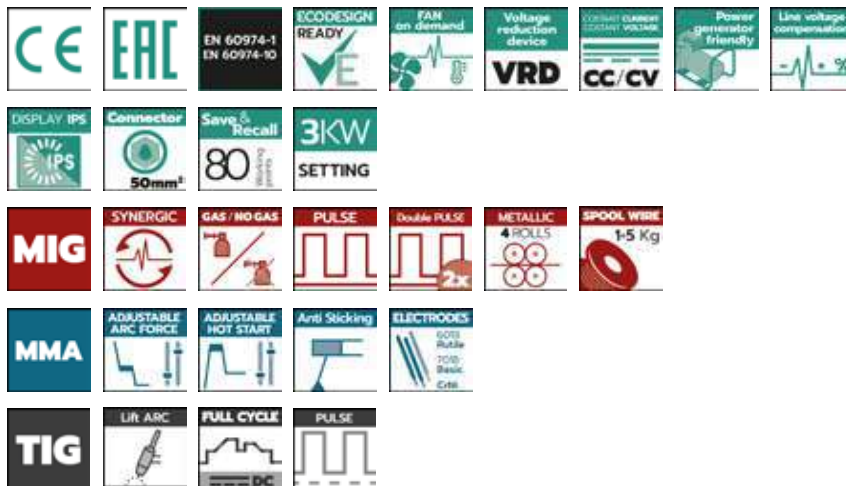
TP 220 EVO

NEW

AVAILABLE FROM OCTOBER 2024



FEATURES



TECHNICAL DATA

Input Voltage
Power 60%
No load voltage U_0
Amp Min-Max
Duty Cycle 40°
Insulation class
Protection degree
Dimensions (LxWxH)
Weight box/net

TP 220 EVO

(1ph) · 230V ± 10% · 50/60 Hz		
7 KVA*		
MIG	MMA	TIG
35 V*	50 V*	35 V*
30 ÷ 200 A*	5 ÷ 200 A*	5 ÷ 200 A*
200A @ 30%*	200A @ 30%*	200A @ 30%*
160A @ 60%*	160A @ 60%*	160A @ 60%*
140A @ 100%*	140A @ 100%*	140A @ 100%*
H		
IP 22S		
230x400x400 mm		
-		

STANDARD CONFIGURATION

Part number	Description	Price
99820064	TP 220 EVO	3.990,00 €
33805003	Drive roll · Ø 30 mm · 0,6 - 0,8 mm	INCLUDED

CUSTOMIZED CONFIGURATION

POWER SOURCES

99820064	Power source TP 220 EVO	3.990,00 €
33805003	Drive roll · Ø 30 mm · 0,6 - 0,8 mm	INCLUDED

WELDING TORCHES

23000494	MIG torch · TRAFIMET ERGO PLUS 25 · 3 mt · Air	205,00 €
23000495	MIG torch · TRAFIMET ERGO PLUS 25 · 4 mt · Air	271,00 €
23000431	MIG torch · TBI 360 · 4 mt · Air	412,00 €

04600384	Aluminium KIT for MIG torch 23000494	82,00 €
23005443	Contact tip · Ø 1,0 mm · M8 · AL	INCLUDED
23005444	Swirl ring · M8	
23005490	Wire liner · Ø 1,0 - 1,2 mm · 3,5 mt · Graphite · Grey · brass terminal	
23005562	Brass wire inlet tube · Ø 4,4 x 5 mm · L = 150 mm	

23020157	TIG torch · EXPERTIG 26 · 4 mt · conn. 50 mm² · 3 Pin · Consumables KIT Ø 2,4 mm	351,00 €
23020198	TIG torch · EXPERTIG 26 · 8 mt · conn. 50 mm² · 3 Pin · Consumables KIT Ø 2,4 mm	542,00 €

43205049K	Welding cable with electrode holder · 16 mm² · 3 mt · conn. 50 mm²	62,50 €
43205040K	Welding cable with electrode holder · 25 mm² · 3 mt · conn. 50 mm²	82,50 €

PRESSURE REGULATORS

22905029K	Pressure regulator + Adaptor	178,00 €
22905029	Pressure regulator CO ₂ · maxi	INCLUDED
22910014	Adaptor for gas bottle CO ₂ /Argon	

TROLLEYS

99900171A	Trolley · 2 wheels + shelves ECO	399,00 €
99900258A	Trolley · 4 wheels + shelves HD	607,00 €

GROUND CABLES

43210132K	Ground cable with clamp · 25 mm² · 3 mt · conn. 50 mm²	97,50 €
43210142K	Ground cable with clamp · 35 mm² · 3 mt · conn. 50 mm²	104,50 €
43210076K	Ground cable with clamp · 50 mm² · 3 mt · conn. 50 mm²	128,00 €

DRIVE ROLLS

33805003	Drive roll · Ø 30 mm · 0,6 - 0,8 mm	19,00 €
33805071	Drive roll · Ø 30 mm · 0,6 - 0,9 mm	19,00 €
33805101	Drive roll · Ø 30 mm · 0,8 - 1,0 mm	19,00 €
33805067	Drive roll (Knurled) · Ø 30 mm · 1,0 - 1,2 mm	19,00 €
33805075	Drive roll (Knurled) · Ø 30 mm · 1,2 - 1,6 mm	20,00 €
33805104	Drive roll for aluminium · Ø 30 mm · 0,8 - 1,0 mm	25,00 €
33805115	Drive roll for aluminium · Ø 30 mm · 1,0 - 1,2 mm	25,00 €



99900171A



99900258A

UNITECH EVO 328



FEATURES



TECHNICAL DATA

Input Voltage
Power 60%
No load voltage U_0
Amp Min-Max
Duty Cycle 40°
Insulation class
Protection degree
Dimensions (LxWxH)
Weight box/net

UNITECH EVO 328

(3ph) · 400V ± 10% · 50/60 Hz		
MIG	MMA	TIG
11,5 KVA	9,9 KVA	8,2 KVA
45 V	69,5 V	12 V
30 ÷ 320 A	20 ÷ 270 A	10 ÷ 320 A
320A @ 40% 270A @ 60% 200A @ 100%	270A @ 45% 250A @ 60% 180A @ 100%	320A @ 45% 270A @ 60% 200A @ 100%
H		
IP 23S		
250x610x440 mm		
30,2 / 28,55 kg		

STANDARD CONFIGURATION

Part number	Description	Price
99825011	UNITECH EVO 328	3.650,00 €
33805101	Drive roll · Ø 30 mm · 0,8 - 1,0 mm	INCLUDED

CUSTOMIZED CONFIGURATION

POWER SOURCES

99825011	UNITECH EVO 328	3.650,00 €
33805101	Drive roll · Ø 30 mm · 0,8 - 1,0 mm	INCLUDED

COOLER UNITS

99490030KA	Cooler unit SMART XL + tank CL 500 · 5 kg	1336,00 €
10910035	Tank CL 500 · 5 kg	76,40 €

WELDING TORCHES

23000431	MIG torch · TBI 360 · 4 mt · Air	412,00 €
23000444	MIG torch · TBI 511 · 4 mt · H ₂ O	558,00 €
23000462	MIG torch · M3X 500 SC · 3 mt · H ₂ O	419,00 €
23000460	MIG torch · M3X 500 SC · 4 mt · H ₂ O	458,00 €
23020199	TIG torch · TIG 26V · 4 mt · with gas valve · conn. 50 mm ² · Air · Consumables KIT Ø 2,4 mm	291,00 €
43205034K	Welding cable with electrode holder · 35 mm ² · 5 mt · conn. 50 mm ²	143,50 €

TROLLEYS

99900171A	Trolley · 2 wheels + shelves ECO	399,00 €
99900282	Trolley · 4 wheels UNI	607,00 €

PRESSURE REGULATORS

22905029K	Pressure regulator + Adaptor	178,00 €
22905029	Pressure regulator CO ₂ · maxi	INCLUDED
22910014	Adaptor for gas bottle CO ₂ /Argon	

GROUND CABLES

43210076K	Ground cable with clamp · 50 mm ² · 3 mt · conn. 50 mm ²	128,00 €
43210115K	Ground cable with clamp · 70 mm ² · 3 mt · conn. 70 mm ²	172,00 €
43210247K	Ground cable with C-clamp · 70 mm ² · 5 mt · conn. 95 mm ²	307,00 €

DRIVE ROLLS

33805003	Drive roll · Ø 30 mm · 0,6 - 0,8 mm	19,00 €
33805101	Drive roll · Ø 30 mm · 0,8 - 1,0 mm	19,00 €
33805005	Drive roll · Ø 30 mm · 1,0 - 1,2 mm	19,00 €
33805104	Drive roll for aluminium · Ø 30 mm · 0,8 - 1,0 mm	25,00 €
33805115	Drive roll for aluminium · Ø 30 mm · 1,0 - 1,2 mm	25,00 €
33805105	Drive roll for aluminium · Ø 30 mm · 1,2 - 1,6 mm	25,00 €
33805067	Drive roll (Knurled) · Ø 30 mm · 1,0 - 1,2 mm	19,00 €
33805075	Drive roll (Knurled) · Ø 30 mm · 1,2 - 1,6 mm	20,00 €



99900171A



99900282

UNITECH EVO 358C



FEATURES



TECHNICAL DATA

Input Voltage
Power 60%
No load voltage U_0
Amp Min-Max
Duty Cycle 40°
Insulation class
Protection degree
Dimensions (LxWxH)
Weight box/net

UNITECH EVO 358C

(3ph) · 400V ± 10% · 50/60 Hz		
MIG	MMA	TIG
12,1 KVA	10,3 KVA	9,4 KVA
45 V	60 V	12 V
30 ÷ 350 A	20 ÷ 300 A	10 ÷ 350 A
350A @ 50% 320A @ 60% 280A @ 100%	300A @ 50% 280A @ 60% 250A @ 100%	350A @ 50% 320A @ 60% 280A @ 100%
H		
IP 23S		
440x930x840 mm		
56,0 / 53,00 kg		

STANDARD CONFIGURATION

Part number	Description	Price
99825015	UNITECH EVO 358C · Air	4.400,00 €
33805101	Drive roll · Ø 30 mm · 0,8 - 1,0 mm	INCLUDED
99825019K	UNITECH EVO 358C · H ₂ O	5.370,00 €
99825015	Power source	INCLUDED
99490032K	Cooler unit UNITECH + tank CL 500 · 5 kg	
33805101	Drive roll · Ø 30 mm · 0,8 - 1,0 mm	

CUSTOMIZED CONFIGURATION

POWER SOURCES

99825015	UNITECH EVO 358C	4.400,00 €
33805101	Drive roll · Ø 30 mm · 0,8 - 1,0 mm	INCLUDED

COOLER UNITS

99490032K	Cooler unit UNITECH + tank CL 500 · 5 kg	970,00 €
10910035	Tank CL 500 · 5 kg	76,40 €

WELDING TORCHES

23000431	MIG torch · TBI 360 · 4 mt · Air	412,00 €
23000444	MIG torch · TBI 511 · 4 mt · H ₂ O	558,00 €
23000462	MIG torch · M3X 500 SC · 3 mt · H ₂ O	419,00 €
23000460	MIG torch · M3X 500 SC · 4 mt · H ₂ O	458,00 €
23020199	TIG torch · TIG 26V · 4 mt · with gas valve · conn. 50 mm ² · Air · Consumables KIT Ø 2,4 mm	291,00 €
43205034K	Welding cable with electrode holder · 35 mm ² · 5 mt · conn. 50 mm ²	143,50 €

PRESSURE REGULATORS

22905029K	Pressure regulator + Adaptor	178,00 €
22905029	Pressure regulator CO ₂ · maxi	INCLUDED
22910014	Adaptor for gas bottle CO ₂ /Argon	

GROUND CABLES

43210076K	Ground cable with clamp · 50 mm ² · 3 mt · conn. 50 mm ²	128,00 €
43210115K	Ground cable with clamp · 70 mm ² · 3 mt · conn. 70 mm ²	172,00 €
43210247K	Ground cable with C-clamp · 70 mm ² · 5 mt · conn. 95 mm ²	307,00 €

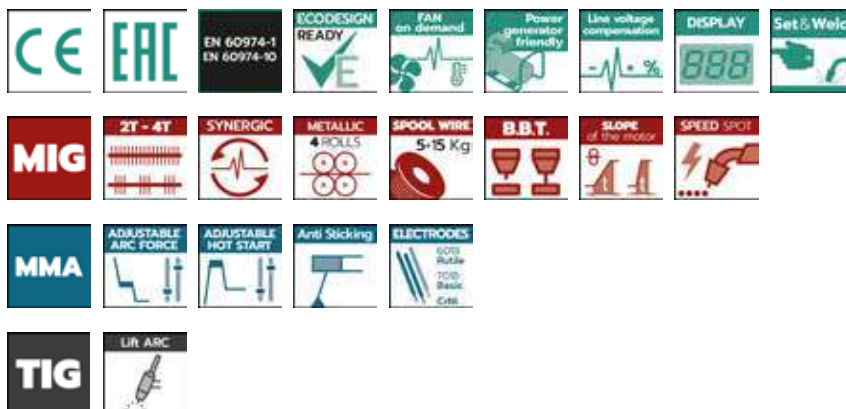
DRIVE ROLLS

33805003	Drive roll · Ø 30 mm · 0,6 - 0,8 mm	19,00 €
33805101	Drive roll · Ø 30 mm · 0,8 - 1,0 mm	19,00 €
33805005	Drive roll · Ø 30 mm · 1,0 - 1,2 mm	19,00 €
33805104	Drive roll for aluminium · Ø 30 mm · 0,8 - 1,0 mm	25,00 €
33805115	Drive roll for aluminium · Ø 30 mm · 1,0 - 1,2 mm	25,00 €
33805105	Drive roll for aluminium · Ø 30 mm · 1,2 - 1,6 mm	25,00 €
33805067	Drive roll (Knurled) · Ø 30 mm · 1,0 - 1,2 mm	19,00 €
33805075	Drive roll (Knurled) · Ø 30 mm · 1,2 - 1,6 mm	20,00 €

UNITECH EVO 368



FEATURES



TECHNICAL DATA

Input Voltage
Power 60%
No load voltage U_0
Amp Min-Max
Duty Cycle 40°
Insulation class
Protection degree
Dimensions (LxWxH)
Weight box/net

UNITECH EVO 368

(3ph) · 400V ± 10% · 50/60 Hz		
MIG	MMA	TIG
12,1 KVA	10,3 KVA	9,4 KVA
45 V	70 V	12 V
30 ÷ 350 A	20 ÷ 300 A	10 ÷ 350 A
350A @ 50%	300A @ 50%	350A @ 50%
320A @ 60%	280A @ 60%	320A @ 60%
250A @ 100%	250A @ 100%	250A @ 100%
H		
IP 23S		
Power source	250x610x440 mm	
Wire feeder	240x560x460 mm	
Rialzo	250x600x230 mm	
Trolley	460x1000x800 mm	
69.8 / 64.4 kg		

STANDARD CONFIGURATION

Part number	Description	Price
99855019K	UNITECH EVO 368 + H4 MANUAL · Air · (Only MIG MANUAL mode)	5.980,00 €
99850010	Power source	INCLUDED
99420080	Wire feeder H4 · Air	
99900286	Wheels KIT X4 / H4 / XP4	
99490031	Lifetr KIT Trolley UNI · only Air	
44890396	Interconnection cable · 50 mm² · 5 mt · Air	
33805101	Drive roll · Ø 30 mm · 0,8 - 1,0 mm	
99900282	Trolley · 4 wheels UNI	
99855020K	UNITECH EVO 368 + X4 SYNERGIC · Air	6.200,00 €
99850010	Power source	INCLUDED
99420079A	Wire feeder X4 · Air	
99900286	Wheels KIT X4 / H4 / XP4	
99490031	Lifter KIT Trolley UNI · Solo Air	
44890396	Interconnection cable · 50 mm² · 5 mt · Air	
33805140	Pressure roll · Ø 37 mm · 1,0 - 1,2 mm · x2 · (red/orange) ●●	
33805145	Drive roll · Ø 37 mm · 1,0 - 1,2 mm · x2 · (red/orange) ●●	
99900282	Trolley · 4 wheels UNI	

CUSTOMIZED CONFIGURATION

POWER SOURCES

99850010	Power source UNITECH EVO 368	3.180,00	€
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SEPARATE WIRE FEEDER

99420080	Wire feeder H4 · MANUAL · Air	1.400,00	€
33805101	Drive roll · Ø 30 mm · 0,8 - 1,0 mm	INCLUDED	
99420079A	Wire feeder X4 · SYNERGIC · H ₂ O	1.650,00	€
33805140	Pressure roll · Ø 37 mm · 1,0 - 1,2 mm · (red/orange) ●●	INCLUDED	
33805145	Drive roll · Ø 37 mm · 1,0 - 1,2 mm · (red/orange) ●●		
99900286	Wheels KIT X4 / H4 / XP4	145,00	€

INTERCONNECTION CABLES

44890395	Interconnection cable · 35 mm ² · 5 mt · Air	430,00	€
44890396	Interconnection cable · 50 mm ² · 5 mt · Air	475,00	€

LIFTER KIT

99490031	Lifter KIT Trolley UNI · only Air	250,00	€
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TROLLEYS

99900282	Trolley · 4 wheels UNI	607,00	€
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WELDING TORCHES

23000431	MIG torch · TBI 360 · 4 mt · Air	412,00	€
23020199	TIG torch · TIG 26V · 4 mt · with gas valve · conn. 50 mm ² · Air · Consumables KIT Ø 2,4 mm	291,00	€
43205034K	Welding cable with electrode holder · 35 mm ² · 5 mt · conn. 50 mm ²	143,50	€

PRESSURE REGULATORS

22905029K	Pressure regulator + Adaptor	178,00	€
22905029	Pressure regulator CO ₂ · maxi	INCLUDED	
22910014	Adaptor for gas bottle CO ₂ /Argon		

GROUND CABLES

43210076K	Ground cable with clamp · 50 mm ² · 3 mt · conn. 50 mm ²	128,00	€
43210115K	Ground cable with clamp · 70 mm ² · 3 mt · conn. 70 mm ²	172,00	€
43210247K	Ground cable with C-clamp · 70 mm ² · 5 mt · conn. 95 mm ²	307,00	€

DRIVE ROLLS FOR H4 WIRE FEEDER

33805003	Drive roll · Ø 30 mm · 0,6 - 0,8 mm	19,00	€
33805101	Drive roll · Ø 30 mm · 0,8 - 1,0 mm	19,00	€
33805005	Drive roll · Ø 30 mm · 1,0 - 1,2 mm	19,00	€
33805104	Drive roll for aluminium · Ø 30 mm · 0,8 - 1,0 mm	25,00	€
33805115	Drive roll for aluminium · Ø 30 mm · 1,0 - 1,2 mm	25,00	€
33805105	Drive roll for aluminium · Ø 30 mm · 1,2 - 1,6 mm	25,00	€
33805067	Drive roll (Knurled) · Ø 30 mm · 1,0 - 1,2 mm	19,00	€
33805075	Drive roll (Knurled) · Ø 30 mm · 1,2 - 1,6 mm	20,00	€

DRIVE ROLLS FOR X4 / XP4 WIRE FEEDERS

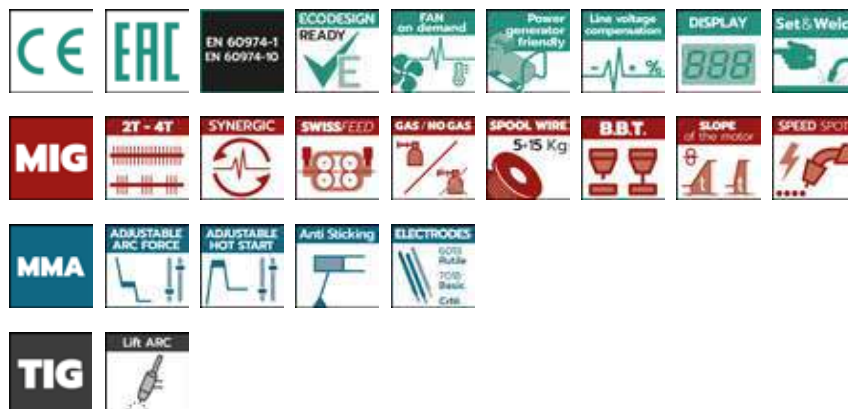
33805137	Pressure roll · Ø 37 mm · 0,6 - 0,8 mm · x2* · (green/blue) ●●	30,00	€
33805142	Drive roll · Ø 37 mm · 0,6 - 0,8 mm · x2* · (green/blue) ●●	30,00	€
33805138	Pressure roll · Ø 37 mm · 0,8 - 1,0 mm · x2* · (blue/red) ●●	30,00	€
33805143	Drive roll · Ø 37 mm · 0,8 - 1,0 mm · x2* · (blue/red) ●●	30,00	€
33805139	Pressure roll · Ø 37 mm · 0,9 - 1,1 mm · x2* · (neutral color) ●●	30,00	€
33805144	Drive roll · Ø 37 mm · 0,9 - 1,1 mm · x2* · (neutral color) ●●	30,00	€
33805140	Pressure roll · Ø 37 mm · 1,0 - 1,2 mm · x2* · (red/orange) ●●	30,00	€
33805145	Drive roll · Ø 37 mm · 1,0 - 1,2 mm · x2* · (red/orange) ●●	30,00	€
33805141	Pressure roll · Ø 37 mm · 1,2 - 1,6 mm · x2* · (orange/yellow) ●●	30,00	€
33805146	Drive roll · Ø 37 mm · 1,2 - 1,6 mm · x2* · (orange/yellow) ●●	30,00	€
33805147	Drive roll for aluminium · Ø 37 mm · 0,8 - 1,0 mm · x4* · (blue/red) ●●●●	32,00	€
33805149	Drive roll for aluminium · Ø 37 mm · 1,0 - 1,2 mm · x4* · (red/orange) ●●●●	32,00	€
33805150	Drive roll for aluminium · Ø 37 mm · 1,2 - 1,6 mm · x4* · (orange/yellow) ●●●●	32,00	€
33805151	Drive roll for Flux cored wire · Ø 37 mm · 1,2 - 1,6 mm · x4* · (orange/yellow) ●●●●	37,00	€

(*) x2 · x4 indicates the quantity you have to order for a full set

UNITECH EVO 418



FEATURES



TECHNICAL DATA

Input Voltage
Power 60%
No load voltage U_0
Amp Min-Max
Duty Cycle 40°
Insulation class
Protection degree
Dimensions (LxWxH)
Weight box/net

UNITECH EVO 418

(3ph) · 400V ± 10% · 50/60 Hz		
MIG	MMA	TIG
14,9 KVA	12,5 KVA	9,8 KVA
45 V	60 V	12 V
30 ÷ 400 A	20 ÷ 350 A	10 ÷ 350 A
400A @ 60% 310A @ 100%	350A @ 60% 310A @ 100%	350A @ 60% 310A @ 100%
H		
IP 23S		
Power source	250x610x440 mm	
Wire feeder	240x560x460 mm	
Cooler unit	250x600x230 mm	
Trolley	460x1000x800 mm	
86 / 80.05 kg		

STANDARD CONFIGURATION

Part number	Description	Price
99855013KA	UNITECH EVO 418 + X4 SYNERGIC · H ₂ O	7.850,00 €
99850009A	Power source	INCLUDED
99420079A	Wire feeder X4 · H ₂ O	
99900286	Wheels KIT X4 / H4 / XP4	
99490030KA	Cooler unit SMART XL + tank CL 500 · 5 kg	
44890386A	Interconnection cable · 70 mm ² · 5 mt · H ₂ O	
33805140	Pressure roll · Ø 37 mm · 1,0 - 1,2 mm · x2 · (red/orange) ●●	
33805145	Drive roll · Ø 37 mm · 1,0 - 1,2 mm · x2 · (red/orange) ●●	
99900282	Trolley · 4 wheels UNI	
99855014K	UNITECH EVO 418 + X4 SYNERGIC · Air	6.800,00 €
99850009A	Power source	INCLUDED
99420079A	Wire feeder X4 · Air	
99900286	Wheels KIT X4 / H4 / XP4	
99490031	Lifter KIT Trolley UNI · only Air	
44890397	Interconnection cable · 70 mm ² · 5 mt · Air	
33805140	Pressure roll · Ø 37 mm · 1,0 - 1,2 mm · x2 · (red/orange) ●●	
33805145	Drive roll · Ø 37 mm · 1,0 - 1,2 mm · x2 · (red/orange) ●●	
99900282	Trolley · 4 wheels UNI	

CUSTOMIZED CONFIGURATION

POWER SOURCES

99850009A	Power source UNITECH EVO 418	3.660,00	€
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SEPARATE WIRE FEEDER

99420080	Wire feeder H4 · MANUAL · Air	1400,00	€
33805101	Drive roll · Ø 30 mm · 0,8 - 1,0 mm	INCLUDED	
99420079A	Wire feeder X4 · SYNERGIC · H ₂ O	1.650,00	€
33805140	Pressure roll · Ø 37 mm · 1,0 - 1,2 mm · (red/orange) ●●	INCLUDED	
33805145	Drive roll · Ø 37 mm · 1,0 - 1,2 mm · (red/orange) ●●		
99900286	Wheels KIT X4 / H4 / XP4	145,00	€

INTERCONNECTION CABLES

44890397	Interconnection cable · 70 mm ² · 5 mt · Air	580,00	€
44890400	Interconnection cable · 70 mm ² · 10 mt · Air	920,00	€
44890392	Interconnection cable · 70 mm ² · 20 mt · Air	1.700,00	€
44890393	Interconnection cable · 70 mm ² · 30 mt · Air	2.470,00	€
44890394	Interconnection cable · 70 mm ² · 40 mt · Air	3.200,00	€
44890386A	Interconnection cable · 70 mm ² · 5 mt · H ₂ O	645,00	€
44890388A	Interconnection cable · 70 mm ² · 10 mt · H ₂ O	990,00	€
44890389	Interconnection cable · 70 mm ² · 20 mt · H ₂ O	1.800,00	€
44890390	Interconnection cable · 70 mm ² · 30 mt · H ₂ O	2.620,00	€
44890391	Interconnection cable · 70 mm ² · 40 mt · H ₂ O	3.400,00	€

COOLER UNITS

99490030KA	Cooler unit SMART XL + tank CL 500 · 5 kg	1.336,00	€
10910035	Tank CL 500 · 5 kg	76,40	€

LIFTER KIT

99490031	Lifter KIT Trolley UNI · only Air	250,00	€
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TROLLEYS

99900282	Trolley · 4 wheels UNI	607,00	€
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WELDING TORCHES

23000431	MIG torch · TBI 360 · 4 mt · Air	412,00	€
23000444	MIG torch · TBI 511 · 4 mt · H ₂ O	558,00	€
23000462	MIG torch · M3X 500 SC · 3 mt · H ₂ O	419,00	€
23000460	MIG torch · M3X 500 SC · 4 mt · H ₂ O	458,00	€
23020199	TIG torch · TIG 26V · 4 mt · with gas valve · conn. 50 mm ² · Air · Consumables KIT Ø 2,4 mm	291,00	€
43205037K	Welding cable with electrode holder MMA · 50 mm ² · 5 mt	191,00	€

PRESSURE REGULATORS

22905029K	Pressure regulator + Adaptor	178,00	€
22905029	Pressure regulator CO ₂ · maxi	INCLUDED	
22910014	Adaptor for gas bottle CO ₂ /Argon		

GROUND CABLES

43210076K	Ground cable with clamp · 50 mm ² · 3 mt · conn. 50 mm ²	128,00	€
43210115K	Ground cable with clamp · 70 mm ² · 3 mt · conn. 70 mm ²	172,00	€
43210247K	Ground cable with C-clamp · 70 mm ² · 5 mt · conn. 95 mm ²	307,00	€

DRIVE ROLLS FOR X4 / XP4 WIRE FEEDERS

33805137	Pressure roll · Ø 37 mm · 0,6 - 0,8 mm · x2* · (green/blue) ●●	30,00	€
33805142	Drive roll · Ø 37 mm · 0,6 - 0,8 mm · x2* · (green/blue) ●●	30,00	€
33805138	Pressure roll · Ø 37 mm · 0,8 - 1,0 mm · x2* · (blue/red) ●●	30,00	€
33805143	Drive roll · Ø 37 mm · 0,8 - 1,0 mm · x2* · (blue/red) ●●	30,00	€
33805139	Pressure roll · Ø 37 mm · 0,9 - 1,1 mm · x2* · (neutral color) ●●	30,00	€
33805144	Drive roll · Ø 37 mm · 0,9 - 1,1 mm · x2* · (neutral color) ●●	30,00	€
33805140	Pressure roll · Ø 37 mm · 1,0 - 1,2 mm · x2* · (red/orange) ●●	30,00	€
33805145	Drive roll · Ø 37 mm · 1,0 - 1,2 mm · x2* · (red/orange) ●●	30,00	€
33805141	Pressure roll · Ø 37 mm · 1,2 - 1,6 mm · x2* · (orange/yellow) ●●	30,00	€
33805146	Drive roll · Ø 37 mm · 1,2 - 1,6 mm · x2* · (orange/yellow) ●●	30,00	€
33805147	Drive roll for aluminium · Ø 37 mm · 0,8 - 1,0 mm · x4* · (blue/red) ●●	32,00	€
33805149	Drive roll for aluminium · Ø 37 mm · 1,0 - 1,2 mm · x4* · (red/orange) ●●	32,00	€
33805150	Drive roll for aluminium · Ø 37 mm · 1,2 - 1,6 mm · x4* · (orange/yellow) ●●	32,00	€
33805151	Drive roll for Flux cored wire · Ø 37 mm · 1,2 - 1,6 mm · x4* · (orange/yellow) ●●	37,00	€

(*) x2 · x4 indicates the quantity you have to order for a full set

UNITECH EVO 558



FEATURES



TECHNICAL DATA

Input Voltage
Power 60%
No load voltage U_0
Amp Min-Max
Duty Cycle 40°
Insulation class
Protection degree
Dimensions (LxWxH)
Weight box/net

UNITECH EVO 558

(3ph) · 400V ± 10% · 50/60 Hz		
MIG	MMA	TIG
24,6 KVA	21 KVA	16,4 KVA
45 V	60 V	12 V
30 ÷ 550 A	20 ÷ 500 A	10 ÷ 500 A
550A @ 45% 500A @ 60% 400A @ 100%	500A @ 60% 400A @ 100%	500A @ 60% 400A @ 100%
H		
IP 23S		
Power source	250x610x440 mm	
Wire feeder	240x560x460 mm	
Cooler unit	250x600x230 mm	
Trolley	460x1000x800 mm	
91 / 85,05 mm		

STANDARD CONFIGURATION

99855012KA	UNITECH EVO 558 + X4 SYNERGIC · H ₂ O	8.400,00 €
99850008A	Power source	INCLUDED
99420079A	Wire feeder X4 · H ₂ O	
99900286	Wheels KIT X4 / H4 / XP4	
99490030KA	Cooler unit SMART XL + tank CL 500 · 5 kg	
44890386A	Interconnection cable · 70 mm ² · 5 mt · H ₂ O	
33805140	Pressure roll · Ø 37 mm · 1,0 - 1,2 mm · x2 · (red/orange) ●●	
33805145	Drive roll · Ø 37 mm · 1,0 - 1,2 mm · x2 · (red/orange) ●●	
99900282	Trolley · 4 wheels UNI	

CUSTOMIZED CONFIGURATION

POWER SOURCES

99850008A	Power source UNITECH EVO 558	4.200,00 €
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SEPARATE WIRE FEEDER

99420080	Wire feeder H4 · MANUAL · Air	1.400,00 €
33805101	Drive roll · Ø 30 mm · 0,8 - 1,0 mm	INCLUDED
99420079A	Wire feeder X4 · SYNERGIC · H ₂ O	1.650,00 €
33805140	Pressure roll · Ø 37 mm · 1,0 - 1,2 mm · (red/orange) ●●	INCLUDED
33805145	Drive roll · Ø 37 mm · 1,0 - 1,2 mm · (red/orange) ●●	
99900286	Wheels KIT X4 / H4 / XP4	145,00 €

INTERCONNECTION CABLES

44890397	Interconnection cable · 70 mm ² · 5 mt · Air	580,00 €
44890400	Interconnection cable · 70 mm ² · 10 mt · Air	920,00 €
44890392	Interconnection cable · 70 mm ² · 20 mt · Air	1.700,00 €
44890393	Interconnection cable · 70 mm ² · 30 mt · Air	2.470,00 €
44890394	Interconnection cable · 70 mm ² · 40 mt · Air	3.200,00 €
44890386A	Interconnection cable · 70 mm ² · 5 mt · H ₂ O	645,00 €
44890388A	Interconnection cable · 70 mm ² · 10 mt · H ₂ O	990,00 €
44890389	Interconnection cable · 70 mm ² · 20 mt · H ₂ O	1.800,00 €
44890390	Interconnection cable · 70 mm ² · 30 m · H ₂ O	2.620,00 €
44890391	Interconnection cable · 70 mm ² · 40 mt · H ₂ O	3.400,00 €

COOLER UNITS

99490030KA	Cooler unit SMART XL + tank CL 500 · 5 kg	1.336,00 €
10910035	Tank CL 500 · 5 kg	76,40 €

LIFTER KIT

99490031	Lifter KIT Trolley UNI · only Air	340,00 €
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TROLLEYS

99900282	Trolley · 4 wheels UNI	607,00 €
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WELDING TORCHES

23000431	MIG torch · TBI 360 · 4 mt · Air	412,00 €
23000444	MIG torch · TBI 511 · 4 mt · H ₂ O	558,00 €
23000462	MIG torch · M3X 500 SC · 3 mt · H ₂ O	419,00 €
23000460	MIG torch · M3X 500 SC · 4 mt · H ₂ O	458,00 €
23020199	TIG torch · TIG 26V · 4 mt · with gas valve · conn. 50 mm ² · Air · Consumables KIT Ø 2,4 mm	291,00 €
43205037K	Welding cable with electrode holder MMA · 50 mm ² · 5 mt	200,00 €

PRESSURE REGULATORS

22905029K	Pressure regulator + Adaptor	178,00 €
22905029	Pressure regulator CO ₂ · maxi	INCLUDED
22910014	Adaptor for gas bottle CO ₂ /Argon	

GROUND CABLES

43210076K	Ground cable with clamp · 50 mm ² · 3 mt · conn. 50 mm ²	128,00 €
43210115K	Ground cable with clamp · 70 mm ² · 3 mt · conn. 70 mm ²	172,00 €
43210247K	Ground cable with C-clamp · 70 mm ² · 5 mt · conn. 95 mm ²	307,00 €

DRIVE ROLLS FOR X4 / XP4 WIRE FEEDERS

33805137	Pressure roll · Ø 37 mm · 0,6 - 0,8 mm · x2* · (green/blue) ●●	30,00 €
33805142	Drive roll · Ø 37 mm · 0,6 - 0,8 mm · x2* · (green/blue) ●●	30,00 €
33805138	Pressure roll · Ø 37 mm · 0,8 - 1,0 mm · x2* · (blue/red) ●●	30,00 €
33805143	Drive roll · Ø 37 mm · 0,8 - 1,0 mm · x2* · (blue/red) ●●	30,00 €
33805139	Pressure roll · Ø 37 mm · 0,9 - 1,1 mm · x2* · (neutral color) ●●	30,00 €
33805144	Drive roll · Ø 37 mm · 0,9 - 1,1 mm · x2* · (neutral color) ●●	30,00 €
33805140	Pressure roll · Ø 37 mm · 1,0 - 1,2 mm · x2* · (red/orange) ●●	30,00 €
33805145	Drive roll · Ø 37 mm · 1,0 - 1,2 mm · x2* · (red/orange) ●●	30,00 €
33805141	Pressure roll · Ø 37 mm · 1,2 - 1,6 mm · x2* · (orange/yellow) ●●	30,00 €
33805146	Drive roll · Ø 37 mm · 1,2 - 1,6 mm · x2* · (orange/yellow) ●●	30,00 €
33805147	Drive roll for aluminium · Ø 37 mm · 0,8 - 1,0 mm · x4* · (blue/red) ●●	32,00 €
33805149	Drive roll for aluminium · Ø 37 mm · 1,0 - 1,2 mm · x4* · (red/orange) ●●	32,00 €
33805150	Drive roll for aluminium · Ø 37 mm · 1,2 - 1,6 mm · x4* · (orange/yellow) ●●	32,00 €
33805151	Drive roll for Flux cored wire · Ø 37 mm · 1,2 - 1,6 mm · x4* · (orange/yellow) ●●	37,00 €

(* x2 · x4 indicates the quantity you have to order for a full set

UNITECH PULSE 350C

NEW

AVAILABLE FROM OCTOBER 2024



FEATURES



TECHNICAL DATA

Input Voltage
Power 60%
No load voltage U_0
Amp Min-Max
Duty Cycle 40°
Insulation class
Protection degree
Dimensions (LxWxH)
Weight box/net

UNITECH PULSE 350C

(3ph) · 400V ± 10% · 50/60 Hz		
MIG	MMA	TIG
12,1 KVA*	10,3 KVA*	9,4 KVA*
45 V*	60 V*	12 V*
30 ÷ 350 A*	20 ÷ 320 A*	5 ÷ 350 A*
350A @ 45%* 300A @ 60%* 250A @ 100%*	320A @ 45%* 270A @ 60%* 240A @ 100%*	350A @ 45%* 300A @ 60%* 250A @ 100%*
H		
IP 23S		
440x930x840 mm		
-		

STANDARD CONFIGURATION

Part number	Description	Price
99825018K	UNITECH PULSE 350C · H ₂ O	7.203,00 €
99825018	Power source	INCLUDED
99490032K	Kit Cooler unit UNITECH C + tank CL 500 · 5 kg	
33805140	Pressure roll · Ø 37 mm · 1,0 - 1,2 mm · x2 · (red/orange) ●●	
33805145	Drive roll · Ø 37 mm · 1,0 - 1,2 mm · x2 · (red/orange) ●●	

Part number	Description	Price
99825020K	UNITECH PULSE 350C · H ₂ O + XP4 LCD · (DOUBLE WIRE FEEDER)	10.230,00 €
99825018	Power source	INCLUDED
99420081	Wire feeder XP4 LCD · H ₂ O	
44890342	Interconnection cable · 70 mm ² · 5 mt · H ₂ O	
99490032K	Kit Cooler unit UNITECH C + tank CL 500 · 5 kg	
33805140	Pressure roll · Ø 37 mm · 1,0 - 1,2 mm · x2 · (red/orange) ●●	
33805145	Drive roll · Ø 37 mm · 1,0 - 1,2 mm · x2 · (red/orange) ●●	

*the data are preliminary and may change in the future

CUSTOMIZED CONFIGURATION

POWER SOURCES

99825018	Power source UNITECH PULSE 350C	6.186,00	€
33805140	Pressure roll · Ø 37 mm · 1,0 - 1,2 mm · (red/orange) ●●	INCLUDED	
33805145	Drive roll · Ø 37 mm · 1,0 - 1,2 mm · (red/orange) ●●		

SEPARATE WIRE FEEDER

99420081	Wire feeder XP4 LCD · H ₂ O	2.033,00	€
33805140	Pressure roll · Ø 37 mm · 1,0 - 1,2 mm · (red/orange) ●●	INCLUDED	
33805145	Drive roll · Ø 37 mm · 1,0 - 1,2 mm · (red/orange) ●●		

99420082	Wire feeder XP4 NO LCD · H ₂ O	1.650,00	€
33805140	Pressure roll · Ø 37 mm · 1,0 - 1,2 mm · (red/orange) ●●	INCLUDED	
33805145	Drive roll · Ø 37 mm · 1,0 - 1,2 mm · (red/orange) ●●		

99900286	Wheels KIT X4 / H4 / XP4	145,00	€
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04600672	Kit LCD XP4	-	
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INTERCONNECTION CABLES

44890342	Interconnection cable · 70 mm ² · 5 mt · H ₂ O	994,00	€
44890349	Interconnection cable · 70 mm ² · 10 mt · H ₂ O	1526,00	€
44890357	Interconnection cable · 70 mm ² · 10 mt · Air	1456,00	€

COOLER UNITS

99490032K	Kit Cooler unit UNITECH C + tank CL 500 · 5 kg	1.017,00	€
10910035	Tank CL 500 · 5 kg	76,40	€

WELDING TORCHES

23000431	MIG torch · TBI 360 · 4 mt · Air	412,00	€
23000444	MIG torch · TBI 511 · 4 mt · H ₂ O	558,00	€
23000462	MIG torch · M3X 500 SC · 3 mt · H ₂ O	419,00	€
23000460	MIG torch · M3X 500 SC · 4 mt · H ₂ O	458,00	€
23020199	TIG torch · TIG 26V · 4 mt · with gas valve · conn. 50 mm ² · Air · Consumables KIT Ø 2,4 mm	291,00	€
43205034K	Welding cable with electrode holder · 35 mm ² · 5 mt · conn. 50 mm ²	143,50	€

PRESSURE REGULATORS

22905029K	Pressure regulator + Adaptor	178,00	€
22905029	Pressure regulator CO ₂ · maxi	INCLUDED	
22910014	Adaptor for gas bottle CO ₂ /Argon		

GROUND CABLES

43210076K	Ground cable with clamp · 50 mm ² · 3 mt · conn. 50 mm ²	128,00	€
43210115K	Ground cable with clamp · 70 mm ² · 3 mt · conn. 70 mm ²	172,00	€
43210247K	Ground cable with C-clamp · 70 mm ² · 5 mt · conn. 95 mm ²	307,00	€

DRIVE ROLLS FOR X4 / XP4 WIRE FEEDERS

33805137	Pressure roll · Ø 37 mm · 0,6 - 0,8 mm · x2* · (green/blue) ●●	30,00	€
33805142	Drive roll · Ø 37 mm · 0,6 - 0,8 mm · x2* · (green/blue) ●●	30,00	€
33805138	Pressure roll · Ø 37 mm · 0,8 - 1,0 mm · x2* · (blue/red) ●●	30,00	€
33805143	Drive roll · Ø 37 mm · 0,8 - 1,0 mm · x2* · (blue/red) ●●	30,00	€
33805139	Pressure roll · Ø 37 mm · 0,9 - 1,1 mm · x2* · (neutral color) ●●	30,00	€
33805144	Drive roll · Ø 37 mm · 0,9 - 1,1 mm · x2* · (neutral color) ●●	30,00	€
33805140	Pressure roll · Ø 37 mm · 1,0 - 1,2 mm · x2* · (red/orange) ●●	30,00	€
33805145	Drive roll · Ø 37 mm · 1,0 - 1,2 mm · x2* · (red/orange) ●●	30,00	€
33805141	Pressure roll · Ø 37 mm · 1,2 - 1,6 mm · x2* · (orange/yellow) ●●	30,00	€
33805146	Drive roll · Ø 37 mm · 1,2 - 1,6 mm · x2* · (orange/yellow) ●●	30,00	€
33805147	Drive roll for aluminium · Ø 37 mm · 0,8 - 1,0 mm · x4* · (blue/red) ●●	32,00	€
33805149	Drive roll for aluminium · Ø 37 mm · 1,0 - 1,2 mm · x4* · (red/orange) ●●	32,00	€
33805150	Drive roll for aluminium · Ø 37 mm · 1,2 - 1,6 mm · x4* · (orange/yellow) ●●	32,00	€
33805151	Drive roll for Flux cored wire · Ø 37 mm · 1,2 - 1,6 mm · x4* · (orange/yellow) ●●	37,00	€

(*) x2 · x4 indicates the quantity you have to order for a full set

UNITECH PULSE 360

NEW

AVAILABLE FROM OCTOBER 2024



FEATURES



TECHNICAL DATA

Input Voltage
Power 60%
No load voltage U_0
Amp Min-Max
Duty Cycle 40°
Insulation class
Protection degree
Dimensions (LxWxH)
Weight box/net

UNITECH PULSE 350

(3ph) · 400V ± 10% · 50/60 Hz		
MIG	MMA	TIG
12,1 KVA*	10,3 KVA*	9,4 KVA*
45 V*	60 V*	12 V*
30 ÷ 350 A*	20 ÷ 320 A*	5 ÷ 350 A*
350A @ 45%* 300A @ 60%* 250A @ 100%*	320A @ 45%* 270A @ 60%* 240A @ 100%*	350A @ 45%* 300A @ 60%* 250A @ 100%*
H		
IP 23S		
440x930x840 mm		
-		

STANDARD CONFIGURATION

Part number	Description	Price
99855027K	UNITECH PULSE 360 + XP4 LCD · H ₂ O	9.333,00 €
99850012	Power source NO LCD	INCLUDED
99420081	Wire feeder XP4 LCD · H ₂ O	
99900286	Wheels KIT X4 / H4 / XP4	
99490033K	KIT Cooler unit UNITECH PULSE + tank CL 500 · 5 kg	
44890342	Interconnection cable · 70 mm ² · 5 mt · H ₂ O	
33805140	Pressure roll · Ø 37 mm · 1,0 - 1,2 mm · x2 · (red/orange) ●●	
33805145	Drive roll · Ø 37 mm · 1,0 - 1,2 mm · x2 · (red/orange) ●●	

CUSTOMIZED CONFIGURATION

POWER SOURCES

99850012	Power source UNITECH PULSE 360	-	€
33805140	Pressure roll · Ø 37 mm · 1,0 - 1,2 mm · (red/orange) ●●	INCLUDED	
33805145	Drive roll · Ø 37 mm · 1,0 - 1,2 mm · (red/orange) ●●		

SEPARATE WIRE FEEDER

99420081	Wire feeder XP4 LCD · H ₂ O	2.033,00	€
33805140	Pressure roll · Ø 37 mm · 1,0 - 1,2 mm · (red/orange) ●●	INCLUDED	
33805145	Drive roll · Ø 37 mm · 1,0 - 1,2 mm · (red/orange) ●●		

99420082	Wire feeder XP4 NO LCD · H ₂ O	1.650,00	€
33805140	Pressure roll · Ø 37 mm · 1,0 - 1,2 mm · (red/orange) ●●	INCLUDED	
33805145	Drive roll · Ø 37 mm · 1,0 - 1,2 mm · (red/orange) ●●		

99900286	Wheels KIT X4 / H4 / XP4	145,00	€
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04600671	Kit LCD UNITECH PULSE	-	
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INTERCONNECTION CABLES

44890342	Interconnection cable · 70 mm ² · 5 mt · H ₂ O	994,00	€
44890349	Interconnection cable · 70 mm ² · 10 mt · H ₂ O	1.526,00	€
44890357	Interconnection cable · 70 mm ² · 10 mt · Air	1.456,00	€

COOLER UNITS

99490033K	KIT Cooler unit UNITECH PULSE + tank CL 500 · 5 kg	1.336,00	€
10910035	Tank CL 500 · 5 kg	76,40	€

WELDING TORCHES

23000431	MIG torch · TBI 360 · 4 mt · Air	412,00	€
23000444	MIG torch · TBI 511 · 4 mt · H ₂ O	558,00	€
23000462	MIG torch · M3X 500 SC · 3 mt · H ₂ O	419,00	€
23000460	MIG torch · M3X 500 SC · 4 mt · H ₂ O	458,00	€
23020199	TIG torch · TIG 26V · 4 mt · with gas valve · conn. 50 mm ² · Air · Consumables KIT Ø 2,4 mm	291,00	€
43205034K	Welding cable with electrode holder · 35 mm ² · 5 mt · conn. 50 mm ²	143,50	€

PRESSURE REGULATORS

22905029K	Pressure regulator + Adaptor	178,00	€
22905029	Pressure regulator CO ₂ · maxi	INCLUDED	
22910014	Adaptor for gas bottle CO ₂ /Argon		

GROUND CABLES

43210076K	Ground cable with clamp · 50 mm ² · 3 mt · conn. 50 mm ²	128,00	€
43210115K	Ground cable with clamp · 70 mm ² · 3 mt · conn. 70 mm ²	172,00	€
43210247K	Ground cable with C-clamp · 70 mm ² · 5 mt · conn. 95 mm ²	307,00	€

DRIVE ROLLS FOR X4 / XP4 WIRE FEEDERS

33805137	Pressure roll · Ø 37 mm · 0,6 - 0,8 mm · x2* · (green/blue) ●●	30,00	€
33805142	Drive roll · Ø 37 mm · 0,6 - 0,8 mm · x2* · (green/blue) ●●	30,00	€
33805138	Pressure roll · Ø 37 mm · 0,8 - 1,0 mm · x2* · (blue/red) ●●	30,00	€
33805143	Drive roll · Ø 37 mm · 0,8 - 1,0 mm · x2* · (blue/red) ●●	30,00	€
33805139	Pressure roll · Ø 37 mm · 0,9 - 1,1 mm · x2* · (neutral color) ●●	30,00	€
33805144	Drive roll · Ø 37 mm · 0,9 - 1,1 mm · x2* · (neutral color) ●●	30,00	€
33805140	Pressure roll · Ø 37 mm · 1,0 - 1,2 mm · x2* · (red/orange) ●●	30,00	€
33805145	Drive roll · Ø 37 mm · 1,0 - 1,2 mm · x2* · (red/orange) ●●	30,00	€
33805141	Pressure roll · Ø 37 mm · 1,2 - 1,6 mm · x2* · (orange/yellow) ●●	30,00	€
33805146	Drive roll · Ø 37 mm · 1,2 - 1,6 mm · x2* · (orange/yellow) ●●	30,00	€
33805147	Drive roll for aluminium · Ø 37 mm · 0,8 - 1,0 mm · x4* · (blue/red) ●●	32,00	€
33805149	Drive roll for aluminium · Ø 37 mm · 1,0 - 1,2 mm · x4* · (red/orange) ●●	32,00	€
33805150	Drive roll for aluminium · Ø 37 mm · 1,2 - 1,6 mm · x4* · (orange/yellow) ●●	32,00	€
33805151	Drive roll for Flux cored wire · Ø 37 mm · 1,2 - 1,6 mm · x4* · (orange/yellow) ●●	37,00	€

(*) x2 · x4 indicates the quantity you have to order for a full set

UNITECH PULSE 500

NEW

AVAILABLE FROM OCTOBER 2024



FEATURES



TECHNICAL DATA

Input Voltage
Power 60%
No load voltage U_0
Amp Min-Max
Duty Cycle 40°
Insulation class
Protection degree
Dimensions (LxWxH)
Weight box/net

UNITECH PULSE 500

(3ph) · 400V ± 10% · 50/60 Hz		
MIG	MMA	TIG
22,3 KVA*	21 KVA*	16,4 KVA*
45 V*	60 V*	12 V*
30 ÷ 500 A*	20 ÷ 500 A*	5 ÷ 500 A*
500A @ 50%*	500A @ 50%*	500A @ 50%*
450A @ 60%*	450A @ 60%*	450A @ 60%*
390A @ 100%*	390A @ 100%*	390A @ 100%*
H		
IP 23S		
Power source 440x930x840 mm		
Wire feeder 240x560x460 mm		
-		

STANDARD CONFIGURATION

Part number	Description	Price
99855021K	UNITECH PULSE 500 + XP4 LCD · H ₂ O	11.644,00 €
99850011	Power source NO LCD	INCLUDED
99420081	Wire feeder XP4 LCD · H ₂ O	
99900286	Wheels KIT X4 / H4 / XP4	
99490033K	KIT Cooler unit UNITECH PULSE + tank CL 500 · 5 kg	
44890342	Interconnection cable · 70 mm² · 5 mt · H ₂ O	
33805140	Pressure roll · Ø 37 mm · 1,0 - 1,2 mm · x2 · (red/orange) ●●	
33805145	Drive roll · Ø 37 mm · 1,0 - 1,2 mm · x2 · (red/orange) ●●	

*the data are preliminary and may change in the future

CUSTOMIZED CONFIGURATION

POWER SOURCES

99850011	Power source UNITECH PULSE 500 · NO LCD	-	€
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SEPARATE WIRE FEEDER

99420081	Wire feeder XP4 LCD · H ₂ O	2.033,00	€
33805140	Pressure roll · Ø 37 mm · 1,0 - 1,2 mm · (red/orange) ●●	INCLUDED	
33805145	Drive roll · Ø 37 mm · 1,0 - 1,2 mm · (red/orange) ●●		
99420082	Wire feeder XP4 NO LCD · H ₂ O	1.650,00	€
33805140	Pressure roll · Ø 37 mm · 1,0 - 1,2 mm · (red/orange) ●●	INCLUDED	
33805145	Drive roll · Ø 37 mm · 1,0 - 1,2 mm · (red/orange) ●●		
99900286	Wheels KIT X4 / H4 / XP4	145,00	€
04600671	Kit LCD UNITECH PULSE	-	
04600672	Kit LCD XP4	-	

INTERCONNECTION CABLES

44890342	Interconnection cable · 70 mm ² · 5 mt · H ₂ O	994,00	€
44890349	Interconnection cable · 70 mm ² · 10 mt · H ₂ O	1.526,00	€
44890357	Interconnection cable · 70 mm ² · 10 mt · Air	1.456,00	€

COOLER UNITS

99490033K	KIT Cooler unit UNITECH PULSE + tank CL 500 · 5 kg	1.336,00	€
10910035	Tank CL 500 · 5 kg	76,40	€

WELDING TORCHES

23000431	MIG torch · TBI 360 · 4 mt · Air	412,00	€
23000444	MIG torch · TBI 511 · 4 mt · H ₂ O	558,00	€
23000462	MIG torch · M3X 500 SC · 3 mt · H ₂ O	419,00	€
23000460	MIG torch · M3X 500 SC · 4 mt · H ₂ O	458,00	€
23020199	TIG torch · TIG 26V · 4 mt · with gas valve · conn. 50 mm ² · Air · Consumables KIT Ø 2,4 mm	291,00	€
43205037K	Welding cable with electrode holder MMA · 50 mm ² · 5 mt	191,00	€

PRESSURE REGULATORS

22905029K	Pressure regulator + Adaptor	178,00	€
22905029	Pressure regulator CO ₂ · maxi	INCLUDED	
22910014	Adaptor for gas bottle CO ₂ /Argon		

GROUND CABLES

43210076K	Ground cable with clamp · 50 mm ² · 3 mt · conn. 50 mm ²	128,00	€
43210115K	Ground cable with clamp · 70 mm ² · 3 mt · conn. 70 mm ²	172,00	€
43210247K	Ground cable with C-clamp · 70 mm ² · 5 mt · conn. 95 mm ²	307,00	€

DRIVE ROLLS FOR X4 / XP4 WIRE FEEDERS

33805137	Pressure roll · Ø 37 mm · 0,6 - 0,8 mm · x2* · (green/blue) ●●	30,00	€
33805142	Drive roll · Ø 37 mm · 0,6 - 0,8 mm · x2* · (green/blue) ●●	30,00	€
33805138	Pressure roll · Ø 37 mm · 0,8 - 1,0 mm · x2* · (blue/red) ●●	30,00	€
33805143	Drive roll · Ø 37 mm · 0,8 - 1,0 mm · x2* · (blue/red) ●●	30,00	€
33805139	Pressure roll · Ø 37 mm · 0,9 - 1,1 mm · x2* · (neutral color) ●●	30,00	€
33805144	Drive roll · Ø 37 mm · 0,9 - 1,1 mm · x2* · (neutral color) ●●	30,00	€
33805140	Pressure roll · Ø 37 mm · 1,0 - 1,2 mm · x2* · (red/orange) ●●	30,00	€
33805145	Drive roll · Ø 37 mm · 1,0 - 1,2 mm · x2* · (red/orange) ●●	30,00	€
33805141	Pressure roll · Ø 37 mm · 1,2 - 1,6 mm · x2* · (orange/yellow) ●●	30,00	€
33805146	Drive roll · Ø 37 mm · 1,2 - 1,6 mm · x2* · (orange/yellow) ●●	30,00	€
33805147	Drive roll for aluminium · Ø 37 mm · 0,8 - 1,0 mm · x4* · (blue/red) ●●	32,00	€
33805149	Drive roll for aluminium · Ø 37 mm · 1,0 - 1,2 mm · x4* · (red/orange) ●●	32,00	€
33805150	Drive roll for aluminium · Ø 37 mm · 1,2 - 1,6 mm · x4* · (orange/yellow) ●●	32,00	€
33805151	Drive roll for Flux cored wire · Ø 37 mm · 1,2 - 1,6 mm · x4* · (orange/yellow) ●●	37,00	€

(*) x2 · x4 indicates the quantity you have to order for a full set

MAXITECH EVO 356C



FEATURES



OPTIONAL · SOFTWARE UPGRADE



TECHNICAL DATA

Input Voltage
Power 60%
No load voltage U_0
Amp Min-Max
Duty Cycle 40°
Insulation class
Protection degree
Dimensions (LxWxH)
Weight box/net

MAXITECH EVO 356C

(3ph) · 400V ± 10% · 50/60 Hz		
13,9 KVA		
MIG	MMA	TIG
60 V	60 V	12 V
30 ÷ 350 A	10 ÷ 350 A	5 ÷ 350 A
350A @ 50% 280A @ 100%	350A @ 50% 280A @ 100%	350A @ 50% 280A @ 100%
H		
IP 23S		
Power source 320x650x500 mm		
Cooler unit 315x630x235 mm		
Trolley 450x1000x1110 mm		
69 / 65,5 mm		

STANDARD CONFIGURATION

Part number	Description	Price
99825009KA	MAXITECH EVO 356C · Air	6.795,00 €
99825006A	Power source	INCLUDED
33805005	Drive roll · Ø 30 mm · 1,0 - 1,2 mm	
33805003	Drive roll · Ø 30 mm · 0,6 - 0,8 mm	
99900187	Trolley · 4 wheels ECO	
99825021K	MAXITECH EVO 356C · H ₂ O	8.300,00 €
99825006A	Power source	INCLUDED
99490024KA	Cooler unit XL + tank CL 500 · 5kg	
33805005	Drive roll · Ø 30 mm · 1,0 - 1,2 mm	
33805003	Drive roll · Ø 30 mm · 0,6 - 0,8 mm	
99900187	Trolley · 4 wheels ECO	

SOFTWARE UPGRADE

04600451	Software expansion card · Pulse	1.230,00 €
04600452	Software expansion card · Pulse + Double pulse	1.590,00 €
04600453	Software expansion card · Root Welding	1.560,00 €
04600454	Software expansion card · Pulse + Double pulse + Root Welding	3.150,00 €
04600463	Enablement card · Spool-Gun torch + Push-Pull	350,00 €
04600492	Enablement card · Up-Down torches · Analogic/Digital signal	655,00 €
04600493	Enablement card · Spool-Gun torch + Push-Pull + Torce Up-Down	1.000,00 €

CUSTOMIZED CONFIGURATION

POWER SOURCES

99825006A	Power source MAXITECH EVO 356C	6.125,00	€
33805005	Drive roll · Ø 30 mm · 1,0 - 1,2 mm	INCLUDED	
33805003	Drive roll · Ø 30 mm · 0,6 - 0,8 mm		

COOLER UNITS

99490024KA	Cooler unit XL + tank CL 500 · 5 kg	1505,00	€
10910035	Tank CL 500 · 5 kg	76,40	€

TROLLEYS

99900187	Trolley · 4 wheels ECO	668,00	€
99900201	Trolley · 4 wheels HD	838,00	€

WELDING TORCHES

23000431	MIG torch · TBI 360 · 4 mt · Air	412,00	€
23000444	MIG torch · TBI 511 · 4 mt · H ₂ O	558,00	€
23000462	MIG torch · M3X 500 SC · 3 mt · H ₂ O	419,00	€
23000460	MIG torch · M3X 500 SC · 4 mt · H ₂ O	458,00	€
23000471	MIG torch · PARKER MM 555W · Up/Down · 3 mt · H ₂ O	963,00	€
23000472	MIG torch · PARKER MM 555W · Up/Down · 4 mt · H ₂ O	1.024,00	€
23000473	MIG torch · PARKER MM 555W · Up/Down · 5 mt · H ₂ O	1.107,00	€
23020157	TIG torch · EXPERTIG 26 · 4 mt · conn. 50 mm ² · 3 Pin · Air · Consumables KIT Ø 2,4 mm	368,00	€
23020161	TIG torch · EXPERTIG 18 R.A. · 4 mt · conn. 50 mm ² · 3 Pin · H ₂ O · Consumables KIT Ø 2,4 mm	459,00	€
43205037K	Welding cable with electrode holder MMA · 50 mm ² · 5 mt	191,00	€

PRESSURE REGULATORS

22905029K	Pressure regulator + Adaptor	178,00	€
22905029	Pressure regulator CO ₂ · maxi	INCLUDED	
22910014	Adaptor for gas bottle CO ₂ /Argon		

DUST FILTER

22800120	Dust filter	42,00	€
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MANUAL REMOTE CONTROL

99810024	Manual remote control for MIG · 10 mt · 12 pin	236,00	€
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GROUND CABLES

43210076K	Ground cable with clamp · 50 mm ² · 3 mt · conn. 50 mm ²	128,00	€
43210115K	Ground cable with clamp · 70 mm ² · 3 mt · conn. 70 mm ²	172,00	€
43210247K	Ground cable with C-clamp · 70 mm ² · 5 mt · conn. 95 mm ²	307,00	€

DRIVE ROLLS

33805003	Drive roll · Ø 30 mm · 0,6 - 0,8 mm	19,00	€
33805071	Drive roll · Ø 30 mm · 0,6 - 0,9 mm	19,00	€
33805101	Drive roll · Ø 30 mm · 0,8 - 1,0 mm	19,00	€
33805005	Drive roll · Ø 30 mm · 1,0 - 1,2 mm	19,00	€
33805058	Drive roll · Ø 30 mm · 1,2 - 1,6 mm	20,00	€
33805067	Drive roll (Knurled) · Ø 30 mm · 1,0 - 1,2 mm	19,00	€
33805104	Drive roll for aluminium · Ø 30 mm · 0,8 - 1,0 mm	25,00	€
33805115	Drive roll for aluminium · Ø 30 mm · 1,0 - 1,2 mm	25,00	€

MAXITECH EVO 386



FEATURES



OPTIONAL · SOFTWARE UPGRADE



TECHNICAL DATA

Input Voltage
Power 60%
No load voltage U_0
Amp Min-Max
Duty Cycle 40°
Insulation class
Protection degree
Dimensions (LxWxH)
Weight box/net

MAXITECH EVO 386

(3ph) · 400V ± 10% · 50/60 Hz		
13,9 KVA		
MIG	MMA	TIG
60 V	60 V	12 V
30 ÷ 350 A	10 ÷ 350 A	5 ÷ 350 A
350A @ 60%	350A @ 60%	350A @ 60%
300A @ 100%	300A @ 100%	300A @ 100%
H		
IP 23S		
Power source	320x650x500 mm	
Wire feeder	270x580x460 mm	
Cooler unit	315x630x235 mm	
Trolley	520x1050x1065 mm	
132 / 125,3 kg		

STANDARD CONFIGURATION

Part number	Description	Price
99855008KA	MAXITECH EVO 386	11.000,00 €
99850003A	Power source	INCLUDED
99420067A	Wire feeder F4W · wheels included · H ₂ O	
99490024KA	Cooler unit XL + tank CL 500 · 5 kg	
44890342	Interconnection cable · 70 mm² · 5 mt · H ₂ O	
33805047	Drive roll · Ø 38 mm · 0,8 - 1,0 mm	
33805048	Drive roll · Ø 38 mm · 1,2 - 1,6 mm	
99900201	Trolley · 4 wheels HD	

SOFTWARE UPGRADE

04600451	Software expansion card · Pulse	1230,00 €
04600452	Software expansion card · Pulse + Double pulse	1590,00 €
04600453	Software expansion card · Root Welding	1560,00 €
04600454	Software expansion card · Pulse + Double pulse + Root Welding	3.150,00 €
04600463	Enablement card · Spool-Gun torch + Push-Pull	350,00 €
04600492	Enablement card · Up-Down torches · Analogic/Digital signal	*required for UP/DOWN 655,00 €
04600493	Enablement card · Spool-Gun torch + Push-Pull + Torce Up-Down	1.000,00 €

CUSTOMIZED CONFIGURATION

POWER SOURCES

99850003A	Power source MAXITECH EVO 386	5.315,00	€
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SEPARATE WIRE FEEDER

99420067A	Wire feeder F4W · wheels included · H ₂ O	2.491,00	€
33805047	Drive roll · Ø 38 mm · 0,8 - 1,0 mm	INCLUDED	
33805048	Drive roll · Ø 38 mm · 1,2 - 1,6 mm		
99420077	Wire feeder external/portable AUTOFEED 450	5.376,00	€

INTERCONNECTION CABLES

44890342	Interconnection cable · 70 mm ² · 5 mt · H ₂ O	948,00	€
44890349	Interconnection cable · 70 mm ² · 10 mt · H ₂ O	1.456,00	€
44890357	Interconnection cable · 70 mm ² · 10 mt · Air	1.389,00	€

COOLER UNITS

99490024KA	Cooler unit XL + tank CL 500 · 5 kg	1.505,00	€
99490023KA	Cooler unit HD · for interconnection cables > 25 mt + tank CL 500 · 5 kg	1.839,00	€
10910035	Tank CL 500 · 5 kg	76,40	€

TROLLEYS

99900187	Trolley · 4 wheels ECO	668,00	€
99900201	Trolley · 4 wheels HD	838,00	€
04600577	n.2 Cylinders · Ø 118 mm · H = 50 mm · for trolley	109,00	€

WELDING TORCHES

23000431	MIG torch · TBI 360 · 4 mt · Air	412,00	€
23000444	MIG torch · TBI 511 · 4 mt · H ₂ O	558,00	€
23000462	MIG torch · M3X 500 SC · 3 mt · H ₂ O	419,00	€
23000460	MIG torch · M3X 500 SC · 4 mt · H ₂ O	458,00	€
23000471	MIG torch · PARKER MM 555W · Up/Down · 3 mt · H ₂ O	963,00	€
23000472	MIG torch · PARKER MM 555W · Up/Down · 4 mt · H ₂ O	1.024,00	€
23000473	MIG torch · PARKER MM 555W · Up/Down · 5 mt · H ₂ O	1.107,00	€
23020157	TIG torch · EXPERTIG 26 · 4 mt · conn. 50 mm ² · 3 Pin · Air · Consumables KIT Ø 2,4 mm	368,00	€
23020161	TIG torch · EXPERTIG 18 R.A. · 4 mt · conn. 50 mm ² · 3 Pin · H ₂ O · Consumables KIT Ø 2,4 mm	397,00	€
23020170	TIG torch · EXPERTIG 18 R.A. · 8 mt · conn. 50 mm ² · 3 Pin · H ₂ O · Consumables KIT Ø 2,4 mm	601,00	€
43205037K	Welding cable with electrode holder MMA · 50 mm ² · 5 mt	191,00	€

PRESSURE REGULATORS

22905029K	Pressure regulator + Adaptor	178,00	€
22905029	Pressure regulator CO ₂ · maxi	INCLUDED	
22910014	Adaptor for gas bottle CO ₂ /Argon		

DUST FILTER

22800120	Dust filter	42,00	€
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MANUAL REMOTE CONTROL

99810024	Manual remote control for MIG · 10 mt · 12 Pin	236,00	€
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GROUND CABLES

43210076K	Ground cable with clamp · 50 mm ² · 3 mt · conn. 50 mm ²	128,00	€
43210115K	Ground cable with clamp · 70 mm ² · 3 mt · conn. 70 mm ²	172,00	€
43210247K	Ground cable with C-clamp · 70 mm ² · 5 mt · conn. 95 mm ²	307,00	€

DRIVE ROLLS

33805047	Drive roll · Ø 38 mm · 0,8 - 1,0 mm	29,00	€
33805048	Drive roll · Ø 38 mm · 1,2 - 1,6 mm	29,00	€
33805056	Drive roll (Knurled) · Ø 38 mm · 1,2 - 1,6 mm	31,00	€
33805054	Drive roll for aluminium · Ø 38 mm · 0,8 - 1,0 mm	31,00	€
33805055	Drive roll for aluminium · Ø 38 mm · 1,2 - 1,6 mm	31,00	€

MAXITECH EVO 506



FEATURES



OPTIONAL · SOFTWARE UPGRADE



TECHNICAL DATA

Input Voltage
Power 60%
No load voltage U_0
Amp Min-Max
Duty Cycle 40°
Insulation class
Protection degree
Dimensions (LxWxH)
Weight box/net

MAXITECH EVO 506

(3ph) · 400V ± 10% · 50/60 Hz		
23,3 KVA		
MIG	MMA	TIG
82 V	82 V	12 V
30 ÷ 500 A	10 ÷ 500 A	5 ÷ 500 A
500A @ 60%	500A @ 60%	500A @ 60%
400A @ 100%	400A @ 100%	400A @ 100%
H		
IP 23S		
Power source	320x650x500 mm	
Wire feeder	270x580x460 mm	
Cooler unit	315x630x235 mm	
Trolley	520x1050x1065 mm	
139,6 / 131 mm		

STANDARD CONFIGURATION

99855009KA	MAXITECH EVO 506	12.400,00 €
99850004A	Power source	INCLUDED
99420067A	Wire feeder F4W · wheels included · H ₂ O	
99490024KA	Cooler unit XL + tank CL 500 · 5 kg	
44890342	Interconnection cable · 70 mm² · 5 mt · H ₂ O	
33805047	Drive roll · Ø 38 mm · 0,8 - 1,0 mm	
33805048	Drive roll · Ø 38 mm · 1,2 - 1,6 mm	
99900201	Trolley · 4 wheels HD	

SOFTWARE UPGRADE

04600451	Software expansion card · Pulse	1230,00 €
04600452	Software expansion card · Pulse + Double pulse	1590,00 €
04600453	Software expansion card · Root Welding	1560,00 €
04600454	Software expansion card · Pulse + Double pulse + Root Welding	3.150,00 €
04600463	Enablement card · Spool-Gun torch + Push-Pull	350,00 €
04600492	Enablement card · Up-Down torches · Analogic/Digital signal	*required for UP/DOWN 655,00 €
04600493	Enablement card · Spool-Gun torch + Push-Pull + Torce Up-Down	1.000,00 €

CUSTOMIZED CONFIGURATION

POWER SOURCES

99850004A	Power source MAXITECH EVO 506	6.750,00	€
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SEPARATE WIRE FEEDER

99420067A	Wire feeder F4W · wheels included · H ₂ O	2.491,00	€
33805047	Drive roll · Ø 38 mm · 0,8 - 1,0 mm	INCLUDED	
33805048	Drive roll · Ø 38 mm · 1,2 - 1,6 mm		
99420077	Wire feeder external/portable AUTOFEED 450	5.376,00	€

INTERCONNECTION CABLES

44890342	Interconnection cable · 70 mm ² · 5 mt · H ₂ O	948,00	€
44890349	Interconnection cable · 70 mm ² · 10 mt · H ₂ O	1.456,00	€
44890357	Interconnection cable · 70 mm ² · 10 mt · Air	1.389,00	€

COOLER UNITS

99490024KA	Cooler unit XL + tank CL 500 · 5 kg	1.505,00	€
99490023KA	Cooler unit HD · for interconnection cables > 25 mt + tank CL 500 · 5 kg	1.839,00	€
10910035	Tank CL 500 · 5 kg	76,40	€

TROLLEYS

99900187	Trolley · 4 wheels ECO	668,00	€
99900201	Trolley · 4 wheels HD	838,00	€
04600577	n.2 Cylinders · Ø 118 mm · H = 50 mm · for trolley	109,00	€

WELDING TORCHES

23000431	MIG torch · TBI 360 · 4 mt · Air	412,00	€
23000444	MIG torch · TBI 511 · 4 mt · H ₂ O	558,00	€
23000462	MIG torch · M3X 500 SC · 3 mt · H ₂ O	419,00	€
23000460	MIG torch · M3X 500 SC · 4 mt · H ₂ O	458,00	€
23000471	MIG torch · PARKER MM 555W · Up/Down · 3 mt · H ₂ O	963,00	€
23000472	MIG torch · PARKER MM 555W · Up/Down · 4 mt · H ₂ O	1.024,00	€
23000473	MIG torch · PARKER MM 555W · Up/Down · 5 mt · H ₂ O	1.107,00	€
23020157	TIG torch · EXPERTIG 26 · 4 mt · conn. 50 mm ² · 3 Pin · Air · Consumables KIT Ø 2,4 mm	368,00	€
23020161	TIG torch · EXPERTIG 18 R.A. · 4 mt · conn. 50 mm ² · 3 Pin · H ₂ O · Consumables KIT Ø 2,4 mm	397,00	€
23020170	TIG torch · EXPERTIG 18 R.A. · 8 mt · conn. 50 mm ² · 3 Pin · H ₂ O · Consumables KIT Ø 2,4 mm	601,00	€
43205037K	Welding cable with electrode holder MMA · 50 mm ² · 5 mt	191,00	€

PRESSURE REGULATORS

22905029K	Pressure regulator + Adaptor	178,00	€
22905029	Pressure regulator CO ₂ · maxi	INCLUDED	
22910014	Adaptor for gas bottle CO ₂ /Argon		

DUST FILTER

22800120	Dust filter	42,00	€
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Manual remote control

99810024	Manual remote control for MIG · 10 mt · 12 Pin	236,00	€
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GROUND CABLES

43210076K	Ground cable with clamp · 50 mm ² · 3 mt · conn. 50 mm ²	128,00	€
43210115K	Ground cable with clamp · 70 mm ² · 3 mt · conn. 70 mm ²	172,00	€
43210247K	Ground cable with C-clamp · 70 mm ² · 5 mt · conn. 95 mm ²	307,00	€

DRIVE ROLLS

33805047	Drive roll · Ø 38 mm · 0,8 - 1,0 mm	29,00	€
33805048	Drive roll · Ø 38 mm · 1,2 - 1,6 mm	29,00	€
33805056	Drive roll (Knurled) · Ø 38 mm · 1,2 - 1,6 mm	31,00	€
33805054	Drive roll for aluminium · Ø 38 mm · 0,8 - 1,0 mm	31,00	€
33805055	Drive roll for aluminium · Ø 38 mm · 1,2 - 1,6 mm	31,00	€



PLASMA CUTTING

◦ PLASMA CUTTING



PC EVO 50.1		1ph · 45A · 110/230V	PAG. 56
PC EVO 50.3		3ph · 45A · 400V	PAG. 56
PC EVO 70	NEW	3ph · 70A · 400V	PAG. 58
PC EVO 100	NEW	3ph · 100A · 400V	PAG. 60
PC EVO 126		3ph · 105A · 400V	PAG. 62



PC EVO 50.1 | 50.3



FEATURES



TECHNICAL DATA

	PC EVO 50.1		PC EVO 50.3
Input Voltage	(1ph) · 115V ± 10% 50/60 Hz	(1ph) · 230V ± 10% 50/60 Hz	(3ph) · 400V ± 10% 50/60 Hz
Power 60%	2,5 KVA	5 KVA	7 KVA
Max input current	26 A	25 A	14 A
No load voltage U ₀	270 V	270 V	240 V
Amp Min-Max	20 ÷ 25 A	20 ÷ 45 A	20 ÷ 45 A
Duty Cycle 40°	25A @ 40% 20A @ 100%	45A @ 50% 32A @ 100%	45A @ 50% 35A @ 100%
Clean cut 25 cm/min	8 mm	15 mm	15 mm
Max cut	11 mm	20 mm	20 mm
Severance	12 mm	22 mm	22 mm
Pierce	12 mm	12 mm	12 mm
Required air capacity	220 l/min @ 5 bar		220 l/min @ 5 bar
Insulation class	H		H
Protection degree	IP 22S		IP 22S
Dimensions (LxWxH)	195x495x395 mm		195x495x395 mm
Weight box/net	20,1 / 19,1 kg		20,1 / 19,1 kg

STANDARD CONFIGURATION

Part number	Description	Price
99830032K	PC EVO 50.1	3.400,00 €
99830031A	Power source · Ground cable · 10mm ² · 4 mt	INCLUDED
23010162	Plasma torch EP 105 · 6 mt · 6 Pin · H.FIT	
23015563BH	Starter Kit EP 105 · 20-70A	
99835044K	PC EVO 50.3	3.500,00 €
99835040A	Power source · Ground cable · 10 mm ² · 4 mt	INCLUDED
23010162	Plasma torch EP 105 · 6 mt · 6 Pin · H.FIT	
23015563BH	Starter Kit EP 105 · 20-70A	

CUSTOMIZED CONFIGURATION

● POWER SOURCES

99830031A	Power source PC EVO 50.1	(torch not included)	2.627,00	€
99835040A	Power source PC EVO 50.3	(torch not included)	2.767,00	€

● MANUAL PLASMA TORCH

23010162	Manual plasma torch EP 105 · 6 mt · 6 Pin · H.FIT	*(no consumables)	761,00	€
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● STARTER KIT TORCIA MANUAL · EP 105

23015563BH	Starter Kit EP 105 · 20-70A		147,00	€
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● STANDARD CONSUMABLES

23015354BH	Electrode · blister A · 10 pcs		76,70	€
23015355BH	Swirl ring · blister D · 2 pcs		88,20	€
23015357BH	Tip · 20/70 A · blister A · 10 pcs		45,10	€
23015358BH	Retaining cap · blister D · 1 pc		73,50	€
23015359BH	Shield cap · blister D · 2 pcs		47,30	€

● TROLLEYS

99900258A	Trolley · 4 wheels + shelves HD		607,00	€
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● CUTTING TOOLS

23015404	Bevel tool		812,00	€
23015306	Circle cutting attachment		204,10	€

● AIR FILTER SYSTEM

22905092	Moisture separator		215,50	€
22905093K	Filter cartridge · 8 pcs		117,50	€
22905048	Air/oil filter		528,00	€



99900258A

PC EVO 70

NEW
AVAILABLE FROM MAY 2024


FEATURES



TECHNICAL DATA

Input Voltage
Power 60%
Max input current
No load voltage U_0
Amp Min-Max
Duty Cycle 40°
Clean cut 25 cm/min
Max cut
Severance
Pierce
Required air capacity
Insulation class
Protection degree
Dimensions (LxWxH)
Weight box/net

PC EVO 70

(3ph) · 400V 50/60 Hz
8,9 KVA*
22 A*
330 V*
20 ÷ 70 A*
70A @ 50%*
65A @ 60%*
50A @ 100%*
25 mm*
30 mm*
35 mm*
16 mm*
220 l/min @ 5 bar*
H
IP 22S
230x550x400 mm
23,6 / 20,4 kg

STANDARD CONFIGURATION

Part number	Description	Price
99835042K	PC EVO 70 + EP 105	4.130,00 €
99835042	Power source · Ground cable · 10 mm ² · 4 mt	INCLUDED
23010162	Plasma torch EP 105 · 6 mt · 6 Pin · H.FIT	
23015563BH	Starter Kit EP 105 · 20-70A	

*(no consumables)

CUSTOMIZED CONFIGURATION

● POWER SOURCES

99835042	Power source PC EVO 70	(torch not included)	3.220,00	€
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● MANUAL PLASMA TORCH

23010162	Manual plasma torch EP 105 · 6 mt · 6 Pin · H.FIT	*(no consumables)	761,00	€
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● CNC PLASMA TORCHES

23010163	Mechanized plasma torch · EPM 105 · 6 mt · 6 Pin · H.FIT	*(no consumables)	886,00	€
23010178	Mechanized plasma torch · EPM 105 · 12 mt · 6 Pin · H.FIT	*(no consumables)	1.127,50	€

● STARTER KIT MANUAL TORCH · EP 105

23015563BH	Starter Kit EP 105 · 20-70A	147,00	€
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● STARTER KIT CNC TORCH · EPM 105

23015566BH	Starter Kit EPM 105 · 20-70A	142,00	€
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● CONSUMABILI STANDARD

23015354BH	Electrode · blister A · 10 pcs	76,70	€
23015355BH	Swirl ring · blister D · 2 pcs	88,20	€
23015357BH	Tip · 20/70 A · blister A · 10 pcs	45,10	€
23015358BH	Retaining cap · blister D · 1 pc	73,50	€
23015359BH	Shield cap · blister D · 2 pcs	47,30	€

● TROLLEYS

99900258A	Trolley · 4 wheels + shelves HD	607,00	€
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● CUTTING TOOLS

23015404	Bevel tool	812,90	€
23015306	Circle cutting attachment	204,10	€

● AIR FILTER SYSTEM

22905092	Moisture separator	215,50	€
22905093K	Filter cartridge · 8 pcs	117,50	€
22905048	Air/oil filter	528,00	€



99900258A

PC EVO 100

NEW
AVAILABLE FROM MAY 2024


FEATURES



TECHNICAL DATA

Input Voltage
Power 60%
Max input current
No load voltage U_0
Amp Min-Max
Duty Cycle 40°
Clean cut 25 cm/min
Max cut
Severance
Pierce
Required air capacity
Insulation class
Protection degree
Dimensions (LxWxH)
Weight box/net

PC EVO 100

(3ph) · 400V 50/60 Hz
14,2 KVA*
22 A*
320 V*
20 ÷ 100 A*
100A @ 35%*
70A @ 60%*
60A @ 100%*
35 mm*
40 mm*
50 mm*
20 mm*
220 l/min @ 5 bar*
H
IP 22S
230x550x400 mm
27,1 / 24,0 kg

STANDARD CONFIGURATION

Part number	Description	Price
99835043K	PC EVO 100 + EP 105	6.100,00 €
99835043	Power source · Ground cable · 10 mm ² · 4 mt	INCLUDED
23010162	Plasma torch EP 105 · 6 mt · 6 Pin · H.FIT	
23015564BH	Starter KIT EP 105 · 85-105A	

*(no consumables)

CUSTOMIZED CONFIGURATION

POWER SOURCES

99835043	Power source PC EVO 100	(torch not included)	5.180,00	€
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MANUAL PLASMA TORCH

23010162	Manual plasma torch EP 105 · 6 mt · 6 Pin · H.FIT	*(no consumables)	761,00	€
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CNC PLASMA TORCHES

23010163	Mechanized plasma torch · EPM 105 · 6 m · 6 Pin · H.FIT	*(no consumables)	886,00	€
23010178	Mechanized plasma torch · EPM 105 · 12 m · 6 Pin · H.FIT	*(no consumables)	1.127,50	€

STARTER KIT MANUAL TORCH · EP 105

23015564BH	Starter Kit EP 105 · 85-105A	159,50	€
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STARTER KIT CNC TORCH · EPM 105

23015572BH	Starter Kit EPM 105 · 85-105A	160,00	€
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STANDARD CONSUMABLES

23015354BH	Electrode · blister A · 10 pcs	76,70	€
23015517BH	Swirl ring · blister D · 2 pcs	92,00	€
23015519BH	Tip · 85/105 A · blister A · 10 pcs	69,50	€
23015565BH	Retaining cap · 85/105 A · blister D · 1 pc	60,50	€
23015524BH	Shield cap · blister D · 2 pcs	81,00	€

TROLLEYS

99900258A	Trolley · 4 wheels + shelves HD	607,00	€
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CUTTING TOOLS

23015404	Bevel tool	812,90	€
23015306	Circle cutting attachment	204,10	€

AIR FILTER SYSTEM

22905092	Moisture separator	215,50	€
22905093K	Filter cartridge · 8 pcs	117,50	€
22905048	Air/oil filter	528,00	€



99900258A

PC EVO 126



FEATURES



TECHNICAL DATA

Input Voltage
Power 60%
Max input current
No load voltage U_0
Amp Min-Max
Duty Cycle 40°
Clean cut 25 cm/min
Max cut
Severance
Pierce
Required air capacity
Insulation class
Protection degree
Dimensions (LxWxH)
Weight box/net

PC EVO 126

(3ph) · 400V 50/60 Hz
15 KVA
22 A
320 V
20 ÷ 105 A
105A @ 100%
35 mm
40 mm
50 mm
22 mm
330 l/min @ 5,5 bar
H
IP 22S
255x610x450 mm
47 / 45 kg

STANDARD CONFIGURATION

Part number	Description	Price
99835032KA	PC EVO 126 + EP 126	7.400,00 €
99835032A	Power source · Ground cable · 25 mm ² · 4 mt	INCLUDED
23010153	Plasma torch EP 126 · 6 mt · H.FIT	
23015473BH	Starter KIT EP 126 · 105A	

CUSTOMIZED CONFIGURATION

POWER SOURCES

99835032A	Power source PC EVO 126	(torch not included)	6.584,00	€
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MANUAL PLASMA TORCH

23010153	Manual plasma torch · EP 126 · 6 mt · 125A · 6 Pin · H.FIT	*(no consumables)	749,00	€
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CNC PLASMA TORCHES

23010154	Mechanized plasma torch · EPM 126 · 6 mt · 125A · 6 Pin · H.FIT	*(no consumables)	1.055,00	€
23010155	Mechanized plasma torch · EPM 126 · 12 mt · 125A · 6 Pin · H.FIT	*(no consumables)	1.331,00	€

STARTER KIT MANUAL TORCH · EP 126

23015473BH	Starter Kit EP 126 · 105 A		161,70	€
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STARTER KIT CNC TORCH · EPM 126

23015477BH	Starter Kit EPM 126 · 105 A		195,30	€
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CONSUMABLES FOR PLASMA TORCH EP 126

23015374BH	Electrode · 5 pcs		47,30	€
23015373BH	Swirl ring · 2 pcs		99,80	€
23015379BH	Tip · 105 A · 10 pcs		68,30	€
23015444BH	Retaining cap · 100/125 A · 1 pc		67,10	€
23015384BH	Shield cap · 2 pcs		55,70	€

TROLLEYS

99900258A	Trolley · 4 wheels + shelves HD		607,00	€
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CUTTING TOOLS

23015404	Bevel tool		813,00	€
23015306	Circle cutting attachment		214,00	€

AIR FILTER SYSTEM

22905092	Moisture separator		215,50	€
22905093K	Filter cartridge · 8 pcs		117,50	€
22905048	Air/oil filter		528,00	€



99900258A



SPOT WELDING

PP 19W | 29W



FEATURES

**Input cable
NON INCLUDED**

OPTIONAL

TECHNICAL DATA

Input Voltage
Power 50%
Delayed fuses
Min arm projection
Max arm projection
Electrode force
Max welding capacity
Ø Arms
Dimensions (LxWxH)
Weight box/net

PP 19W	PP 29W
(1ph) · 400V ± 10% · 50/60 Hz	(1ph) · 400V ± 10% · 50/60 Hz
15 KVA	25 KVA
25 A	45 A
260 mm	260 mm
500 mm	500 mm
275 daN (6bar)	275 daN (6bar)
1,5 + 1,5 mm	3 + 3 mm
45 mm	45 mm
441x852x1260 mm	441x852x1260 mm
115 / 116 kg	131 / 125 kg

CUSTOMIZED CONFIGURATION

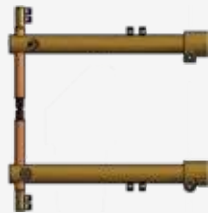
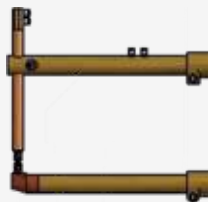
POWER SOURCES

99505011K	Power source PP 19W	9.655,00	€
99505012K	Power source PP 29W	10.568,00	€

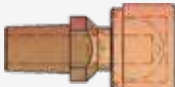
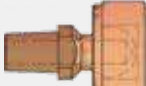
COOLER UNITS

99490021KA	Cooler unit SMART 230V 220AC/DC + tank CL 500 · 5 kg	1.336,00	€
99490027KA	Cooler unit SMART 400V + tank CL 500 · 5 kg	1.314,00	€
10910035	Tank CL 500 · 5 kg	76,40	€
10910036	Tank CL 500 · 25 kg	305,80	€

PAIR OF COOLED ARMS · SPARE PARTS

99920510		CB-80 · Pair of cooled arms with: Ø 45x500 mm / electrode holders · Ø 20x185 mm / cone · Ø 12	1.559,00	€
99920511		CB-90 · Pair of cooled arms with: Ø 45x700 mm / electrode holders · Ø 20x185 mm / cone · Ø 12	1.848,00	€
99920512		CB-90 ITD · Pair of cooled arms with: Ø 45x700 mm / lower straight head · Ø 20 mm	2.402,00	€
99920513		CB-90 ITI · Pair of cooled arms with: Ø 45x700 mm / lower angled head · Ø 20 mm	2.402,00	€
99920514	-	PE-8/185 · Pair of cooled arms with: electrode holders without electrode · Ø 20x185 mm	243,00	€
99920515	-	PE-8/300 · Pair of cooled arms with: electrode holders without electrode · Ø 20x300 mm	306,00	€

ELECTRODES · SPARE PARTS

99920516		E-53/8 No center electrode · 20 pcs	531,00	€
99920517		E-54/8 Central point electrode · 20 pcs	491,00	€
99920518		E-52/8 Electrode with flexible kneecap · Ø 22 mm · 5 pcs	540,00	€
99920519		E-55/8 Electrode with flexible kneecap · Ø 30 mm · 5 pcs	669,00	€
99920520		E-60/8 Flat electrode · Ø 30 mm · 5 pcs	272,00	€
99920521		E-100 Printed electrode tip with cap · 30 pcs	190,00	€



SAFETY

GoodPRO
@rednet

Helix

SAFETY

WELDING MASKS

	PART NUMBER	DESCRIPTION	OPTIC CLASS
STORM VISION 4.1 + HELVI BAG XL	99900269	Welding mask with respiartor · 4 Sensors	1 / 1 / 1 / 1
VISION 4.1 + HELMET BAG	21905147K	Welding mask · 4 Sensors	1 / 1 / 1 / 1
SKY 4.0 + HELMET BAG	21905179K	Welding mask · 4 Sensors	1 / 1 / 1 / 2
VISION 2.1 + HELMET BAG	21905100K	Welding mask · 2 Sensors	1 / 1 / 1 / 2
SKY 2.0 + HELMET BAG	21905125K	Welding mask · 2 Sensors	1 / 1 / 1 / 2
MIRAGE	21905182	Manual welding mask · DIN 11	-
HELMET BAG	21905181	Practical bag for welding masks	-

WELDING CLOTHING

	PART NUMBER	DESCRIPTION	AVAILABLE SIZES (European)
JACKET	21905135	Welding jacket	48 - 50 - 52 - 54 - 56
THROUSERS	21905136	Welding trousers	48 - 50 - 52 - 54 - 56
TIG GLOVES	21905133	Professional welding gloves	09 - 10
MIG/MMA GLOVES	21905134	Professional welding gloves	10 - 11
SPLIT LEATHER GLOVES	21905177	Professional welding gloves	One-size-fits-all
APRON	21905176	Welding apron	One-size-fits-all

FUME EXTRACTORS

	PART NUMBER	HOSE TYPE	Ø HOSE	HOSE LENGTH	FILTRATION EFFICIENCY	NOISE LEVEL
PFE	99900230	Flexible	55 mm	2000 mm	99 %	72 dBA
MFE (NO HOSE)	99900299	-	-	-	99 %	74 dBA
MFE HD (NO HOSE)	99900300	-	-	-	99,5 %	<= 70 dBA
ARMOTECH	99900301	Rigid	160 mm	3000 mm	-	-
ARMOFLEX	99900302	Flexible	160 mm	3000 mm	-	-

4 SENSORS · STORM VISION 4.1 + HELVI BAG XL

99900269

1940,00 €


Additional filter
for INOX welding

TRUE
COLORS

Optical Class **1/1/1**
Filter size **133 x 114 x 9 mm**
Viewing area **97 x 62 mm**
4 Sensors · Light Shade 3.5
Darkness Shade **5 - 8 / 9 - 13** variable
Grinding **YES DIN 4** Fixed
Protection Adjustment **Internal**, variable shade
UV/IR Protection up to **DIN 16**
Switching time from Light to Dark **1/25000s**
Switching time from Dark to Light **0.05 - 1.0s**
Sensitivity/Delay **adjustable** by digital control (**10 levels**)
Power Supply **Solar cells + 2 x CR2450 Lithium batteries**
ON/OFF: manual ON - Automatic OFF
Low Battery alarm **YES**, red pilot lamp
Min Amp/TIG Rating **≥ 2A** AC - DC
True Color filter **YES**



RESPIRATOR TECHNICAL DATA

2 air flow levels: **170 lpm** and **210 lpm**
Filter efficiency: **99,97%** · Battery life: **9 h (170 lpm)**
Recharge time: **1 h** · Weight: **1kg** · Approval: **EN12941- TH2t**



TIG · MIG · MMA · PLASMA · GRINDING

SPARE PARTS

EXTERNAL GLASS	21905076	133 x 114 x 1 mm	4,40 €
INTERNAL GLASS	21905079	96,9 x 65,7 x 1 mm	3,50 €
STANDARD BATTERY	21905155	-	184,00 €
EXTENDED BATTERY	21905156	-	333,50 €
EXTERNAL PROTECTION	21905159	-	9,00 €
FILTER PROTECTION	21905158K	(5 pieces KIT)	36,80 €
PARTICULATE FILTER	21905157	-	28,70 €
GAS FILTER	21905161	-	184,00 €

4 SENSORS · VISION 4.1 + HELMET BAG

21905147K

507,00 €



Optical Class **1/1/1/1**
 Filter size **133 x 114 x 9 mm**
 Viewing area **97 x 62 mm**
4 Sensors
 Light Shade **3.5**
 Darkness Shade **5 - 8 / 9 - 13** variable
 Grinding **YES DIN 4** Fixed
 Protection Adjustment **Internal**, variable shade
 UV/IR Protection up to **DIN 16**
 Switching time from Light to Dark **1/25000s**
 Switching time from Dark to Light **0.05 - 1.0s**
 Sensitivity/Delay **adjustable** by digital control (**10 levels**)
 Power Supply **Solar cells + 2 x CR2450 Lithium batteries**
 ON/OFF: manual ON - Automatic OFF
 Low Battery alarm **YES**, red pilot lamp
 Min Amp/TIG Rating $\geq$ **2A AC - DC**
 True Color filter **YES**



TIG · MIG · MMA · PLASMA · GRINDING

SPARE PARTS

EXTERNAL GLASS	21905076	133 x 114 x 1 mm	4,40 €
INTERNAL GLASS	21905079	96,9 x 65,7 x 1 mm	3,50 €

4 SENSORS · SKY 4.0 + HELMET BAG

21905179K

202,00 €



Optical Class **1/1/1/2**
 Filter size **110 x 90 x 9 mm**
 Viewing area **100 x 53 mm**
4 Sensors
 Light Shade **4**
 Darkness Shade **5 - 8 / 9 - 13** variable
 Grinding **YES DIN 4** Fixed
 Protection Adjustment **External**, variable shade
 UV/IR Protection up to **DIN 16**
 Switching time from Light to Dark **1/25000s**
 Switching time from Dark to Light **0.1 - 1.0s**
 Sensitivity/Delay **adjustable** by infinite knob
 Power Supply **Solar cells + 1 x CR2032 Lithium battery**
 ON/OFF Automatic
 Low Battery alarm **YES**, red pilot lamp
 Min Amp/TIG Rating $\geq$ **5A AC - DC**
 True Color filter **YES**



TIG · MIG · MMA · PLASMA · GRINDING

SPARE PARTS

EXTERNAL GLASS	21905168	120 x 104 x 1 mm	4,30 €
INTERNAL GLASS	21905169	105,6 x 58 x 0,8 mm	3,50 €

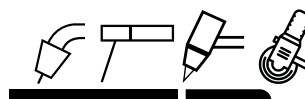
2 SENSORS · VISION 2.1 + HELMET BAG

21905100K

243,00 €



Optical Class **1/1/1/2**
 Filter size **110 x 90 x 9 mm**
 Viewing area **98 x 44 mm**
2 Sensors
 Light Shade **3.5**
 Darkness Shade **9 - 13**
 Grinding **YES**
 Protection Adjustment **Internal**, variable shade
 UV/IR Protection up to DIN **16**
 Switching time from Light to Dark **1/16000s**
 Switching time from Dark to Light **0.1 - 1.0s**
 Sensitivity/Delay **adjustable** by infinite knob
 Power Supply **Solar cells** and **2 Alkaline AAA batteries**
 ON/OFF Automatic
 Low Battery alarm **YES**, red pilot lamp
 Min Amp/TIG Rating **≥ 5A AC - DC**
 True Color filter **YES**



MIG · MMA · PLASMA · GRINDING

SPARE PARTS

EXTERNAL GLASS	21905077	114 x 100 x 1,5 mm	4,40 €
INTERNAL GLASS	21905078	95,9 x 47,2 x 1 mm	3,70 €

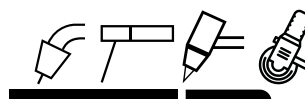
2 SENSORS · SKY 2.0 + HELMET BAG

21905125K

139,00 €



Optical Class **1/1/1/2**
 Filter size **110 x 90 x 9 mm**
 Viewing area **98 x 42 mm**
2 Sensors
 Light Shade **4**
 Darkness Shade **9 - 13**
 Grinding **YES**
 Protection Adjustment **External**, variable shade
 UV/IR Protection up to DIN **16**
 Switching time from Light to Dark **1/25000s**
 Switching time from Dark to Light **0.1 - 1.0s**
 Sensitivity/Delay **adjustable** by infinite knob
 Power Supply **Solar cells** and **1 CR2032 batteries**
 ON/OFF Automatic
 Low Battery alarm **YES**, red pilot lamp
 Min Amp/TIG Rating **≥ 10A AC - DC**
 True Color filter **NO**



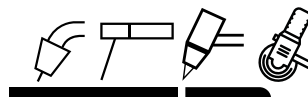
MIG · MMA · PLASMA · GRINDING

SPARE PARTS

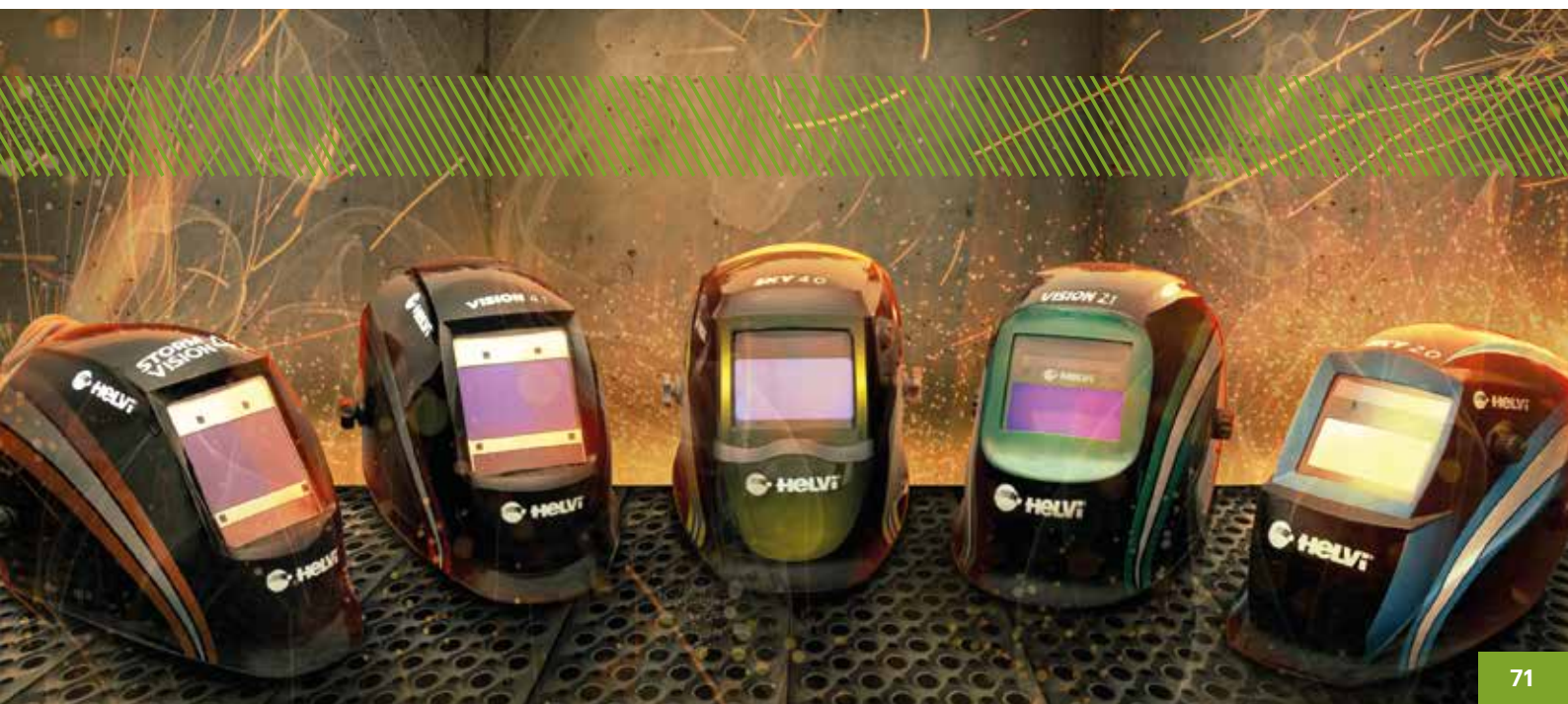
EXTERNAL GLASS	21905168	120 x 104 mm	4,30 €
INTERNAL GLASS	21905129	101 x 49 mm	3,50 €

MANUAL CONTROL · MIRAGE**21905182****51,50 €**

Filter size **110 x 90 x 5 mm**
 Viewing area **110 x 90 mm**
 Darkness Shade **DIN11**
 Grinding **YES**
 UV/IR Protection up to DIN **16**

**MIG · MMA · PLASMA · GRINDING****SPARE PARTS**

EXTERNAL GLASS	21905184	110,5 x 93 mm	3,50 €
INTERNAL GLASS	21905183	110 x 90 x 5 mm	4,60 €

HELMET BAG**21905181****13,00 €**



1

2

Protective clothing against heat risks designed specifically for welding.

Made of 100% cotton with permanent treatment PROBAN® flame retardant.

Materials: 100% cotton, weight 340 g/m², FL PROBAN® permanent treatment

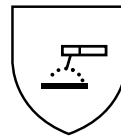
Performance was checked after 50 cycles of washing and are still certified the same.

PROBAN® is a technological process of controlled quality which provides fabrics with flame retardant properties suitable for long term use.

PROBAN® fabrics resist regeneration / recycling and dry cleaning processes. Protection against heat risks in different work environments is guaranteed for a long time.



EN ISO 11612
A1 A2 B1 C1 F1



EN ISO 11611
class 1

1

WELDING JACKET



AVAILABLE SIZES

48	50	52	54	56	
M	M/L	L	XL	XXL	•

21905135

216,00 €

2

WELDING TROUSERS



AVAILABLE SIZES

48	50	52	54	56	
M	M/L	L	XL	XXL	•

21905136

190,00 €

3

WELDING GLOVES

FOR TIG WELDING



EN: 388:2016



3122

EN: 407:2004



433X2X

AVAILABLE SIZES

09 · 10

21905133

19,50 €

FOR MIG/MMA WELDING



EN: 388:2016



3122

EN: 407:2004



433X2X

AVAILABLE SIZES

10 · 11

21905134

26,00 €

SPLIT LEATHER FOR WELDING



EN: 388:2016



3222

EN: 407:2004



413X4X

AVAILABLE SIZES

ONE SIZE FITS ALL

21905177

18,50 €

4

WELDING APRON



EN: 388:2016



3222

EN: 407:2004



413X4X

EN ISO 11611:2015



Class 2 A1



AVAILABLE SIZES

ONE SIZE FITS ALL

21905176

31,00 €

PFE · Portable fume extractor

Input voltage	1ph · 230V 50Hz
Hose	Flexible
Ø Hose	55 mm
Hose length	2000 mm
Motor power	1,1 KW
Airflow	250 m³/h
Extraction capacity	110 m³/h
Filter type	3 stages filter
Filtration efficiency	99%
Noise level	72 dBA
Dimensions (LxWxH)	520x255x470 mm (without hose)
Box (LxWxH)	800x600x450 mm
Weight gross/net	23/20 Kg
Gross price	2.040,00 €
Part number	99900230


MFE · Mobile fume extractor

Input voltage	1ph · 230V 50Hz
Motor power	1,1 KW
Airflow	2500 m³/h
Extraction capacity	1400 m³/h
Filter type	HEPA filter (Light-medium duty cycle)
Filtration efficiency	99%
Noise level	74 dBA
Dimensions (LxWxH)	1100x523x830 mm
Box (LxWxH)	1150x550x1050 mm
Weight gross/net	80 / 70 Kg
Gross price	3.840,00 €
Part number	99900299


MFE HD · Mobile fume extractor

Input voltage	1ph · 230V 50Hz
Motor power	2500 m³/h
Airflow	1480 m³/h
Extraction capacity	1400 m³/h
Filter type	HEPA filter (Light-medium duty cycle)
Filtration efficiency	99.5%
Noise level	<= 70 dBA
Dimensions (LxWxH)	600x800x1200 mm
Box (LxWxH)	660x840x1380 mm
Weight gross/net	100 / 90 Kg
Gross price	4.300,00 €
Part number	99900300



	ARMOTECH	ARMOFLEX
Hose	Rigid	Flexible
Ø Hose	160 mm	160 mm
Hose length	3000 mm	3000 mm
Box (LxWxH)	1610x550x380 mm	1610x550x380 mm
Gross weight	21 Kg	16 Kg
Gross price	1.590,00 €	1.290,00 €
Part number	99900301	99900302



ARMOTECH



ARMOFLEX

3 STAGES FILTER (PFE)



- 1 ANTI-SPARKS METALLIC FILTER
- 2 FILTER CARTRIDGE - Efficiency 99%
- 3 CARBON FILTER

SPARE PARTS

1	99900242	Dim.: 240x337x12 mm	51,00 €
2	99900243	Dim.: Ø 195mm · L=28 mm	539,00 €
3	99900244	Dim.: 240x292 mm	230,00 €

3 STAGES HEPA FILTER (MFE · MFE HD)



- 1 **METALLIC FILTER CELL + CORRUGATED**
 Material: Aluminum fiber
 Regeneration: Yes, washable

 Material: Polyester fiber
 Regeneration: Yes, by shacking
- 2 **RIGID HEPA GLASS MICROFIBER POCKET FILTER**
 Material: Glass fiber EU12
 Regeneration: NO (needs replacement)

MFE SPARE PARTS

1	99900305	Dimensions: 490x592x48 mm	210,00 €
2	99900238	Dimensions: 490x592x48 mm	482,00 €

MFE HD SPARE PARTS

1	99900306	Dimensions: 490x592x98 mm	236,00 €
2	99900238	Dimensions: 490x592x98 mm	482,00 €

OPTIONAL

99900241	CARBON FILTER (Couple) Dimensions: 292x648x48 mm	452,00 €
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ACCESSORIES AND SPARE PARTS

● ACCESSORIES AND SPARE PARTS

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GENERAL ACCESSORIES

MAGNETIC HOLDERS

	21905123	Arrow magnetic holder • 22 Kg	13,00 €
	21905124	Arrow magnetic holder • 34 Kg	18,00 €
	21905140	Magnetic holder with ON/OFF function • 40 Kg	110,50 €
	21905141	Adjustable magnetic holder • 12 Kg	49,00 €
	21905142	Adjustable magnetic holder • 15 Kg	63,50 €
	21905173	Magnetic MIG torch holder • Blue	25,00 €
	21905174	Magnetic TIG torch holder • Yellow	25,00 €
	21905175	Magnetic MMA torch holder • Red	25,00 €

GENERAL ACCESSORIES

HELVI BAGS

	21905178K	Helvi bag M · Dim. 450 x 220 x 270 mm	113,00 €
	21905139K	Helvi bag XL · Dim. 540 x 225 x 250 mm	127,00 €

WELDING STATION

	99900309	Welding station	3.090,00 €
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GENERAL ACCESSORIES

GAS WELDING

	22905114	Zero compensated Argon Flowmeter Regulator	Italy	235,00 €
	22905111	Pressure regulator Argon double stage with flowmeter	Italy / England	613,00 €
	22905090K	Pressure regulator ECO mini CO ₂ + Adaptor for gas bottle Argon / CO ₂	Italy / England	79,00
	22905049	Pressure regulator CO ₂ mini	Italy / England	98,00 €
	22905102	Pressure regulator Argon mini	Netherland	117,00 €
	22905098	Pressure regulator Argon mini	Japan	97,00 €
	22905097	Pressure regulator CO ₂ mini	Norway / Belgium	88,00 €
	22905029K	Pressure regulator Maxi CO ₂ + Adaptor for gas bottle Argon / CO ₂	Italy / England	178,00 €
	22905029	Pressure regulator CO ₂ maxi	Italy / England	151,00 €
	22905030	Pressure regulator Argon/CO ₂ maxi	Germany	162,00 €
	22905062	Pressure regulator Argon CGA580 maxi	USA	162,00 €
	22910014	Adaptor for gas bottle CO ₂ Argon	Italy	18,70 €
	22910029	Adaptor for gas bottle CO ₂ Argon	England	17,00 €
	22910055	Adaptor for gas bottle CO ₂ t Argon	Sweden - Italy	18,50 €

REMOTE CONTROLS

	99810016	MMA • Manual remote control • 14 pin • 10 mt	215,00 €
	99810020	MMA • Manual remote control • 12 pin • 10 mt	226,00 €
	99810012	TIG • Foot remote control • 14 pin • 5 mt	599,00 €
	99810021	TIG • Foot remote control • 12 pin • 5 mt	604,00 €
	99810024	MIG • Manual remote control • 12 pin • 10mt	236,00 €

GENERAL ACCESSORIES

CLAMPS

	22110010	Electrode holder 202 type • Kit 250/300 A	18,70 €
	22110037	Electrode holder • Kit 400 A	28,40 €
	22110031	Electrode holder 500A type • Kit 500/600 A	34,60 €
	22110007	Earth clamp 200A type • Kit 180 A	6,00 €
	22110033	Earth clamp 300A type • Kit 250 A	10,00 €
	22110026	Earth clamp 500A type • Kit 400 A	19,00 €
	22110015	Earth clamp NEV 500 type • Kit 500 A	30,00 €
	22110021	Earth clamp NEV 650 type • Kit 600 A	38,00 €
	22110066	Earth C-clamp	82,00 €

WELDING KITS

	99900011	Arc welding kit • 25 mm ² • 5 + 3 mt • connector 50 mm ²	222,00 €
	99900009	Arc welding kit • 35 mm ² • 5 + 3 mt • connector 50 mm ²	257,00 €
	99900022	Arc welding kit • 500 Amp Kit • 50 mm ² • 5 + 3 mt • connector 50 mm ²	328,00 €
	99900063	Arc welding kit • 600 Amp Kit • 70 mm ² • 5 + 3 mt • connector 70 mm ²	428,00 €
	99900037	Arc welding kit • 180 Amp Kit • 16 mm ² • 3 + 2 mt • connector 25 mm ²	104,00 €
	99900099	Arc welding kit • 250 Amp Kit • 25 mm ² • 3 + 2 mt • connector 50 mm ²	166,00 €

GROUND CABLES • WELDING CABLES

	43210138K	Ground cable with clamp • 16 mm ² • 2 mt • connector 25 mm ²	37,50 €
	43210170K	Ground cable with clamp • 25 mm ² • 2 mt • connector 50 mm ²	57,50 €
	43210132K	Ground cable with clamp • 25 mm ² • 3 mt • connector 50 mm ²	97,50 €
	43210142K	Ground cable with clamp • 35 mm ² • 3 mt • connector 50 mm ²	104,50 €
	43210076K	Ground cable with clamp • 50 mm ² • 3 mt • connector 50 mm ²	128,00 €
	43210115K	Ground cable with clamp • 70 mm ² • 3 mt • connector 70 mm ²	172,00 €
	43210247K	Ground cable with C-clamp • 70 mm ² • 5 mt • connector 95 mm ²	307,00 €
	43205028K	Welding cable with electrode holder • 16 mm ² • 3 mt • 180 Amp • connector 25 mm ²	65,50 €
	43205049K	Welding cable with electrode holder • 16 mm ² • 3 mt • 180 Amp • connector 50 mm ²	65,50 €
	43205040K	Welding cable with electrode holder • 25 mm ² • 3 mt • 250 Amp • connector 50 mm ²	82,50 €
	43205034K	Welding cable with electrode holder • 35 mm ² • 5 mt • 400 Amp • connector 50 mm ²	143,50 €
	43205037K	Welding cable with electrode holder • 50 mm ² • 5 mt • 500 Amp • connector 50 mm ²	191,00 €
	43205052K	Welding cable with electrode holder • 70 mm ² • 5 mt • 500 Amp • connector 70 mm ²	246,50 €

GENERAL ACCESSORIES

WIRE FEEDERS

	UNITECH 368	UNITECH 418	UNITECH 558	UNITECH PULSE 350 C	UNITECH PULSE 360	UNITECH PULSE 500	MAXITECH 356C	MAXITECH 386	MAXITECH 506	
WIRE FEEDER 1 • H4 MANUAL	•	•	•							1400,00 €
WIRE FEEDER 2 • X4 SYNERGIC	•	•	•							1650,00 €
WIRE FEEDER 3 • XP4 LCD				•	•	•				2.033,00 €
WIRE FEEDER 4 • XP4 NO LCD				•	•	•				1.650,00 €
WIRE FEEDER 5 • F4W							•	•	•	2.491,00 €
WIRE FEEDER 6 • AUTOFEED 450							•	•	•	5.379,00 €

WIRE FEEDER 1 H4 MANUAL		WIRE FEEDER 2 X4 SYNERGIC		WIRE FEEDER 3 XP4 LCD		WIRE FEEDER 4 * XP4 NO LCD		WIRE FEEDER 5 F4W	
									
(LxWxH)	240x560x460 mm	(LxWxH)	240x560x460 mm	(LxWxH)	240x560x460 mm	(LxWxH)	240x560x460 mm	(LxWxH)	270x580x460 mm
Box	300x680x490 mm	Box	300x680x490 mm	Box	300x680x490 mm	Box	300x680x490 mm	Box	300x680x490 mm
Part number	99420080	Part number	99420079A	Part number	99420081	Part number	99420082	Part number	99420067A
WIRE FEEDER 6 AUTOFEED 450									
									
(LxWxH)	220x600x430 mm								
Box	270x660x470 mm								
Part number	99420077								

*the data are preliminary and may change in the future

GENERAL ACCESSORIES

INTERCONNECTION CABLES



		Cable length	UNITECH 368	UNITECH 418	UNITECH 558	UNITECH PULSE 350 C	UNITECH PULSE 360	UNITECH PULSE 500	MAXITECH 386	MAXITECH 506	
10 pin CAN BUS H ₂ O	44890342 · 70 mm²	5 mt				•	•	•	•	•	948,00 €
	44890349 · 70 mm²	10 mt				•	•	•	•	•	1.456,00 €
10 pin CAN BUS Air	44890357 · 70 mm²	10 mt				•	•	•	•	•	1.389,00 €
7 pin H ₂ O	44890386A · 70 mm²	5 mt		•	•						645,00 €
	44890388A · 70 mm²	10 mt		•	•						990,00 €
	44890389 · 70 mm²	20 mt		•	•						1.800,00 €
	44890390 · 70 mm²	30 mt		•	•						2.620,00 €
	44890391 · 70 mm²	40 mt		•	•						3.400,00 €
7 pin Air	44890395 · 35 mm²	5 mt	•								430,00 €
	44890396 · 50 mm²	5 mt	•								475,00 €
	44890397 · 70 mm²	5 mt		•	•						580,00 €
	44890400 · 70 mm²	10 mt		•	•						920,00 €
	44890392 · 70 mm²	20 mt		•	•						1.700,00 €
	44890393 · 70 mm²	30 mt		•	•						2.470,00 €
	44890394 · 70 mm²	40 mt		•	•						3.200,00 €

GENERAL ACCESSORIES

COOLER UNITS

	COMPACT 246 HF	COMPACT 306 HF	COMPACT 416 HF	COMPACT 220 AC/DC	COMPACT 280 AC/DC	COMPACT 410 AC/DC	UNITECH 328	UNITECH 358C	UNITECH 368	UNITECH 418	UNITECH 558	UNITECH PULSE 350C	UNITECH PULSE 360	UNITECH PULSE 500	MAXITECH 356C	MAXITECH 386	MAXITECH 506	
COOLER UNIT 1 • SMART 220 AC/DC				•														1336,00 €
COOLER UNIT 2 • SMART 246HF	•																	1394,00 €
COOLER UNIT 3 • SMART 400V		•	•		•													1314,00 €
COOLER UNIT 4 • HD																•	•	1839,00 €
COOLER UNIT 5 • XL						•									•	•	•	1505,00 €
COOLER UNIT 6 • SMART XL							•			•	•							1336,00 €
COOLER UNIT KIT 7 • UNITECH C								•				•						970,00 €
COOLER UNIT KIT 8 • UNITECH PULSE													•	•				1336,00 €
LIFTER KIT • UNI									•	•	•							250,00 €

All Cooler units are supplied with a 5 Kg Cooling liquid tank

COOLER UNIT 1 SMART 230V 220AC/DC		COOLER UNIT 2 SMART 230V 246HF		COOLER UNIT 3 SMART 400V		COOLER UNIT 4 HD		COOLER UNIT 5 XL	
BACK		BACK		BACK					
(LxWxH)	535x250x230 mm	(LxWxH)	535x250x230 mm	(LxWxH)	535x250x230 mm	(LxWxH)	650x310x230 mm	(LxWxH)	650x310x230 mm
Box	685x315x310 mm	Box	685x315x310 mm	Box	685x315x310 mm	Box	800x380x320 mm	Box	800x380x 320 mm
Part number	99490021KA	Part number	99490021KIA	Part number	99490027KA	Part number	99490023KA	Part number	99490024KA

COOLER UNIT 6* SMART XL		COOLER UNIT KIT 7 UNITECH C		COOLER UNIT KIT 8 UNITECH PULSE		LIFTER KIT UNI		COOLING LIQUID CL 500	
BACK									
(LxWxH)	600x250x230 mm	(LxWxH)	-	(LxWxH)	-	(LxWxH)	600x250x230 mm		
Box	740x310x305 mm	Box	-	Box	-	Box	740x310x305 mm	5 Kg	10910035 80,00
Part number	99490030KA	Part number	99490032K	Part number	99490033K	Part number	99490031	25 Kg	10910036 320,00

GENERAL ACCESSORIES

CONFIGURAZIONE CARRELLI

	COMPACT 306C	COMPACT 406C	COMPACT 246 HF	COMPACT 306 HF	COMPACT 416 HF	COMPACT 220 AC/DC	COMPACT 280 AC/DC	COMPACT 410 AC/DC	TP 210	TP 210 XL	TP 220	TP 220 XL	TP EVO 190	TP EVO 220	UNITECH 328	UNITECH 368	UNITECH 418	UNITECH 558	MAXITECH 356C	MAXITECH 386	MAXITECH 506	PC 50.1	PC 50.3	PC EVO 70	PC EVO 100	PC 126	
TROLLEY 1	•	•	•			•			•	•	•	•	•	•	•												399,00 €
TROLLEY 2								•											•	•	•						668,00 €
TROLLEY 3																			•	•	•						838,00 €
TROLLEY 4	•	•	•	•	•	•			•	•	•	•	•	•								•	•	•	•	•	607,00 €
TROLLEY 5				•	•		•								•	•	•	•									585,00 €

TROLLEY 1 2 wheels + shelves · ECO		TROLLEY 2 4 wheels · ECO		TROLLEY 3 4 wheels · HD		TROLLEY 4 4 wheels + shelves · HD		TROLLEY 5 4 wheels · UNI	
		 only with cooler unit HD 99490023KA & XL 99490024KA		 only with cooler unit HD 99490023KA & XL 99490024KA					
(LxWxH)	520x450x1060 mm	(LxWxH)	970x420x1085 mm	(LxWxH)	1030x500x1060 mm	(LxWxH)	950x435x975 mm	(LxWxH)	460x1000x800 mm
Box	1065x300x365 mm	Box	1065x300x365 mm	Box	1035x530x300 mm	Box	1065x300x365 mm	Box	305x1060x360 mm
Part number	99900171A	Part number	99900187	Part number	99900201	Part number	99900258A	Part number	99900282

*the data are preliminary and may change in the future

MIG/MAG ACCESSORIES

ACCESSORIES · MIG/MAG TORCHES

	23000494	TRAFIMET ERGO PLUS 25 · 3 mt · Black/Blue · Euro connection	205,00 €
	23000495	TRAFIMET ERGO PLUS 25 · 4 mt · Black/Blue · Euro connection	271,00 €
	23000431	MIG torch TBI 360 · 4 mt · Blue · Euro connection	412,00 €
	23000444	MIG torch TBI 511 · 4 mt · Blue · H ₂ O · Euro connection	558,00 €
	23000462	M3X 500 SC · 3 mt · H ₂ O · Euro connection	419,00 €
	23000460	M3X 500 SC · 4 mt · H ₂ O · Euro connection	458,00 €
	23000471	PARKER MM 555 W - Up/Down · 3 mt · H ₂ O · Euro connection	963,00 €
	23000472	PARKER MM 555 W - Up/Down · 4 mt · H ₂ O · Euro connection	1.024,00 €
	23000473	PARKER MM 555 W - Up/Down · 5 mt · H ₂ O · Euro connection	1.107,00 €

MIG/MAG ACCESSORIES

SPARE PARTS · MIG/MAG CONSUMABLES

CONSUMABLES FOR 23000494 - 23000495

	23005619	Torch neck	56,60 €
	23005070	M6 Contact tip · Ø 0,6 mm · 20 pcs	1,63 €
	23005038	M6 Contact tip · Ø 0,8 mm · 20 pcs	1,63 €
	23005039	M6 Contact tip · Ø 1,0 mm · 20 pcs	1,63 €
	23005040	M6 Contact tip · Ø 1,2 mm · 20 pcs	1,63 €
	23005112	M6 Contact tip · Ø 1,6 mm · 20 pcs	1,63 €
	23005036	Gas nozzle · Ø 15 mm · lots of 10 pcs	8,62 €
	23005037	Spot welding nozzle · 10 pcs	20,30 €
	23005034	Swirl ring · lots of 10 pcs	5,40 €
	23005562	Brass wire inlet tube Ø 4,4 x 5 mm · L = 150 mm	9,10 €

CONSUMABLES FOR 23000444

	23005503	Torch neck	184,80 €
	23005591	Insulator	2,50 €
	23005504	M8 Contact tip · Ø 1,0 mm · 20 pcs	2,50 €
	23005505	M8 Contact tip · Ø 1,2 mm · 20 pcs	2,50 €
	23005506	M8 Contact tip · Ø 1,6 mm · 20 pcs	2,50 €
	23005495	Gas nozzle · Ø 16 mm · lots of 10 pcs	15,10 €
	23005493	Swirl ring · lots of 5 pcs	2,40 €
	23005494	Tip holder M8	4,80 €

CONSUMABLES FOR 23000471 - 472 - 473

	23005558	Torch neck	146,00 €
	23005442	M8 Contact tip for ALU · Ø 0,8 mm · 20 pcs	2,50 €
	23005443	M8 Contact tip for ALU · Ø 1,0 mm · 20 pcs	2,50 €
	23005447	M8 Contact tip for ALU · Ø 1,2 mm · 20 pcs	2,50 €
	23005081	M8 Contact tip · Ø 1,0 mm · 20 pcs	2,10 €
	23005082	M8 Contact tip · Ø 1,2 mm · 20 pcs	2,10 €
	23005087	M8 Contact tip · Ø 1,6 mm · 20 pcs	2,10 €
	23005154	Gas nozzle · Ø 16 mm · lots of 10 pcs	13,20 €
	23005156	Swirl ring · lots of 5 pcs	5,60 €
	23005155	Tip holder M8	8,40 €
	2305582	2 way module MIG control	132,30 €
	23005583	4 way module MIG control	158,60 €

CONSUMABLES FOR 23000431

	23005467	Torch neck	126,50 €
	23005070	M6 Contact tip · Ø 0,6 mm · 20 pcs	1,63 €
	23005038	M6 Contact tip · Ø 0,8 mm · 20 pcs	1,63 €
	23005039	M6 Contact tip · Ø 1,0 mm · 20 pcs	1,63 €
	23005040	M6 Contact tip · Ø 1,2 mm · 20 pcs	1,63 €
	23005112	M6 Contact tip · Ø 1,6 mm · 20 pcs	1,63 €
	23005442	M8 Contact tip for ALU · Ø 0,8 mm · 20 pcs	2,50 €
	23005443	M8 Contact tip for ALU · Ø 1,0 mm · 20 pcs	2,50 €
	23005447	M8 Contact tip for ALU · Ø 1,2 mm · 20 pcs	2,50 €
	23005084	M8 Contact tip · Ø 0,8 mm · 20 pcs	2,10 €
	23005081	M8 Contact tip · Ø 1,0 mm · 20 pcs	2,10 €
	23005082	M8 Contact tip · Ø 1,2 mm · 20 pcs	2,10 €
	23005087	M8 Contact tip · Ø 1,6 mm · 20 pcs	2,10 €
	23005466	Gas nozzle · Ø 16 mm · lots of 10 pcs	15,50 €
	23005464	Swirl ring · lots of 5 pcs	2,30 €
	23005465	Tip holder M6	3,70 €
	23005346	Tip holder M8	5,60 €

CONSUMABLES FOR 23000462 - 23000460

	23005558	Torch neck	146,00 €
	23005591	Insulator	2,50 €
	23005442	M8 Contact tip for ALU · Ø 0,8 mm · 20 pcs	2,50 €
	23005443	M8 Contact tip for ALU · Ø 1,0 mm · 20 pcs	2,50 €
	23005447	M8 Contact tip for ALU · Ø 1,2 mm · 20 pcs	2,50 €
	23005081	M8 Contact tip · Ø 1,0 mm · 20 pcs	2,10 €
	23005082	M8 Contact tip · Ø 1,2 mm · 20 pcs	2,10 €
	23005087	M8 Contact tip · Ø 1,6 mm · 20 pcs	2,10 €
	23005154	Gas nozzle · lots of 10 pcs	13,20 €
	23005156	Swirl ring	5,60 €
	23005155	Tip holder M8	8,40 €

MIG/MAG ACCESSORIES

ALUMINIUM KIT FOR MIG TORCH 23000494

	04600384	23005443	Contact tip · Ø 1,0 mm · M8 · AL	82,00 €
		23005444	Swirl ring per torcia Ergo Plus 25 · M8	
		23005490	Wire liner · Ø 0,8 - 1,0 mm · 3,5 mt · Graphite · Grey bronze terminal	
		23005562	Brass wire inlet tube · Ø 4,4 x 5 mm · L = 150 mm	

SPARE PARTS · WIRE LINERS

	23005025	Wire liner · Ø 0,8 - 1,0 mm · 3,3 mt · Steel · Blue	5,20 €
	23005041	Wire liner · Ø 1,0 - 1,2 mm · 3 mt · Steel · Red	11,30 €
	23005106	Wire liner · Ø 1,0 - 1,2 mm · 5,3 mt · Steel · Red	15,10 €
	23005111	Wire liner · Ø 1,2 - 1,6 mm · 5,3 mt · Steel · Yellow	19,10 €
	23005035	Wire liner · Ø 1,0 - 1,2 mm · 3,3 mt · Teflon · Red · for stainless steel	34,10 €
	23005135	Wire liner · Ø 1,0 - 1,2 mm · 5,3 mt · Teflon · Red · for stainless steel	67,30 €
	23005490	Wire liner · Ø 0,8 - 1,0 mm · 3,5 mt · Graphite · Grey · for aluminium · bronze terminal	64,50 €
	23005502	Wire liner · Ø 0,8 - 1,0 mm · 5,5 mt · Graphite · Grey · for aluminium · bronze terminal	93,70 €
	23005586	Wire liner · Ø 1,0 - 1,2 mm · 3,5 mt · Graphite · Grey · for aluminium · bronze terminal	40,80 €
	23005620	Wire liner · Ø 1,2 - 1,6 mm · 3,5 mt · Graphite · Grey · for aluminium · bronze terminal	73,30 €
	23005621	Wire liner · Ø 1,2 - 1,6 mm · 5,5 mt · Graphite · Grey · for aluminium · bronze terminal	99,00 €

MIG/MAG ACCESSORIES

WELDING WIRE REELS - Ø 300 mm

	21910006	SG2 · Copper coated steel wire · Ø 0,6 · 15 Kg	167,00 €
	21910007	SG2 · Copper coated steel wire · Ø 0,8 · 15 Kg	150,00 €
	21910008	SG2 · Copper coated steel wire · Ø 1,0 · 15 Kg	139,00 €
	21910025	SG2 · Copper coated steel wire · Ø 1,2 · 15 Kg	139,00 €
	21910013	308 LSI · Stainless steel wire · Ø 0,8 · 15 Kg	680,00 €
	21910026	Aluminium wire · Ø 0,8 · 7,2 Kg	315,00 €

WELDING WIRE REELS - Ø 200 mm

	21910003	SG2 · Copper coated steel wire · Ø 0,6 · 5 Kg	70,00 €
	21910004	SG2 · Copper coated steel wire · Ø 0,8 · 5 Kg	61,00 €
	21910005	SG2 · Copper coated steel wire · Ø 1,0 · 5 Kg	59,00 €
	21910090	SG3 · Copper coated steel wire · Ø 0,8 · 5 Kg	78,00 €
	21910083	308 LSI · Stainless steel wire · Ø 0,8 · 5 Kg	284,00 €
	21910084	316 LSI · Stainless steel wire · Ø 0,8 · 5 Kg	324,00 €
	21910082	AlMg5 (5356) · Aluminium wire · Ø 0,8 · 2 Kg	116,00 €
	21910086	AlMg5 (5356) · Aluminium wire · Ø 1,0 · 2 Kg	103,00 €
	21910092	AlMg5 (5356) · Aluminium wire · Ø 1,2 · 2 Kg	103,00 €
	21910081	AlSi5 (4043) · Aluminium wire · Ø 0,8 · 2 Kg	103,00 €
	21910085	AlSi5 (4043) · Aluminium wire · Ø 1,0 · 2 Kg	91,00 €
	21910093	AlSi5 (4043) · Aluminium wire · Ø 1,2 · 2 Kg	87,00 €
	21910075	CuSi (3) wire · Ø 0,8 · 2 Kg	175,00 €
	21910087	CuSi (3) wire · Ø 0,8 · 5 Kg	420,00 €
	21910014	Flux cored wire · Ø 0,9 · 4,5 Kg	195,00 €

SPOOL HOLDER

	21690880	Spool holder Ø 50 mm adaptor for metallic coils	32,00 €
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MIG/MAG ACCESSORIES

DRIVE ROLLS - Ø 30 mm

	33805007	Pressure roll - Ø 30 mm	17,00 €
	33805003	Drive roll - Ø 30 mm · 0,6 - 0,8 mm	19,00 €
	33805071	Drive roll - Ø 30 mm · 0,6 - 0,9 mm	19,00 €
	33805101	Drive roll - Ø 30 mm · 0,8 - 1,0 mm	19,00 €
	33805005	Drive roll - Ø 30 mm · 1,0 - 1,2 mm	19,00 €
	33805058	Drive roll - Ø 30 mm · 1,2 - 1,6 mm	20,00 €
	33805067	Drive roll (Knurled) - Ø 30 mm · 1,0 - 1,2 mm	19,00 €
	33805075	Drive roll (Knurled) - Ø 30 mm · 1,6 - 1,6 mm	20,00 €
	33805104	Drive roll - Ø 30 mm · 0,8 - 1,0 mm · for aluminium	25,00 €
	33805115	Drive roll - Ø 30 mm · 1,0 - 1,2 mm · for aluminium	25,00 €
	33805105	Drive roll - Ø 30 mm · 1,2 - 1,6 mm · for aluminium	25,00 €

DRIVE ROLLS - Ø 38 mm

	33805046	Pressure roll - Ø 38 mm	29,00 €
	33805047	Drive roll - Ø 38 mm · 0,8 - 1,0 mm	29,00 €
	33805048	Drive roll - Ø 38 mm · 1,2 - 1,6 mm	29,00 €
	33805056	Drive roll (Knurled) - Ø 38 mm · 1,2 - 1,6 mm	31,00 €
	33805054	Drive roll - Ø 38 mm · 0,8 - 1,0 mm · for aluminium	31,00 €
	33805055	Drive roll - Ø 38 mm · 1,2 - 1,6 mm · for aluminium	31,00 €

DRIVE ROLLS FOR STEEL · SWISS FEED - Ø 37 mm

	33805137	Pressure roll - Ø 37 mm · 0,6 - 0,8 mm · order 2 pcs  	30,00 €
	33805142	Drive roll - Ø 37 mm · 2 pz · 0,6 - 0,8 mm · order 2 pcs  	30,00 €
	33805138	Pressure roll - Ø 37 mm · 2 pz · 0,8 - 1,0 mm · order 2 pcs  	30,00 €
	33805143	Drive roll - Ø 37 mm · 2 pz · 0,8 - 1,0 mm · order 2 pcs  	30,00 €
	33805139	Pressure roll - Ø 37 mm · 2 pz · 0,9 - 1,1 mm · order 2 pcs  	30,00 €
	33805144	Drive roll - Ø 37 mm · 2 pz · 0,9 - 1,1 mm · order 2 pcs  	30,00 €
	33805140	Pressure roll - Ø 37 mm · 2 pz · 1,0 - 1,2 mm · order 2 pcs  	30,00 €
	33805145	Drive roll - Ø 37 mm · 2 pz · 1,0 - 1,2 mm · order 2 pcs  	30,00 €
	33805141	Pressure roll - Ø 37 mm · 2 pz · 1,2 - 1,6 mm · order 2 pcs  	30,00 €
	33805146	Drive roll - Ø 37 mm · 2 pz · 1,2 - 1,6 mm · order 2 pcs  	30,00 €

DRIVE ROLLS FOR ALUMINIUM · SWISS FEED - Ø 37 mm

	33805147	Drive rolls - Ø 37 mm · 4 pcs · 0,8 - 1,0 mm · order 4 pcs	32,00 €
	33805149	Drive rolls - Ø 37 mm · 4 pcs · 1,0 - 1,2 mm · order 4 pcs	32,00 €
	33805150	Drive rolls - Ø 37 mm · 2 pcs · 1,2 - 1,6 mm · order 4 pcs	32,00 €

DRIVE ROLLS FOR FLUX CORED WIRE · SWISS FEED - Ø 37 mm

	33805151	Drive rolls - Ø 37 mm · 4 pcs · 1,2 - 1,6 mm · order 4 pcs	37,00 €
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TIG ACCESSORIES

ACCESSORIES · TIG TORCHES

 AIR COOLED WITH GAS VALVE	23020199	Tig 26V · 4 mt · with gas valve · conn. 50 mm ² · Consumables KIT Ø 2,4 mm	291,00 €
	23020157	ExperTig 26 · 4 mt · conn. 50 mm ² · 3 Pin · Consumables KIT Ø 2,4 mm	351,00 €
 AIR COOLED	23020198	ExperTig 26 · 8 mt · conn. 50 mm ² · 3 Pin · Consumables KIT Ø 2,4 mm	542,00 €
	23020176	ExperTig 26 · 4 mt · conn. 50 mm ² · 12 Pin · Consumables KIT Ø 2,4 mm	351,00 €
	23020189	ExperTig 26 · 8 mt · conn. 50 mm ² · 12 Pin · Consumables KIT Ø 2,4 mm	546,00 €
 WATER COOLED	23020161	ExperTig 18 R.A. · 4 mt · conn. 50 mm ² · 3 Pin · Consumables KIT Ø 2,4 mm	397,00 €
	23020170	ExperTig 18 R.A. · 8 mt · conn. 50 mm ² · 3 Pin · Consumables KIT Ø 2,4 mm	601,00 €
	23020178	ExperTig 18 R.A. · 4 mt · conn. 50 mm ² · 12 Pin · Consumables KIT Ø 2,4 mm	459,00 €
	23020190	ExperTig 18 R.A. · 8 mt · conn. 50 mm ² · 12 Pin · Consumables KIT Ø 2,4 mm	605,00 €
	23020191	ExperTig 20 R.A. · 4 mt · conn. 50 mm ² · 12 Pin · Consumables KIT Ø 2,4 mm	453,00 €
	23020192	ExperTig 20 R.A. · 8 mt · conn. 50 mm ² · 12 Pin · Consumables KIT Ø 2,4 mm	611,00 €
 UP/DOWN · WATER COOLED	23020183	SureGrip SGT 18 R.A. · 4 mt · conn. 50 mm ² · 12 Pin · Consumables KIT Ø 2,4 mm	407,00 €
	23020184	SureGrip SGT 18 R.A. · 8 mt · conn. 50 mm ² · 12 Pin · Consumables KIT Ø 2,4 mm	574,00 €
	23020193	SureGrip SGT 20 R.A. · 4 mt · conn. 50 mm ² · 12 Pin · Consumables KIT Ø 2,4 mm	458,00 €
	23020194	SureGrip SGT 20 R.A. · 8 mt · conn. 50 mm ² · 12 Pin · Consumables KIT Ø 2,4 mm	540,00 €

SPARE PARTS · TIG CONSUMABLES

	23025006	Cerium tungsten electrode (grey) · Ø 1,6 mm · lots of 10 pcs	on demand
	23025015	Cerium tungsten electrode (grey) · Ø 2,4 mm · lots of 10 pcs	on demand
	23025019	Cerium tungsten electrode (grey) · Ø 3,2 mm · lots of 10 pcs	on demand
	23025007	Pure tungsten electrode (green) · Ø 1,6 mm · lots of 10 pcs	on demand
	23025016	Pure tungsten electrode (green) · Ø 2,4 mm · lots of 10 pcs	on demand
	23025020	Pure tungsten electrode (green) · Ø 3,2 mm · lots of 10 pcs	on demand
	23025004	TIG collet · Ø 1,6 mm · lots of 3 pcs	2,50 €
	23025013	TIG collet · Ø 2,4 mm · lots of 3 pcs	2,50 €
	23025017	TIG collet · Ø 3,2 mm · lots of 3 pcs	2,50 €
	23025005	TIG collet body · Ø 1,6 mm · lots of 3 pcs	5,30 €
	23025014	TIG collet body · Ø 2,4 mm · lots of 3 pcs	5,30 €
	23025018	TIG collet body · Ø 3,2 mm · lots of 3 pcs	5,30 €
	23025008	Ceramic nozzle · GR.6 · Ø 9,8 mm · lots of 5 pcs	2,60 €
	23025009	Ceramic nozzle · GR.8 · Ø 12,7 mm · lots of 5 pcs	2,60 €

TIG TORCH CONNECTORS

	22105126	TIG torch male connector · 3 pin	20,00 €
	22105166	TIG torch male connector · 12 pin	24,00 €

PLASMA ACCESSORIES

MANUAL · HIGH PERFORMANCES



Suitable for:

PC EVO 126 H FIT

99835032A

EP 126 - EPD 126

6 pin · 6m	23010153	749,00 €
6 pin · 12m	23010130	1.019,00 €

PLASMA TORCHES WITHOUT CONSUMABLES


Starter kit includes:

Electrode - Tip - Swirl ring - Retaining cap - Shield cap

STARTER KIT EP 126 · EPD 126

Starter KIT · 105 A	23015473BH	161,70 €
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Precision Cut 45 A	Cutting 45/85 A	Cutting 100/125 A	Gouging 105/125 A	Extended cutting 65/125 A	SPARE PARTS / CONSUMABLES				
1	1	2	2	2	Pos.	Description	Blyster/Qty	Part number	Price €
3	3	3	3	4	1	Swirl ring	D 2 pcs	23015372BH	95,50 €
5	6 7 8	9	10 11	12 13 14 15	2	Swirl ring	D 2 pcs	23015373BH	99,80 €
16	16	17	17	16 17	3	Electrode	A 5 pcs	23015374BH	47,30 €
18	19	20	21	22	4	Electrode	A 5 pcs	23015509BH	70,40 €
					5	Tip 45 A	A 5 pcs	23015375BH	37,80 €
					6	Tip 45 A	A 10 pcs	23015376BH	65,10 €
					7	Tip 65 A	A 10 pcs	23015377BH	65,10 €
					8	Tip 85 A	A 10 pcs	23015378BH	65,10 €
					9	Tip 105 A	A 10 pcs	23015379BH	68,30 €
					10	Tip 65/85 A	A 5 pcs	23015413BH	62,00 €
					11	Tip 105 A	A 5 pcs	23015414BH	64,90 €
					12	Tip 65 A	A 5 pcs	23015510BH	57,20 €
					13	Tip 85 A	A 5 pcs	23015511BH	57,20 €
					14	Tip 105 A	A 5 pcs	23015512BH	57,20 €
					15	Tip 125 A	A 5 pcs	23015513BH	57,20 €
					16	Retaining cap 45/85 A	D 1 pc	23015443BH	71,40 €
					17	Retaining cap 100/125 A	D 1 pc	23015444BH	67,10 €
					18	Shield cap	D 2 pcs	23015382BH	31,50 €
					19	Shield cap	D 2 pcs	23015383BH	50,60 €
					20	Shield cap	D 2 pcs	23015384BH	55,70 €
					21	Shield cap	D 2 pcs	23015416BH	48,30 €
					22	Shield cap	D 2 pcs	23015514BH	71,50 €

PLASMA ACCESSORIES

MECHANIZED · HIGH PERFORMANCES

H FIT


Suitable for:

PC EVO 126 H.FIT

99835032A

EPM 126

6 pin · 6m	23010154	1.055,00 €
6 pin · 12m	23010155	1.331,00 €

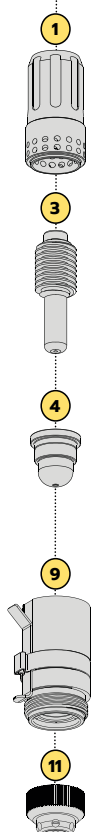
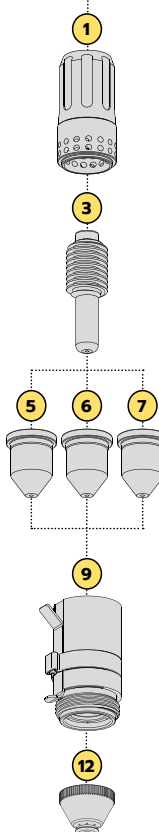
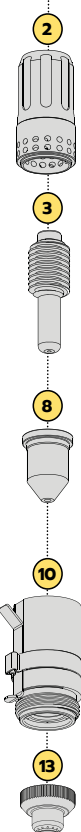
PLASMA TORCHES WITHOUT CONSUMABLES


Starter kit includes:

Electrode - Tip - Swirl ring - Retaining cap - Shield cap

STARTER KITS EPM 126

Starter KIT · 105 A	23015477BH	195,30 €
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Precision Cut 45 A	Cutting 45/85 A	Cutting 105/125 A
		

SPARE PARTS / CONSUMABLES

Pos.	Description	Blyster/Qty	Part number	Price €
1	Swirl ring	D 2 pcs	23015372BH	95,50 €
2	Disffusore	D 2 pcs	23015373BH	99,80 €
3	Electrode	A 5 pcs	23015374BH	47,30 €
4	Tip 45 A	A 5 pcs	23015375BH	37,80 €
5	Tip 45 A	A 10 pcs	23015376BH	65,10 €
6	Tip 65 A	A 10 pcs	23015377BH	65,10 €
7	Tip 85 A	A 10 pcs	23015378BH	65,10 €
8	Tip 105 A	A 10 pcs	23015379BH	68,30 €
9	Retaining cap	D 1 pc	23015445BH	104,00 €
10	Retaining cap	D 1 pc	23015446BH	104,00 €
11	Shield cap	D 2 pcs	23015506BH	55,70 €
12	Shield cap	D 2 pcs	23015360BH	48,40 €
13	Shield cap	D 2 pcs	23015527BH	82,00 €

PLASMA ACCESSORIES

MANUAL

H FIT

NEW



PLASMA TORCHES WITHOUT CONSUMABLES

Starter kit includes:

Electrode - Tip - Swirl ring - Retaining cap - Shield cap



Suitable for:

PC EVO 50.1	99830031A
PC EVO 50.3	99835040A
PC EVO 70	99835042
PC EVO 100	99835043

EP 105

6 pin • 6 mt

23010162

761,00 €

STARTER KIT EP 105

Starter KIT • 70 A

23015563BH

147,00 €

Starter KIT • 105 A

23015564BH

159,50 €

Contact Cutting

20/70 A



Contact Cutting

85-105 A



Gouging

20-70 A



Gouging

85-105 A



Extendend

20-70 A



Extended

85-105 A



SPARE PARTS / CONSUMABLES

Pos.	Description	Blyster/Qty	Part number	Price €
1	Electrode	A 10 pcs	23015354BH	76,70 €
2	Electrode	A 5 pcs	23015361BH	54,60 €
3	Swirl ring	D 2 pcs	23015355BH	88,20 €
4	Swirl ring	A 2 pcs	23015517BH	92,00 €
5	Tip 20/70 A	A 10 pcs	23015357BH	45,10 €
6	Tip 85/105 A	A 10 pcs	23015519BH	69,50 €
7	Tip 20/70 A	A 10 pcs	23015411BH	84,00 €
8	Tip 85/105 A	A 10 pcs	23015567BH	122,50 €
9	Tip 20/70 A	F 5 pcs	23015363BH	49,40 €
10	Tip 85/105 A	A 5 pcs	23015568BH	72,50 €
11	Retaining cap 20/70 A	D 1 pc	23015358BH	73,50 €
12	Retaining cap 85/105 A	D 1 pc	23015565BH	60,50 €
13	Shield cap	D 2 pcs	23015359BH	47,30 €
14	Shield cap	D 3 pcs	23015524BH	81,00 €
15	Shield cap	D 2 pcs	23015412BH	36,80 €
16	Shield cap	D 2 pcs	23015364BH	69,30 €
17	Shield cap	D 3 pcs	23015569BH	115,50 €

PLASMA ACCESSORIES

MECHANIZED

H FIT
NEW


PLASMA TORCHES WITHOUT CONSUMABLES

Starter kit includes:

Electrode - Tip - Swirl ring - Retaining cap - Shield cap



Suitable for:

PC EVO 50.1	99830031A
PC EVO 50.3	99835040A
PC EVO 70	99835042
PC EVO 100	99835043

EPM 105

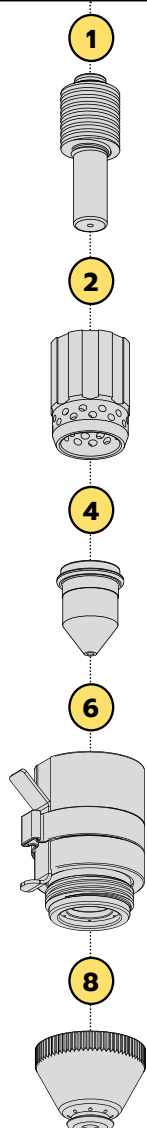
6 pin · 6 mt	23010163	886,00 €
6 pin · 12 mt	23010178	1.127,50 €

STARTER KIT EPM 105

Starter KIT · 70 A	23015566BH	142,00 €
Starter KIT · 105 A	23015572BH	160,00 €

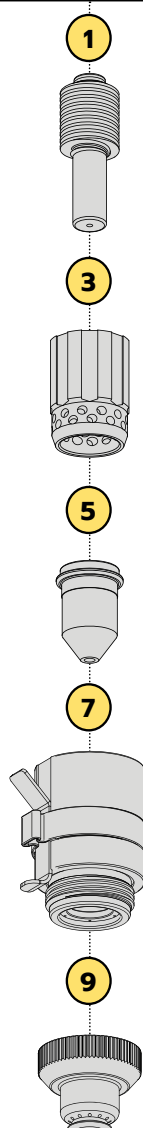
Contact Cutting

20/70 A



Contact Cutting

85-105 A



SPARE PARTS / CONSUMABLES

Pos.	Description	Blyster/Qty	Part number	Price €
1	Electrode	A 10 pcs	23015354BH	76,70 €
2	Swirl ring	D 2 pcs	23015355BH	88,20 €
3	Swirl ring	A 2 pcs	23015517BH	92,00 €
4	Tip 20/70 A	A 10 pcs	23015357BH	45,10 €
5	Tip 85/105 A	A 10 pcs	23015519BH	69,50 €
6	Retaining cap 20/70 A with voltage sensor	D 1 pc	23015570BH	93,10 €
7	Retaining cap 85/105 A with voltage sensor	D 1 pc	23015571BH	84,00 €
8	Shield cap	D 2 pcs	23015360BH	46,20 €
9	Shield cap	D 2 pcs	23015527BH	82,00 €

PLASMA ACCESSORIES

MANUAL · OUT OF PRODUCTION

H FIT



Suitable for:

PC EVO 50.1 H.FIT

99830031A

PC EVO 50.3 H.FIT

99835040A

H.70

45 A · 6 pin · 6 mt

23010164

798,00 €

70 A · 6 pin · 6 m

23010160

798,00 €

Cutting

20/70 A

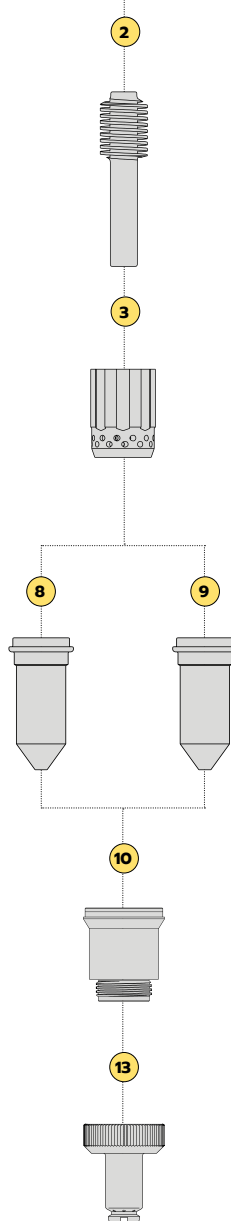
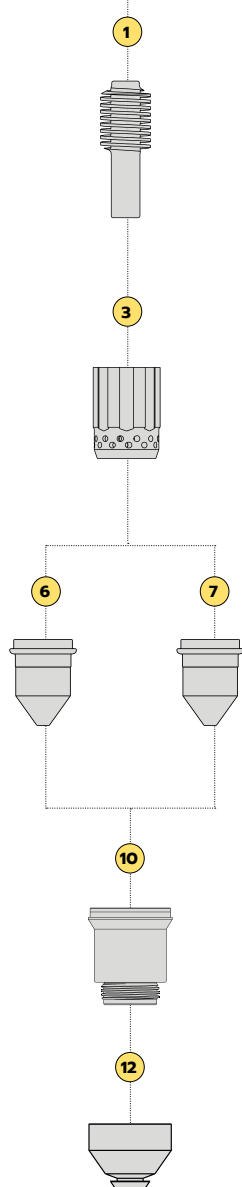
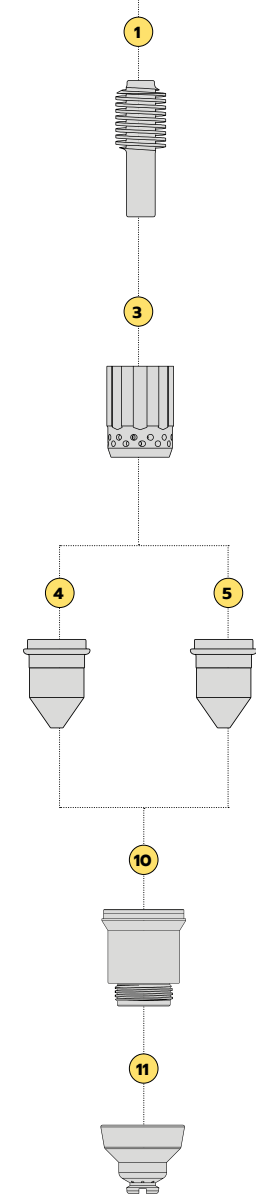
Gouging

70 A

Extended Cutting

20/70 A

SPARE PARTS / CONSUMABLES



Pos.	Description	Blyster/Qty	Part number	Price €
1	Electrode	A 10 pcs	23015354BH	76,70 €
2	Electrode	A 5 pcs	23015361BH	54,60 €
3	Swirl ring	D 2 pcs	23015355BH	88,20 €
4	Tip 20/50 A	A 10 pcs	23015356BH	47,30 €
5	Tip 70 A	A 10 pcs	23015357BH	45,10 €
6	Tip 45 A	A 10 pcs	23015410BH	84,00 €
7	Tip 75 A	A 10 pcs	23015411BH	84,00 €
8	Tip 20/50 A	F 5 pcs	23015362BH	44,10 €
9	Tip 70 A	F 5 pcs	23015363BH	49,40 €
10	Retaining cap	D 1 pc	23015358BH	73,50 €
11	Shield cap	D 2 pcs	23015359BH	47,30 €
12	Shield cap	D 2 pcs	23015412BH	36,80 €
13	Shield cap	D 2 pcs	23015364BH	69,30 €

PLASMA ACCESSORIES

MECHANIZED · OUT OF PRODUCTION

H FIT


Suitable for:

PC EVO 50.1 H.FIT	99830031A
PC EVO 50.3 H.FIT	99835040A

HTM 70

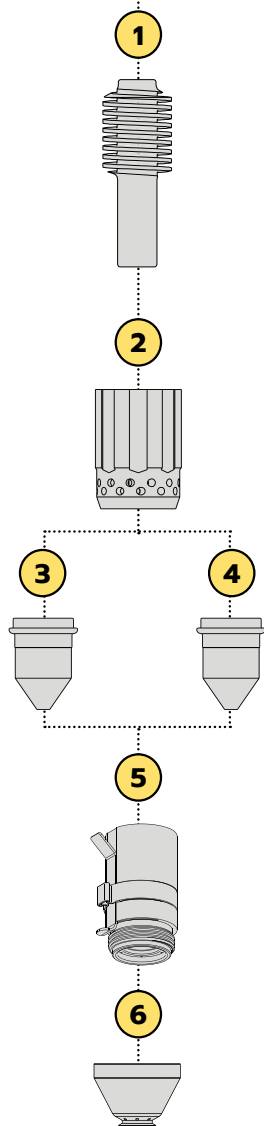
45 A · 6 pin · 6 mt	23010168	931,00 €
70 A · 6 pin · 6 mt	23010165	985,00 €
70 A · 6 pin · 12 mt	23010166	1.261,00 €

Cutting

20/70 A

SPARE PARTS / CONSUMABLES

Pos.	Description	Blyster/Qty	Part number	Price €
1	Electrode	A 10 pcs	23015354BH	76,70 €
2	Swirl ring	D 2 pcs	23015355BH	88,20 €
3	Tip 20/50 A	A 10 pcs	23015356BH	47,30 €
4	Tip 70 A	A 10 pcs	23015357BH	45,10 €
5	Retaining cap with voltage sensor	D 1 pc	23015405	93,10 €
6	Shield cap	D 2 pcs	23015360BH	46,20 €


H FIT

PLASMA ACCESSORIES

CIRCLE CUTTING ATTACHMENT

	23015306	Circle cutting attachment	EP 126 EP 105	214,00 €
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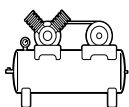
BEVEL TOOL

	23015404	Bevel tool	EP 126 EP 105	812,90 €
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AIR FILTER SYSTEM

Optional air filter system for 3ph plasma inverter cutting units

Compressore



Filtro Olio/Air



Filtro Deumidificatore



Plasma Inverter



	22905092	Moisture separator	All plasma range	215,50 €
	22905093K	Filter cartridge - 8 pcs package	All plasma range	117,50 €
	22905048	Oil/Air/oil filter	All plasma range	528,00 €

CONSUMABLES BLISTER TYPE

	TYPE A	TYPE B	TYPE C
	TYPE D	TYPE E	TYPE F

DEALER KIT

DEALER KIT



99900181K Metallic product display

600,00 €

99900293 Carton product display

240,00 €



77920023 **ROLL UP** Helvi • Institutional design
ITALIAN • 80x200 mm

205,00 €

77920024 **ROLL UP** Helvi • Institutional design
ENGLISH • 80x200 mm

205,00 €

77920025 **ROLL UP** Helvi • Welding design
ITALIAN • 80x200 mm

205,00 €

77920026 **ROLL UP** Helvi • Welding design
ENGLISH • 80x200 mm

205,00 €

77920027 **PVC BANNER** Helvi
100x200 mm

200,00 €

MERCHANDISING

MERCHANDISING

	77920013	Helvi PENS Available in different colors:   	3,50 €
	77920014	Helvi ANTI-STRESS shaped Fox 185	10,00 €
	77920015	Helvi T-SHIRTS color BLACK	34,00 €
	77920016	Helvi SHOPPERS color BLACK	5,00 €
	77920017	Helvi CAPS color BLACK	27,00 €



NOTES

NOTES



NOTES

FEATURES LEGEND

	European conformity		Reference regulations		Regulation of energy efficiency
	Fan on demand		Unstable line voltage compensation		No-load voltage reduction
	Multitension (115V - 230V)		System that allows reduction of electricity consumption		Possibility of use with power generators
	USB connector		Constant current / constant voltage		Remote control connector
	Save & Recall function		50 mm² connection		Display for parameter visualization
	LCD Display		Touch screen display		IPS technology display
	Upgradable IPS display		Spool compartment LED		User friendly settings
	MMA electrode welding		Anti sticking function		Arc Force function (avoids electrode sticking during welding)
	Hot start function (Makes starting the arc easier)		Adjustable Arc Force parameters		Adjustable Hot Start parameters
	Rutile and Basic electrodes		Cellulosic and Aluminium electrodes		
	TIG welding		TIG Lift Arc (contact)		TIG HF start (at distance)
	TIG Pulse		Possibility to set all TIG parameters		Spot TIG welding
	Easy/advanced TIG settings		Controlled welding arc for thin thickness		for saving the electrode
	Automatic current interruption in case of contact		AC/DC in TIG welding		Mixing AC/DC
	AC wave selection		Quick spot weld		

FEATURES LEGEND



MIG/MAG welding



Synergic regulation



MIG welding
Gas / no Gas (flux core)



Spool wire capacity of 1 to 5 kg max



2 rolls metallic wire feeder



4 rolls metallic wire feeder



2 rolls plastic wire feeder



Metallic wire feeder
Swiss Feed 4 rolls



MIG Pulse welding



MIG Double pulse welding



2T / 4T MIG welding



Burn back time



Slope



Easy spot MIG



Plasma cutting



Pneumatic torch



HFIT torch connection



Grid cutting



Gouging



CNC cutting robot interface



Air flow control



Fume extractors



Digital control panel



3 stages filter



3 stages HEPA filter



Activated carbon filter



Rotating arm 360°

TRADING TERMS & CONDITIONS

Art 1 Contract formation.

Any order from the Buyer shall be binding for HELVI SPA, only when accepted in writing by HELVI SPA itself. HELVI SPA shall have the right to refuse any amendment requested by the Buyer. Unless otherwise agreed in writing, HELVI SPA shall not accept any cancellation of orders.

Art 2 Characteristics of the Products

Catalogues, price lists or other advertising matters are only an indication of the type of products and no prices or other particulars contained herein shall be binding for HELVI SPA. Any information or data relating to technical features and/or specifications of the Products contained in dépliant, price lists, catalogues and similar documents shall be binding only to the extent they are expressly referred to in the contract. All information given in price lists and catalogues or any literature are supplied by HELVI SPA in good faith; however, whilst every effort has been made to ensure that the information is correct, HELVI SPA does not accept any responsibility for errors which may have inadvertently been made. Designs and drawings of machines, wiring diagrams, manuals and graphics and marketing materials are HELVI SPA's property and no one can alter, modify or copy them. At any time, HELVI SPA shall have the right to make any change to the products which appear to be necessary or suitable. The Buyer shall have no right to indemnities or other remedies for such modifications.

Art 3 Prices.

HELVI SPA shall have the right to increase prices, by prior notice, in accordance to any change of cost of raw materials and labour which may take place between the date of order and the delivery. Unless otherwise agreed, the prices indicated in the quotations and in the contract are EX WORKS Sandrigo (Vicenza-Italy) and include only the packing costs for each single Product. It is agreed that any other cost or charge relating to any other kind of packaging, including customised packaging, shall be for the account of the Buyer.

Art 4 Payment conditions.

All payments must be made, for the exact amount applied without any deductions and clear of any charges, directly to the head office of HELVI SPA in Sandrigo (Vicenza – Italy), according to the payment conditions agreed upon each time. In addition to the other remedies permitted under the applicable laws, in case of late payment HELVI SPA shall have the right, at its own discretion, to charge delay interests at the current legal rate plus seven per cent, plus cashing, banking and legal expenses. Delay interests shall be due, from due date to the payment without any formal requests. Unless otherwise agreed in writing, any expenses or bank commissions due with respect to the payment shall be for the Buyer's account.

Art 5 Retention of title.

a) It is agreed that the Products delivered remain HELVI SPA's property until complete payment is received by HELVI SPA. b) The Buyer shall have, according to article 5 a) hereabove, the right to sell the Products, and any new product in which the Products have been converted into other products, in the ordinary course of business on the understanding that the proceeds of any such sale shall belong to HELVI SPA to whom the Buyer shall account such proceeds up to the concurrence of the full price due by the Buyer to HELVI SPA for the supply of the Products. c) HELVI SPA shall have the right at any time to revoke the Buyer's right of sale by written notice to the Buyer, if the Buyer is in default in respect of payment of any sum due to HELVI SPA for longer than 7 (seven) working days (whether in respect of Products or other goods or services supplied by HELVI SPA to the Buyer for any other reason whatsoever). d) On termination of the Buyer's right of sale in accordance with the foregoing conditions, the Buyer must place the Products at the disposal of HELVI SPA who shall have the right to enter upon the Buyer's premises for the purpose of removing the Products. e) The Buyer shall act as a bailee and the Products shall be on its responsibility, according to the articles 1766 and following of Italian Civil Code, until the complete payment is received by HELVI SPA.

Art 6 Terms of delivery.

Except otherwise agreed, the supply of the goods will be EX WORKS (Incoterms® 2020), Sandrigo (Vicenza, Italy), even if it is agreed that HELVI SPA will take care, wholly or in part, of the shipment. In any case, whatever the delivery term agreed between the parties, the risks will pass to the Buyer, at the latest, on delivery of the goods to the first carrier. HELVI SPA shall not provide any transport insurance for the Products, unless otherwise agreed in writing.

Art 7 Complaints

Any complaints relating to packing, quantity, number or exterior features of the products, including transport damages (apparent defects), must be notified to HELVI SPA by a written notice within eight days from receipt of the Products; failing such a notification, the Buyer's right to claim the above defects will be forfeited. It is agreed that any complaints or objections do not entitle the Buyer to suspend or to delay payment of the Products as well as payment of any other supply. HELVI SPA shall not accept any return without HELVI SPA's prior written authorization. Any return of Products not authorized by HELVI SPA shall be shipped back to the Buyer at the Buyer's charge.

Art 8 Delivery times.

Any date quoted in orders confirmations for delivery of the Products is approximate. In the event of delay, no liability, order cancellation nor penalty shall be accepted by HELVI SPA. HELVI SPA shall endeavour to complete the contract and/or deliver the Products within the time agreed (if any) but it shall not be liable for any loss or damage of any kind whatsoever caused directly or indirectly by any delay in the completion of the contract or delivery of the Products. Any delay caused by force majeure or by acts or omissions of the Buyer (e.g. the lack of indications which are necessary for the supply of the Products), shall not be considered as a delay on HELVI SPA's responsibility. If the Buyer fails to make any payment on the time and in the manner specified by HELVI SPA or becomes insolvent or bankrupt or makes composition with its creditors or has a receiver appointed or passes a resolution for winding up, HELVI SPA shall have, at its own discretion, the right to suspend or cancel further deliveries, to request advanced payments or guarantees.

Art 9 Force majeure.

Either party shall have the right to suspend performance of its contractual obligations when such performance becomes impossible or unduly burdensome because of unforeseeable events beyond its control, such as strikes, boycotts, lock-outs, fires, war (either declared or not), civil war, riots, revolutions, requisitions, embargo, energy black-outs, delay in delivery of components or raw materials.

Art 10 Warranty.

HELVI SPA undertakes to remedy any defects, lack of quality or non-conformity of the Products for which it is liable, occurring within the warranty terms, provided such defects have been timely notified in accordance with art. 7. HELVI SPA at its sole discretion may choose whether to repair, replace or refund (totally or partially) the products found to be defective. The guarantee will be valid only if the product is accompanied by an invoice or receipt proving the date of sale with the serial number indicated in writing in the sales document. In the event that it cannot be demonstrated with an invoice or receipt, HELVI SPA reserves the right to apply the standard guarantee of 24 months from the date of the HELVI SPA sales document to the dealer.

WARRANTY TIME PERIODS

36 MONTHS	24 MONTHS	
Transformers Chokes	Rectifiers	Power PCBs Control PCBs
12 MONTHS		
Cooling system Water pump Switches	Contactors Gas valves Mechanical parts	Remote controls Fan motors Wire drive motors Welding masks

WHAT IS NOT COVERED UNDER THIS WARRANTY:

- consumable parts, for instance contact tips, nozzles, welding cables, ground clamps, electrode holders, cable assemblies, wire spools, drive rolls, etc.;
- parts that fail due to normal wear;
- TIG, MIG and PLASMA torches;
- Input cables;
- Gas regulator;
- On-site intervention costs, damage from non-production;
- Products failed due to transport damages, abnormal working conditions, failure to follow HELVI SPA instructions, negligence, lack of maintenance, abnormal or unsuitable supply of electricity, misuse, tampering, alteration and/or repair of the products without HELVI SPA authorization.

WARRANTY EXCLUSIONS

The following cases are excluded from the guarantee and immediately invalidate the validity.

- The warranty will expire if the product has exceeded 36 months of storage;
- Breakages due to incorrect use or neglect;
- Transport damage;
- Wrong connection to the electrical network;
- Overvoltage or undervoltage due to the electricity grid
- Overvoltage or undervoltage due to underpowered, un-stabilized, too old or incorrectly used motor-generators;
- Tampering or Repairs performed by not authorized personnel;
- Removal of labels;
- Failure to pay an instalment or product invoice.

RETURN AUTHORIZATION

The buyer must contact the retailer from whom he purchased the Product or the nearest authorized service center (www.helvi.com), presenting it accompanied by the necessary documentation:

- Legible copy of the invoice or purchase receipt (proving the sales data with the serial number indicated in writing in the sales document).

Failing this documentation the warranty shall be void. In case that the retailer is not available, the buyer can forward the warranty claim directly to:

HELVI SPA.

V.le G. Galilei 123, 36066 Sandrigo (VI), Italy
service@helvi.com Ph: +39 0444 666999 Fax: +39 0444 750070

HELVI SPA shall not accept any return without HELVI SPA's prior written authorization. In case of unauthorized returns, HELVI SPA reserves the right to charge a handling fee of 40,000€. If a returned product is found not to be defective, HELVI SPA reserves the right to charge the labour cost of 50,000€/hour for the fault investigation. The warranty is EX WORKS (Incoterms® 2020), Sandrigo (Vicenza, Italy), therefore HELVI SPA shall not pay any transport costs or expenses (whether from the Buyer's premises to HELVI SPA, or from HELVI SPA premises to the Buyer's) which shall be at the Buyer's charge. At the discretion of HELVI SPA, foreign customers may be exempt from returning defective Products if the cost of transportation is excessive.

WARRANTY REPAIR

In the event that a product failure occurs within the warranty period, please contact your nearest authorized dealer or service center (www.helvi.com). At its discretion, HELVI SPA can send spare parts free of charge to the nearest service center to carry out the repair, only after checking with the Helvi Service, who can authorize the repair or not.

Art 11 Online E-Commerce and use of company logos.

HELVI SPA does not authorize its dealers to promote or sell their products on any online sales platform or website, unless agreed between both parties. The use of registered trademarks without the authorization expressed by HELVI SPA commits a criminal offense sanctioned by the Italian and European legal system (or by the country in which the crime was committed) and as such is punishable by the competent judicial police authorities and punished with the penalties provided for this offense.

Art 12 Applicable laws – Jurisdiction.

These general terms and conditions and any contract made hereunder with HELVI SPA shall be construed and interpreted in accordance with the substantive laws of Italy. The competent law Court of Vicenza, ITALY, shall have exclusive jurisdiction in any action arising of or in connection with these terms and condition or any contract made with HELVI SPA. However as an exception to the principle hereabove, HELVI SPA is in any case entitled to bring its action before the competent court of the place where the Buyer has its registered office. The United Nations Conventions for the International Sale of Goods does not apply to any supply of Products made by HELVI SPA to any Buyer.

● 77690138



We have done our best
to ensure the information in this catalogue is correct.
However, we reserve the right to introduce changes without prior notice.

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www.helvi.com - info@helvi.com

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